

Specification

General

The Powerex Skid Mount Medical Air System is designed to provide medical breathing air for hospital and medical institutions. This system meets NFPA 99 requirements for Risk Category 1 systems. Each system is completely tested before shipment and includes:

- Multiple oilless reciprocating air compressors and associated equipment.
- Corrosion resistant air receiver.
- Redundant medical desiccant air dryers with purge control.
- Medical control panel.
- Dew point and CO monitors.

The only field connections required will be system intake, exhaust, and power connection at the control panel. All interconnecting piping, wiring, and vibration isolation pads are included with the system.

Oilless Reciprocating Piston Compressor Pump

Each compressor shall be belt-driven reciprocating, Single-Stage (1-3HP), Two-Stage (5-15 HP), single acting, air-cooled oilless design with no oil needed for operation.

- Main bearings shall be permanently sealed and the wristpin bearings shall be lip sealed and field serviceable.
- Pistons shall be constructed of a heat rejecting composite graphite material with PTFE base resin rings. Piston rings shall have a minimum life of 10,000 run hours.
- Compressor design shall also include stainless steel valves with PTFE coated aluminum die-cast valve plates, precision bore die-cast anodized aluminum cylinders, and anodized inter-stage intercooler(s). Compressors shall utilize a dual cooling system which consists of a radial flow fan, and flywheel that are attached to the compressor pumps crankshaft. All 7.5, 10, and 15 HP model compressors shall have spring type vibration isolation mounts.
- Each compressor shall include a discharge check valve of brass construction, an ASME safety relief valve, intake and discharge flexible connectors, a solenoid valve discharge line unloader, an isolation valve, an air cooled aftercooler, a moisture separator with automatic drain, and a high discharge temperature shut down switch on each cylinder.

Motor

Each compressor shall be belt driven by an ODP, NEMA construction motor. Belt guards that meet OSHA requirements shall be provided.

Air Receiver

The system shall include an ASME air receiver rated for 200 PSI MAWP. The tank shall be equipped with:

- A pressure gauge and a safety relief valve.
- A sight gauge.
- By-pass valves to allow tank isolation without system shutdown.
- An automatic electronic tank drain with manual override.

The receiver shall be internally lined with an FDA approved material for corrosion resistance.

Intake Filters

Duplex systems of 5 HP or below have individual pump filters. Otherwise, the medical air system shall include a dual inlet filter system with one filter on-line and one filter in reserve to enable servicing of the filter elements without shutting down any of the air compressors units or disrupting service to the facility. The inlet filter system shall be located on the compressor package and plumbed upstream of the compressor pumps.

Desiccant Air Dryers

Each desiccant dryer shall be sized for the peak calculated system demand to provide a pressure dew point to meet NFPA 99 standards.

- Dryer controls shall include a re-pressurization cycle to prevent shocking of the desiccant bed prior to switching towers.
- An integral purge saving control system shall be provided and shall suspend the purge air loss during periods of low demand. When the dryer is in purge control mode, the tower switching valves shall not operate, and only one desiccant bank shall be on-line. Dryers continue to operate the switching valves in the fixed cycle.

Filtration and Pressure Reducing Station

Each filter/dryer/regulator assembly shall be plumbed with bypass valves to enable service without disrupting air flow to the facility. Each assembly also includes a sample air port. The filtration systems consist of two stages of filtration.

- The first stage of filtration shall include dual pre-filters with element change indicators and automatic condensate drains, installed up-stream of the air dryers.
- The second stage shall include dual particulate filters with element change indicators installed downstream of the air dryers.
- A dual set of pressure reducing valves with pressure gauges shall be installed downstream of the final filters and shall be adjusted to an outlet pressure of 55 psig.

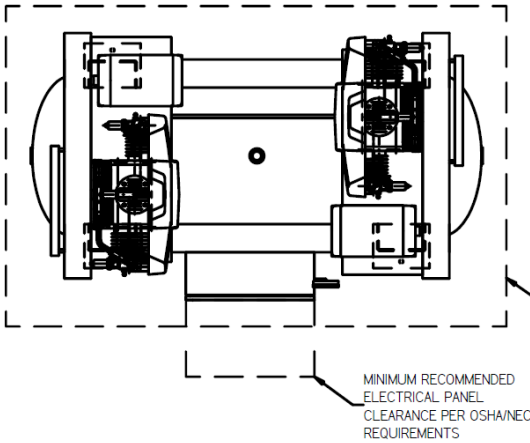
Basic NFPA Control Panel

The control system provides automatic lead/lag sequencing and automatic alternation of all pumps in order to equalize the amount of usage among the available vacuum pumps. The Basic NFPA Control Panel shall include:

- UL508A listed control panel in a NEMA 12 enclosure with the following accessories for each pump: H-O-A switch, a magnetic starter with 3 leg overload protection, a high temperature shutdown with audible and visual alarm, an hour meter and a compressor run light.
- PLC controller or a timing alternator with control logic to start the lag compressor automatically if the lead compressor fails to operate, a reserve compressor in-use alarm with visual and audible alarms, and redundant control circuit transformers with visual indication of a main transformer failure.
- Dry contacts on a labeled terminal strip for remote alarm monitoring and an acknowledge pushbutton for horn silencing.

- Control logic to start the lag compressor automatically if the lead compressor fails to operate.
- Dew point monitor equipped with an LCD dew point display and high dew point alarm with dry contacts for remote monitoring.
- Carbon monoxide (CO) monitor in an enclosure with LCD display of CO concentrations. Dry contacts are provided for remote monitoring of the high CO alarm.

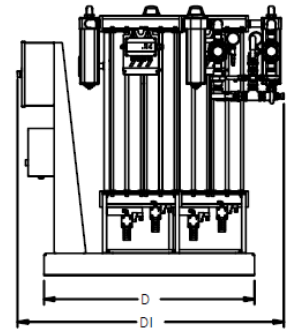
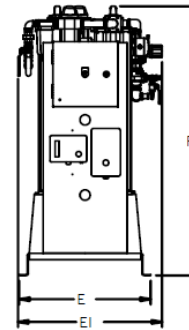
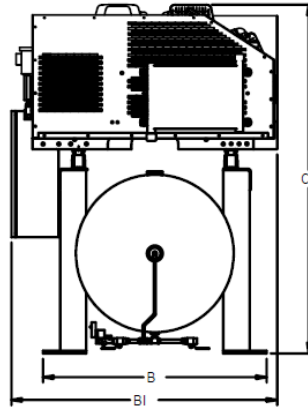
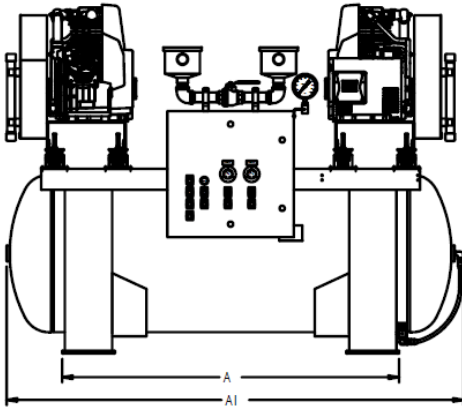
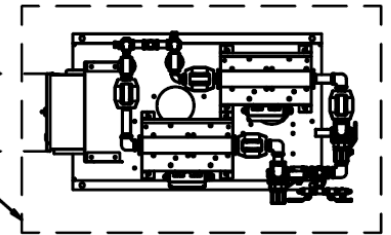
System Skid Dimensions							
MODEL	DIM A	DIM A1	DIM B	DIM B1	DIM C	INLET	OUTLET
MTD0756	64.5"	86.3"	42.0"	51.9"	68.6"	1 ½"	½"
MTD1006	64.5"	86.3"	42.0"	51.9"	68.6"	1 ½"	½"
MTD1506	64.5"	86.3"	42.0"	51.9"	68.6"	1 ½"	¾"



Dryer Skid Dimensions							
DRYER MODEL	DIM D	DIM D1	DIM E	DIM E1	DIM F	INLET	OUTLET
MDD0308	40.0"	49.0"	25.0"	26.5"	63.1"	½"	¾"
MDD0458	40.0"	47.1"	25.0"	25.0"	44.4"	½"	¾"
MDD0608	40.0"	50.1"	25.0"	27.4"	51.2"	¾"	1"

MINIMUM RECOMMENDED ELECTRICAL PANEL CLEARANCE PER OSHA/NEC REQUIREMENTS

24" MINIMUM RECOMMENDED MAINTENANCE CLEARANCE



Medical Tankmount Compressor System										
Model	HP	ICFM @ 50 PSIG ^(1, 6)	SCFM @ 50 PSIG ^(1, 3)	Tank Size (gal)	BTU/Hr ⁽²⁾	dB(A) Level ⁽⁴⁾	System F.L.A.			System Weight (lbs)
							208V	230V	460V	
MTD0756	7.5 (2)	29.0	27.3	240	19,088	76	43	39	20.5	2063
MTD1006	10 (2)	36.2	34.8	240	25,450	76	56.8	51.6	26.8	2154
MTD1506	15 (2)	55.4	50.9	240	38,175	79	84.2	76.4	39.2	2319

- Notes:
- 1 – ICFM and SCFM values @ 50 PSIG are shown with one compressor in reserve per NFPA 99.
 - 2 – BTU/Hr levels are shown with reserve compressor(s) on standby.
 - 3 – Powerex recommends using performance ratings in SCFM (Standard Cubic Feet per Minute) when sizing medical air systems
 - 4 – dB(A) levels are shown with one compressor in reserve.
 - 5 – 3 Year Limited Warranty.
 - 6 – ICFM as standardly defined within the Medical Air Compressor Industry