

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.





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### Responsibilities

Information contained in this manual pertains to the Powerex FirstCall<sup>™</sup> medical gas alarm system. The alarm system will operate as described in this manual when operated and serviced in compliance with the instructions.

#### Installer Responsibilities

The alarm should be handled, installed, and tested per the recommended practice as described within this manual. Should any repair or replacement become necessary, contact Powerex for original equipment or replacement parts.

#### **User Responsibilities**

The alarm should be tested and examined periodically according to facility codes. Any parts which are found to be damaged, corroded, contaminated, etc. should be replaced.

### Introduction

#### Safety Guidelines

Installation of the Powerex FirstCall<sup>™</sup> alarm involves installing the rough-in box, the risers & the transducers (if it is an area alarm or combination alarm) and front panel and making the necessary conduit, plumbing and electrical connections. All installation and testing should be done in accordance with NFPA 99.

**Electrical power intended for the** alarm to be installed should be disconnected prior to installation. *Attention: l'alimentation* électrique a l'intention de faire installer l'alarme devrait déconnecter avant l'installation.

**WARNING** This device should only be installed by qualified personnel. Installation should not be attempted by anyone not having general experience with the installation of devices of this nature.

Attention: cet appareil ne devrait installer que le personnel qualifié. L'installation ne devrait pas tenter par une personne n'ayant pas d'expérience générale avec l'installation d'appareils de cette nature.

#### Product Line Overview

The Powerex FirstCall<sup>™</sup> medical gas alarm systems monitor the status of medical gases in Category 1 healthcare facilities. The alarm systems are ETL listed to UL 1069 and comply with the latest edition of NFPA 99. All alarm systems provide audible and visible indications of NFPA 99 medical gas alarm conditions.

POWEREX

The FirstCall<sup>™</sup> Master Alarm system monitors up to 56 signals indicating the operation and condition of the source of supply, the reserve source (if any), and the pressure in the main lines of each medical gas and vacuum piping system in a Category 1 healthcare facility.

The FirstCall<sup>™</sup> Area Alarm system monitors the pressure of up to 8 medical gases supplying anesthetizing locations and other Category 1 spaces.

The FirstCall<sup>™</sup> Combination Alarm system monitors up to 56 source signals (Master) and up to 6 medical gases (Area) in a single panel.

Powerex FirstCall<sup>™</sup> Features and Benefits include:

- Designed and manufactured in the USA
- 5 year warranty on parts, 2 year warranty on labor
- 10" high-resolution touchscreen HMI with 7" VE option available
- Area alarm up to 8 gases
- 4-20mA signal transducers, DISS demand-check fittings, and gas risers included with Area Alarm
- Transducers are able to be remotely installed up to 5,000 ft away
- Master alarm 23, 39, and 55 input signals
- Combination alarm up to 6 gases, 23, 39, or 55 input signals
- Ethernet connectivity using BACnet over IP protocol to building management system standard
- Customizable emergency instructions in the event of an alarm
- Easy to use interface for setup and changing settings
- Pre-programmed NFPA 99 gas labels and colors
- Event history log accessible at the screen
- Alarm test feature able to use quickly without logging in
- Area alarm automatically sets NFPA 99 +/-20% limits based on current pressure
- Master alarm pre-programmed NFPA 99 source alarm signals – also customizable



- Master alarm signals organized under main source badge – click through for individual alarm information
- Push-in terminal blocks to easily connect transducer and source equipment alarm signals
- Factory set for normally closed signals, able to change to normally open
- Transducers are gas-specific, and crossconnecting a transducer with an assigned gas input will generate an alarm per 2018 NFPA 99
- Hinged frame for easy assembly and maintenance
- Option for digital outputs contact factory

#### PLC + HMI

Combination PLC+HMI monitors inputs from medical gas transducers and alarm points. Input status displayed on high quality LED HMI touchscreens with compact built in PLC. Preprogramed standard settings included with all medical gas inputs. Alarm set points, alarm messages and descriptions of sources are fully customizable. Alarm and error history is recorded in Alarm Summary.

The unit is capable of communicating with building monitoring system via Ethernet connection using BACnet over IP.

Screen sizes include 7" and 10". Both are LED HMI touchscreens.

7"



10.1"



## **Configuration of Models**

#### Area Alarm

AAP7-X thru AAP7-XXXXXXXX (7" panel) AAP10-X thru AAP10-XXXXXXXX (10" panel)

X = gas up to 8 O = Oxygen A = Medical Air V = Vacuum 2 = N2O N = N2 C = CO2

I = Instrument Air

Example: AAP10-OAV Area Alarm 10" screen Oxygen, Air, Vacuum

#### Master Alarm

MAP7-YY

MAP10-YY

YY = digital inputs (23, 39, or 55)

Example: MAP7-23 Master Alarm 7" screen 23 input signals

#### **Combination Alarm**

CAP7-X-YY thru CAP7-XXXXXY-YY (7" panel) CAP10-X-YY thru CAP10-XXXXXY-YY (10" panel)

- X = gas up to 6
  - O = Oxygen
  - A = Medical Air
  - V = Vacuum
  - 2 = N2O
  - N = N2
  - C = CO2
  - W = WAGD
  - I = Instrument Air
- YY = digital inputs (23, 39, or 55)

Example: CAP10-OAV2CW-55 Combo Alarm 10" screen Oxygen, Air, Vacuum, N2O, CO2, WAGD, 55 input signals



### Installation

#### **Unpacking Guide**

#### Rough-in box electrical component guide



Rough-in box contains power supply, circuit breaker, terminal blocks, input expansions and holes for main line power connection and riser connections.

#### Cover with PLC+HMI



PLC+HMI is attached to cover and shipped unattached from the rough-in box. Cover should only be attached after wall construction is complete.

#### Riser Guide (Area & Combo Alarm only)



Risers are type L copper tubing with lead free brass fitting. Risers require gas specific DISS fitting

with demand valve to be installed prior to installing transducers. Risers are included standard with all area and combination alarm panels.

#### Transducer Guide (Area & Combo Alarm only)



Transducers are unique to each gas. Each transducer is labeled appropriate gas and has the corresponding DISS hex nut attached to the sensing end. Transducers have a solid brass body with ½" NPS threads on cord end for easy remote installation.

| Medical Gas    | Part Number |
|----------------|-------------|
| Oxygen         | TDCR-O2     |
| Medical Air    | TDCR-AIR    |
| Medical Vacuum | TDCR-VAC    |
| Nitrous Oxide  | TDCR-N2O    |
| Nitrogen       | TDCR-N2     |
| Carbon Dioxide | TDCR-CO2    |
| WAGD           | TDCR-WAGD   |
| Instrument Air | TDCR-INST   |

#### **Rough-in Install**

Rough-in box is shipped with dust cover installed. Dust cover will need to be removed to install the roughin box and make electrical connections. The dust cover should re-installed after the main line electrical connection is fully connected to protect the electrical components until the wall covering is complete.

Adjustable depth mounting flanges (right & left) should be utilized to align the front edge of the roughin box to be flush with the drywall surface.

Fasten the box to vertical supports (wall studs) so that the center of the alarm panel is at appropriate use height. **NOTE:** Rough-in box should be installed with open side facing the outside of the wall and the hinge attachment point at the bottom of the panel.

Reinstall cardboard dust cover.



#### Wiring for Power

**A CAUTION** For personal safety, lock out and tag out the associated circuit breaker disconnect for the source of 120V AC power. Attention:

Pour votre sécurité personnelle, verrouillez et étiquetez le sectionneur du disjoncteur associé pour la source d'alimentation de 120 V CA.

**A** CAUTION For personal safety and to avoid damage to the alarm, ensure that the circuit breaker is in the OFF position. Attention: Pour votre sécurité personnelle et pour éviter d'endommager l'alarme, assurez-vous que le disjoncteur est en position OFF.

Route incoming mains power through the knock-out at the bottom of the rough-in box with a UL recognized cable with a minimum gauge of 18 AWG and rated for 100-240V AC, 50/60Hz, 2A, single phase power.

All Models of Powerex FirstCall alarm Panels must be powered by the life safety branch or critical branch of the essential electrical system as required in NFPA 99.



Ground wire – Strip 1/2" of insulation and connect the ground wire to the appropriate terminal block (GND).

Neutral wire – Strip 1/2" of insulation and connect the neutral lead to the appropriate terminal block (N).

Hot wire - Strip the insulation and connect the hot lead to the appropriate terminal block (120V AC).

#### Sensor Installation (Area & Combo Alarms Only)

#### Local Installation

Locate copper risers packaged inside the alarm rough-in box.

Install the risers into the top of the rough-in box through the holes provided using NPS threads on brass fitting and washer. NOTE: All access holes in the roughin box are plugged with plastic snap in caps.

Braze copper tubes to appropriate building plumbing using appropriate NFPA 99 procedures. Install the gas specific DISS demand valve into the appropriate riser.

#### **Pipeline Remote Installation**

Sensors may be installed directly onto hospital pipeline by placing transducer in junction box and attaching appropriate gas.

#### **ZVB** Remote Installation

Sensors may be installed remotely in Powerex zone valve boxes using appropriate Powerex zone valve box sensing kit.

| Part Number | Description                |
|-------------|----------------------------|
| SENSE-O2    | Oxygen Sensing Kit         |
| SENSE-AIR   | Medical Air Sensing Kit    |
| SENSE-VAC   | Medical Vacuum Sensing Kit |
| SENSE-N2O   | Nitrous Oxide Sensing Kit  |
| SENSE-N2    | Nitrogen Sensing Kit       |
| SENSE-CO2   | Carbon Dioxide Sensing Kit |
| SENSE-WAGD  | WAGD Sensing Kit           |
| SENSE-INST  | Instrument Air Sensing Kit |

Remove the plug from the top port on the appropriate valve in the zone valve box. Install 1/8" to 1/4" reducer elbow into the port.

Install the ¼" to DISS adapter with demand valve into the reducer elbow.

Attach the transducer to the DISS fitting.

#### Low Voltage Wiring

#### Wire Type and Size

All low voltage wiring must meet the following requirements:

- Stranded wire no smaller than 22 AWG, conductor insulation at least .010in.
- Circuit length not to exceed the following lengths for the indicated wiring gauges:
  - Up to 5000 feet: 18 AWG
  - Up to 3200 feet: 20 AWG
  - Up to 2000 feet: 22 AWG
- Cable must be twisted pair shielded type. Multipair cables within one common shield are acceptable.

#### Sensor wiring (Area & Combo Alarm only)

**CAUTION** For personal safety, lock out and tag out the associated circuit breaker disconnect for the source of 120V AC power. *Attention: Pour votre sécurité personnelle, verrouillez et étiquetez le sectionneur du disjoncteur associé pour la source d'alimentation de 120 V CA.* 

**CAUTION** For personal safety and to avoid damage to the alarm, ensure that the circuit breaker is in the OFF position. *Attention: Pour votre sécurité personnelle et pour éviter d'endommager l'alarme, assurez-vous que le disjoncteur est en position OFF.* 

Install the sensor wires into the appropriate terminal block. There are enough terminal blocks for up to 8 gases. Install the sensors in the order they are to be displayed on the screen.



The terminal blocks are push-in style with a release button. A small flat-head screwdriver (or similar tool) should be used to depress the release button to make wire insertion easier.

P & W E REX MEDICAL



It is important that the sensors are wired to the correct terminal block. Per NFPA 99, an alarm will sound for cross-connected sensors.

## Source alarm signal wiring (Master & Combo Alarm only)

Install the input wires from the source equipment into the appropriate terminal blocks.

#### **Front Panel Assembly**

Front cover assembly with HMI+PLC combination screen is shipped unattached to the rough-in box assembly. Front cover is attached using hinge on lower inside flange of rough-in box.



Remove dust cover from rough-in box and discard.

Attach front cover by placing threaded studs on lower flange of cover through the provided hinge holes. Place provided hex nuts over studs and tighten.

# P W E REX

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Place unattached side of panel lanyards over provided threaded studs on the left side of the cover assembly. Place provided washer and hex nut over the stud and tighten the hex nuts.



Plug wired connectors from terminal blocks into appropriate input blocks in PLC.



Plug power cord from power supply into power slot on PLC.



(For panels with 39+ digital inputs and/or 5+ gas inputs) Plug I/O module expansion adapter cord into appropriate port.







## Area Alarm Panel Wiring Schematic

#### 1-4 Gas Area Alarm Panels – AP000A004AJ





## Area Alarm Panel Wiring Schematic

#### 5-8 Gas Area Alarm Panels – AP000A008AJ





## Master Alarm Panel Wiring Schematic

#### 23 Digital Input Master Alarm Panel – AP000M230AJ





## **Master Alarm Panel Wiring Schematic**

#### 39 Digital Input Master Alarm Panel – AP000M390AJ





## Master Alarm Panel Wiring Schematic

#### 55 Digital Input Master Alarm Panel – AP000M550AJ





## **Combo Alarm Panel Wiring Schematic**

#### 23 Digital Inputs and 1-4 Gas Combo Alarm Panels - AP000C234AJ





## **Combo Alarm Panel Wiring Schematic**

#### 23 Digital Inputs and 5-6 Gas Combo Alarm Panels – AP000C236AJ





## **Combo Alarm Panel Wiring Schematic**

#### 39 Digital Inputs and 1-4 Gas Combo Alarm Panels – AP000C394AJ





## **Combo Alarm Panel Wiring Schematic**

39 Digital Inputs and 5-6 Gas Combo Alarm Panels – AP000C396AJ





## **Combo Alarm Panel Wiring Schematic**

55 Digital Inputs and 1-4 Gas Combo Alarm Panels – AP000C554AJ





## **Combo Alarm Panel Wiring Schematic**

55 Digital Inputs and 5-6 Gas Combo Alarm Panels – AP000C556AJ





## Setup and Configuration

#### Login to Settings

Press upper right part of screen for at least 3 seconds. Window pops up, press the middle button for login.



For user select "USER."



Default password is **Pass123**. This password can be changed in the settings screen. **NOTE:** The password is case sensitive.

#### **Keyboard Basics**



Powerex FirstCall<sup>™</sup> Alarm System uses a full QWERTY keyboard to easily add zone names, create customized alarm instructions, and create customized alarm conditions.

The keyboard has the ability to use CAPS lock, as well as cut/copy/paste for when you want to use the same information in a different location.

To maximize the keyboard size to fit the entire screen, press the zoom button in the upper left corner.

The PLC has a USB port on the side. A keyboard or a mouse with a USB connection can plug into the PLC and be used for setup and navigation. There is only 1 USB port, so to use both the keyboard and a mouse, a separate USB splitter is required.

Once the correct password is entered, the alarm panel will now be in "Settings" mode. The Test button at the bottom will be changed to a "Settings" gear icon.



#### **Zone Served Block**

Click the lower right black-colored bar on the home screen to add text to the Zone Served Block. There is enough room for 3 lines of text.

#### Gas Badges (Area & Combo only)

Text can be added to the black-colored bar underneath the gas to further specify the location where each gas is being used.

#### **Settings Menu**



The Area Alarm settings screen will not have a button for "Master Alarm Settings."

The Master Alarm settings screen will not have button for "Gas Settings", "Transducer Settings", and "Test & Set High/Low Alarm Points to +/- 20% Current Pressure."

## Basic Settings for All Alarm Panel Types (Area, Master, & Combo)

#### **Alarm Messages**

|   | COMBO ALARM CUSTOM MESSAGES SETUP   |  |               |                                  |                                  |  |
|---|---|--|---------------|----------------------------------|----------------------------------|--|
|   |   | Messages                               |               |                                  | Edit On                          |  |
| ð | k   | Alarms                                 |               |                                  | Description                      |  |
| 0 |   |  |               |                                  |                                  |  |
| 1 | Gas 1 Sensor  | Mismatch Alarm - Check Gas 1 selection | on or sensor. | Gas 1 selection d                | loes not match installed sensor. |  |
| 2 | Gas 1   | High Setpoint Alarm - Check Gas 1 pre  | ssure.        | Gas 1 H                          | igh Setpoint Exceeded.           |  |
| 3 | Gas 1   | Low Setpoint Alarm - Check Gas 1 pres  | isure.        | Gas 1 L                          | ow Setpoint Exceeded.            |  |
| 4 | 4 Gas 1 Sensor Missing - Check Sensor 1 wire connection. Gas 1 Sensor not detected.                               |  |               | Sensor not detected.             |                                  |  |
| 5 | 5 Gas 2 Sensor Mismatch Alarm - Check Gas 2 selection or sensor. Gas 2 selection does not match installed sensor. |  |               | loes not match installed sensor. |                                  |  |
| 6 | 6 Gas 2 High Setpoint Alarm - Check Gas 2 pressure. Gas 2 High Setpoint Exceeded.                                 |  |               | igh Setpoint Exceeded.           |                                  |  |
| 7 | Gas 2   | Low Setpoint Alarm - Check Gas 2 pres  | isure.        | Gas 2 L                          | ow Setpoint Exceeded.            |  |
|   | номе  | SETTINGS M                             | ENII          | SAVE                             | LOAD DEFAULTS                    |  |
|   | TIONIE  | SETTINGS M                             | LING          | JAVE                             | LOAD DEFAULTS                    |  |

The Powerex FirstCall<sup>™</sup> Alarm System allows the user to program specific instructions for each alarm event.

To edit the alarm instructions, first press the "Edit On" button in the upper right corner.

The default alarm message is under the Alarms column on the left. To edit, press the specific alarm condition.

Use the keyboard to add, delete, or change as necessary.

Press the "SAVE" button at the bottom to save changes.



Press the "SETTINGS MENU" button to return to the settings screen, or the "HOME" button to return to the home screen.

#### **Alarm History**

|      | ALAR                     | M HISTORY    |          |   |
|------|--------------------------|--------------|----------|---|
|      | Name                     | Date / Time  | Severity | v |
| G    | ias 1 Low Setpoint Alarm | 1/5/00 22:16 | Critical | 0 |
| G    | as 3 Low Setpoint Alarm  | 1/5/00 22:16 | Critical | 0 |
| G    | as 4 Low Setpoint Alarm  | 1/5/00 22:16 | Critical | 0 |
| G    | ias 2 Low Setpoint Alarm | 1/5/00 22:16 | Critical | 0 |
| G    | ias 3 Low Setpoint Alarm | 1/5/00 22:16 | Critical | 0 |
| G    | ias 1 Low Setpoint Alarm | 1/5/00 22:16 | Critical | 0 |
| G    | ias 2 Low Setpoint Alarm | 1/5/00 22:16 | Critical | 0 |
| G    | ias 4 Low Setpoint Alarm | 1/5/00 22:16 | Critical | 0 |
| G    | as 5 Low Setpoint Alarm  | 1/4/00 03:24 | Critical | 0 |
|      |                          | -            |          |   |
| HOME | SETTINGS MENU            | ALARM S      | TATUS    |   |

The Alarm History screen shows a record of all alarm events up to 32, including the specific alarm condition and the date and time of the alarm event.

This screen is also accessible via the home screen by pressing the status bar at the lower left part of the screen. The status bar will either be green colored and read "NORMAL" or red colored with the current alarm event.

This screen also has the ability to sort the alarm history list by a number of different criteria. The default sort is "Time". The alarm history list can be sorted differently by pressing the Alarm History Sort button in the upper left corner.

#### **Alarm Status**

| 🔂 📭   | AL                  | ARM STATUS |         |
|-------|---------------------|------------|---------|
|       | Name                | Severity   | State   |
| Badge | 1 Row 1 Input Alarm | Critical   | OFF O   |
| Badge | 1 Row 2 Input Alarm | Critical   | OFF 📀   |
| Badge | 1 Row 3 Input Alarm | Critical   | OFF 🧿   |
| Badge | 1 Row 4 Input Alarm | Critical   | OFF 📀   |
| Badge | 1 Row 5 Input Alarm | Critical   | OFF 📀   |
| Badge | 1 Row 6 Input Alarm | Critical   | OFF C   |
| Badge | 1 Row 7 Input Alarm | Critical   | OFF 📀   |
| Badge | 2 Row 1 Input Alarm | Critical   | OFF O   |
| Badge | 2 Row 2 Input Alarm | Critical   | OFF 📀   |
| НОМЕ  | SETTINGS MENU       | ALARM H    | HISTORY |

The Alarm Status screen shows a list of all possible alarm conditions for the maximum number of gases and input signals available in the Powerex FirstCall™



#### Alarm System.

The Area alarms all begin with Gas #(1 thru 8) and the Master alarms all begin with Badge #(1 thru 12).

The default Area alarms for each individual gas are as follows:

- Sensor Mismatch Alarm
- High Setpoint Alarm
- Low Setpoint Alarm
- Sensor Missing

The Master alarm digital input signals are grouped together under one gas badge and are indicated by the source gas (these are edited in the "Master Alarm Settings" screen).

Up to 7 digital input signals are available for each badge, or piece of source equipment.

The Alarm Status screen has the same sorting ability as the Alarm History screen – just press the sort button in the upper left corner.

#### Alarm Summary

The Alarm Summary screen shows a list of all active alarm conditions.

This screen is also accessible from the red bar with the scrolling marquee at the bottom of the screen that pops up during an alarm event. Press the "list" icon, which is second from the left on the red bar.

Alarm conditions can be acknowledged and cleared on this screen. Further details are given in the "Alarm Event" section under "Operation."

#### **Gas Settings**

|            | COMBO ALARM GAS SETUP |   |                 |       |  |           |                    |
|------------|-----------------------|---|-----------------|-------|--|-----------|--------------------|
|            | New                   | Press an entry or selection box directly below to<br>enable override of default values. |                 |       | W/HIGH & SET TO ±20%<br>DEFAULT CURRENT PRESSURI |           | ) ±20%<br>PRESSURE |
|            | 1                     | OXYGEN  | ICU East Zone 2 |       | PSIG   | 44.0      | 66.0               |
| <u>No.</u> | <u>Edit</u>           | <u>Gas Type</u>   | Location        |       | <u>UOM</u>                                       | LOW       | <u>HIGH</u>        |
| 1.         | 7                     | OXYGEN  | ICU East Zone 2 |       | PSIG   | 44.0      | 66.0               |
| 2.         | 1                     | MEDICAL AIR   | ICU East Zone 2 |       | PSIG   | 44.0      | 66.0               |
| з.         | 1                     | CARBON DIOXIDE  | ICU East Zone 2 |       | PSIG   | 40.0      | 60.0               |
| 4.         | 7                     | NITROUS OXIDE   | ICU East Zone 2 |       | PSIG   | 40.0      | 60.0               |
| 5.         | 1                     | NITROGEN  | ICU East Zone 2 |       | PSIG   | 140.0     | 200.0              |
| 6.         | 7                     | MEDICAL VACUUM  | ICU East Zone 2 |       | IN HG  | 12.0      | 999.0              |
|            |                       |   |                 |       |  |           |                    |
|            |                       |   |                 |       |  |           |                    |
| Н          | оме                   | SAVE  | MENU ALARM      | BADGE | SETU   | P MAIN MO | TENANCE<br>DE OFF  |

This screen is only applicable to Area alarms and Combo alarms.

In the gas settings page, you are able to change the medical gas type, add/subtract a gas, designate the location monitored for each gas, and manually change the high/low alarm settings. **NOTE:** All Powerex FirstCall<sup>™</sup> Area Alarms are pre-programmed from the factory with the correct medical gases and default high/ low alarm settings.

Location where each gas is being used can be entered in this screen as well as via the home screen.

To edit/add/delete a gas badge, first press the edit button next to the row number on the left. This makes that row active in the editing row at the top highlighted in yellow.

The gas is edited in the first column, and can be selected from a preloaded list of NFPA 99 medical gases. The correct NFPA 99 color combination is automatically selected when a gas is selected.

NFPA 99 Gas Color Combinations:

| Oxygen         | Instrument Air | O2 / He             |
|----------------|----------------|---------------------|
| Medical Air    | Helium         | Lab Air             |
| Medical Vacuum | Surgical Air   | Lab Vacuum          |
| Nitrous Oxide  | Argon          | Oxygen Hyp.         |
| Nitrogen       | CO2 / O2       | Medical Air Hyp.    |
| Carbon Dioxide | O2 / CO2       | Carbon Dioxide Hyp. |
| WAGD           | He / O2        | AGSS                |

The Unit of Measure (UOM) for each gas can be changed. For all NFPA 99 applications, PSIG should be selected for all positive pressure gases and IN HG should be selected for Medical Vacuum, WAGD, and Lab Vacuum.

High/Low settings default settings for each gas are as follows:

| Medical Gas    | Low Setpoint<br>(PSI) | High Setpoint<br>(PSI) |
|----------------|-----------------------|------------------------|
| Oxygen         | 44                    | 66                     |
| Medical Air    | 44                    | 66                     |
| Medical Vacuum | 12 inHg               | N/A                    |
| Nitrous Oxide  | 40                    | 60                     |
| Nitrogen       | 140                   | 200                    |
| Carbon Dioxide | 40                    | 60                     |
| WAGD           | 12 inHg               | N/A                    |
| Instrument Air | 140                   | 200                    |



High/Low settings can be changed one of two ways:

- 1. Manually input.
- 2. Automatically set to +/- 20% of current pressure using the button at the top right. This is the best way to ensure accurate NFPA 99 compliant high/ low settings. This feature is also available on the Settings Menu page.

Press the "SAVE" button at the bottom to save changes.

Press the "SETTINGS MENU" button to return to the settings screen or the "HOME" button to return to the home screen.

#### **Master Alarm Settings**



The Master Alarm Settings screen is where the source equipment gas is identified and alarm signal inputs are assigned. Up to 12 Source Badges are available, with up to 7 digital input signals available for each source badge. Please note that Powerex FirstCall<sup>™</sup> Master Alarm panels are available in either 23, 39, and 55 digital inputs.

To create a new source badge, press the "Edit" icon near the row number on the left. The row number will appear in the yellow highlighted row at the top. Press the yellow box to the right to bring up a preloaded list of NFPA 99 medical gases and select one.

Press "SAVE SOURCE" underneath to add the new source badge to the list of Source Types.

The table to the right will then be populated with selectable boxes and a heading with the selected source gas. To add the digital alarm inputs, press "SELECT ALARM CONDITION". A list of preloaded NFPA 99 alarm signals will come up to select from. There is also an option to manually add the alarm signal description by

#### pressing "CUSTOM."

To match the alarm condition with the correct location on the terminal blocks, press "SELECT ALARM INPUT" and select the corresponding terminal block number of the digital input wires.

The default circuit setting is "NORMALLY CLOSED". To change it to "NORMALLY OPEN", toggle the button that says "NORMALLY CLOSED" and it will switch.

To save all changes, press "SAVE ALARM CONDITIONS" at the bottom right of the screen.

Press the "SETTINGS MENU" button to return to the settings screen or the "HOME" button to return to the home screen.

#### Source Gas Description

Additional text can be added for each gas badge. For example, if there are 2 Medical Air Compressors to be monitored, this space would be used to identify each one.

To add a description to the Master Alarm gas badge, press the gas badge on the home screen to view the individual alarm conditions.

Press the black box on the upper right corner of the screen to pull up a the keyboard

Enter description. The description will be displayed in the black strip of the gas badge on the home screen.



## P W E REX MEDICAL

## **FirstCall™ Medical Gas Alarm** Operating & Maintenance Manual

| OXYGEN   | MEDICAL AIR        | NITROUS OXIDE                    |
|----------|--------------------|----------------------------------|
|          | MAC-1              |                                  |
| NORMAL   | NORMAL             | NORMAL                           |
| NITROGEN | CARBON DIOXIDE     | MEDICAL VACUUM                   |
| NORMAL   | NORMAL             | NORMAL                           |
| WAGD     | INSTRUMENT AIR     | MEDICAL AIR                      |
|          |                    | MAC-2                            |
| NORMAL   | NORMAL             | NORMAL                           |
|          |                    |                                  |
| NORMAL   | \$ <sup>\$\$</sup> | NORTHEAST WING<br>DENVER GENERAL |

#### Dry Contact Output Settings

| DRY CONTACT ALARM OUTPUT SETUP |                      |        |               |   |  |  |
|--------------------------------|----------------------|--------|---------------|---|--|--|
| OUT 0                          | SET TO GENERAL FAULT |        |               |   |  |  |
| OUT 1                          | INTERNAL BATTERY LOW | OUT 11 | GENERAL FAULT |   |  |  |
| OUT 2                          | GENERAL FAULT        | OUT 12 | GENERAL FAULT |   |  |  |
| OUT 3                          | GENERAL FAULT        | OUT 13 | GENERAL FAULT |   |  |  |
| OUT 4                          | GENERAL FAULT        | OUT 14 | GENERAL FAULT | ħ |  |  |
| OUT 5                          | GENERAL FAULT        | OUT 15 | GENERAL FAULT |   |  |  |
| OUT 6                          | GENERAL FAULT        | OUT 16 | GENERAL FAULT |   |  |  |
| OUT 7                          | GENERAL FAULT        | OUT 17 | GENERAL FAULT |   |  |  |
| OUT 8                          | GENERAL FAULT        | OUT 18 | GENERAL FAULT |   |  |  |
| OUT 9                          | GENERAL FAULT        | OUT 19 | GENERAL FAULT |   |  |  |
| OUT 10                         | GENERAL FAULT        | OUT 20 | GENERAL FAULT |   |  |  |
|                                |                      |        |               |   |  |  |
| Номе                           | SETTINGS MEN         | υ      | >             |   |  |  |

Standard dry contact output is on terminal block "O0" for General Fault.

Additional dry contact output terminal blocks are available by special order. Please contact your Powerex representative for more information.

All digital output signals are Normally Closed.

#### Maintenance Mode (image toggled)



When Maintenance Mode is toggled, the alarm horn will not activate during a normal alarm event. This allows a technician to perform maintenance without setting off the loud alarm.

Maintenance mode will automatically toggle back to normal after 15 minutes. A timer is displayed below the button.

The lower right bar on the home screen that is typically

green and displays "NORMAL" will now be yellow and display "MAINTENANCE."

| MASTER ALARM   | OXYGEN          | MEDICAL AIR     | CARBON DIOXIDE  |  |  |
|----------------|-----------------|-----------------|-----------------|--|--|
| OXYGEN         | ICU East Zone 2 | ICU East Zone 2 | ICU East Zone 2 |  |  |
| MEDICAL AIR    | <b>E 2</b>      | <b>FO</b>       | EA              |  |  |
| NITROUS OXIDE  | 52              | 50              | 50              |  |  |
| MEDICAL VACUUM |                 |                 |                 |  |  |
| NITROGEN       | PSIG            | PSIG            | PSIG            |  |  |
|                | NORMAL          | NORMAL          | NORMAL          |  |  |
|                | NITROUS OXIDE   | NITROGEN        | MEDICAL VACUUM  |  |  |
|                | ICU East Zone 2 | ICU East Zone 2 | ICU East Zone 2 |  |  |
|                | 50              | 171             | 16              |  |  |
|                | PSIG            | PSIG            | IN HG           |  |  |
|                | NORMAL          | NORMAL          | NORMAL          |  |  |
|                | MAINTENANCE     |                 |                 |  |  |

#### **Change Password**

| (                |          |        |
|------------------|----------|--------|
| Old Password     | <u> </u> |        |
| New Password     |          |        |
| Confirm Password |          |        |
| Ok               |          | Cancel |
|                  |          |        |

To change the password, press the "Change Password" button, enter the old password, enter the desired new password, and confirm the desired new password.

#### Screen saver and brightness settings



The Powerex FirstCall<sup>™</sup> Alarm System is factory-set with a 5 minute screen saver. The screen saver dims the panel to 10% after 5 minutes. This time limit can be changed. The boxes to the right show the time remaining until the screen saver is enabled.



To disable the screen saver, press the "DISABLE SCREEN SAVER" button.

Screen brightness is set to 50% from the factory. This can be changed higher or lower depending on preference.

To maximize the lifespan of the screen, Powerex advises that the screen saver remain enabled and the default screen brightness be no higher than 50%.

#### **Transducer Settings**

| COMBO ALARM TRANSDUCER SETTINGS   |   |              |   |
|---|---|--------------|---|
|   | TRANSDUCER 1                                    |              |   |
| TRANSDUCER RA<br>0.0 TO 20<br>OVERRIDE RAN  | NGE<br>DO.O DISPLAY OFFSET 5.0 DISPLAY PF<br>GE | RESSURE 52.2 |   |
|   | TRANSDUCER 2                                    |              |   |
| TRANSDUCER 2         TRANSDUCER RANGE         0.0       TO         200.0       DISPLAY OFFSET         0.0       DISPLAY OFFSET         0.0       DISPLAY PRESSURE         49.9         OVERRIDE RANGE |   |              |   |
| HOME  | SETTINGS MENU                                   | < <          | > |

The Powerex FirstCall<sup>™</sup> Area and Combo Alarm Systems come with the ability to adjust the displayed value of the pressure, as well as override the standard pressure range of the installed transducer.

For example, if the transducer reads 52, and the desired display is 50, enter 2 under "display offset."

Use the arrows at the bottom to scroll through the different transducers if there are more than 2.

The Transducer Range settings should never have to be overridden by a user. If an alarm panel is required to be expanded with a new gas that falls outside the standard range, please contact Powerex Technical Service for instruction

## Test & Set High/Low Alarm Points to +/- 20% Current Pressure



This unique feature easily allows for compliance with NFPA 99 2018 edition 5.1.9.4.2, stating that Area Alarm Panels for medical gas systems shall indicate if the pressure in the lines in the area being monitored increases or decreases by 20 percent from the normal line pressure.

The Powerex FirstCall<sup>™</sup> Alarm System will automatically calculate the high/low set points based on the current pressure measured by the transducers.

The low limit for Medical Vacuum and WAGD systems will still stay at 12" Hg even when this feature is used.

The high/low settings will also appear on the gas badge on the home screen for 5 seconds.

#### **BACNet Settings**

| BACNET SETTINGS - USING OPEN PROTOCOL   |
|---|
| Note: Device Name must be exactly 6<br>characters long.<br>Device Name: PWXPLC  |
| Device ID:         11           CPU JP Settings         I92,168,1,8           Submet Mask:         225,255,255,0           Default Gateway:         0,0,0,0           Refresh         Apply |
| UDP PORT: 47808   |

Enter desired device name – must be exactly 6 characters. Default name is always PWXPLC.

Enter desired Device ID number – any number between 0 and 255.

Address for the PLC is already preloaded, but is able to be changed if required.

Subnet Mask is defaulted to 255, 255, 255, 0 – this can be changed if required.

Default Gateway is set at 0, 0, 0, 0 – this can be changed if required.

Press "Apply" to save settings, and the PLC will reboot after pressing "OK."

See the BACNet Object Names chart in Appendix A for list of abbreviated names for alarm conditions, gas pressures, and set points that will display on the BACNet explorer.



## Operation

#### **TEST Feature**

To test the alarm horn, press the "TEST" button in the center of the lower bar. A caution window will pop up, warning the user that the alarm horn will sound and asking to confirm. To proceed with the test, press "OK."



The alarm horn will sound for 5 seconds.

For Area and Combo Alarms, the high/low pressure settings will display on the gas badge for 30 seconds.

#### **Master Alarm Inputs**

The Master Alarm panel groups each alarm signal input under the designated source gas. To see the detailed alarm signals, press the gas badge.



#### Alarm Event

Area Alarms – there are 4 different alarm conditions for area alarm gas badges:

1. Missing – panel does not detect a transducer connected.



2. Mismatch – panel detects a transducer connected, but it is the wrong gas type.



#### 3. Low – gas pressure less than 20% below nominal.





4. High – gas pressure greater than 20% above nominal.



## Master Alarm – Any Signal From the Source Equipment

In the event of an alarm on a Master Alarm panel, the source gas that is experiencing the alarm will change from the green "NORMAL" box to a flashing red "INPUT" box.

| OXYGEN  | MEDICAL AIR                       | NITROUS OXIDE               |  |
|---|-----------------------------------|-----------------------------|--|
|   | MAC-1                             |                             |  |
| INPUT   | NORMAL                            | NORMAL                      |  |
| NITROGEN  | CARBON DIOXIDE                    | MEDICAL VACUUM              |  |
| NORMAL  | NORMAL                            | NORMAL                      |  |
| WAGD  | INSTRUMENT AIR MEDIC              |                             |  |
| h <sub>2</sub>  |                                   | MAC-2                       |  |
| NORMAL  | NORMAL                            | NORMAL                      |  |
|   | S Input Alarm Badge 1 Row 3 Input | Alarm Badge 1 Row 3 Input A |  |
| 1 Row 3 Input Alarm Badge 1 Row 3 Input Alarm Badge 1 Row 3 Input Alarm Badge 1 Row 3 Input A |                                   |                             |  |

To see the specific alarm, press the gas badge that's in alarm to view the list of alarm conditions. The specific alarm will be highlighted in red.



#### Silencing the Alarm



In the event of an alarm, pressing the silence button will silence the horn indefinitely. The scrolling marquee at the buttom will remain.

#### **Scrolling Marquee**

Gas 4 High Setpoint Alarm Gas 4 Hi

The scrolling marquee displays all active alarm conditions.

Zzz button – "snooze" button, only minimizes the scrolling marquee.

Scrolling marquee will remain until:

- Alarm condition is remedied or acknowledged

   acknowledge by pressing the Alarm Summary button (second from the left) to get to the Alarm Summary Screen.
- Pressing the flashing bell icon at the very left will temporarily hide the scrolling marquee, but unless the alarm condition is remedied or acknowleged, it will reappear after a short period of time.



#### Maintenance

**CAUTION** For personal safety, lock out and tag out the associated circuit breaker disconnect for the source of 120V AC power. Attention: Pour votre sécurité personnelle, verrouillez et étiquetez le sectionneur du disjoncteur associé pour la source d'alimentation de 120 V CA.

**CAUTION** For personal safety and to avoid damage to the alarm, ensure that the circuit breaker is in the OFF position. *Attention: Pour votre sécurité personnelle et pour éviter d'endommager l'alarme, assurez-vous que le disjoncteur est en position OFF.* 

#### Cleaning

Be sure to use a microfiber cloth or soft lint-free cloth when cleaning any smudges off of the HMI. Do not use a paper towel or tissue paper, wet or dry. Do not apply an excessive amount of pressure to the screen to prevent cracking.

#### Battery

The alarm panel includes an onboard battery to maintain memory in the event of a power outage.

Low battery power will trigger an alarm – replace with a standard CR2032 battery.

**NOTE:** In this particular case, the AC power to the alarm panel must be kept on during battery replacement. Otherwise all saved settings will be lost if the battery is removed while power is disconnected

#### Maintenance Mode

Toggling the Maintenance Mode button will allow settings to be changed on the alarm panel without triggering an audible alarm. Maintenance mode is automatically turned off after 15 minutes. A timer is shown near the button once it's activated. On the main screen, the Green "Normal" bar changes to Yellow "Maintenance."



## **Parts Maintenance List**

| Ref. Number | Description                               | Part Number |
|-------------|---|-------------|
|             | Tranducers                                |             |
|             | Oxygen                                    | TDCR-02     |
|             | Medical Air                               | TDCR-AIR    |
|             | Medical Vacuum                            | TDCR-VAC    |
|             | Nitrous Oxide                             | TDCR-N2O    |
|             | Nitrogen                                  | TDCR-N2     |
|             | Carbon Dioxide                            | TDCR-CO2    |
|             | WAGD                                      | IDCR-WAGD   |
|             | Instrument Air                            | IDCR-INSI   |
|             | Terminal Blocks                           | PE000652AV  |
|             | Snap-in Plugs                             | SL057170AV  |
|             | Micro SD Card                             | PE000467AV  |
|             | Horn                                      | PE001011AV  |
|             | Riser                                     | ST980760AV  |
|             | Circuit Breaker                           | PE0013101AV |
|             | Power Supply                              | PE0004109AV |
|             | 7" PLC + HMI                              | PE0004100AV |
|             | 10.1" PLC + HMI                           | PE0004101AV |
|             | Expansion Adapter                         | PE0004102AV |
|             | Analog Expansion Module                   | PE0004103AV |
|             | Digital Input Only Expansion Module       | PE0004104AV |
|             | Digital Input and Output Expansion Module | PE0004105AV |



## **Troubleshooting Guide**

| lssue                                  | Possible Cause  | Corrective Action  |  |
|--|---|--|--|
| No power                               | AC Power not available to the alarm panel   | Connect AC power to the alarm panel power supply   |  |
|  | Blown fuse at the building electrical panel   | Check the building's primary electrical panel and make sure the circuit breaker is switched to ON  |  |
|  | Alarm panel fuse lever in the OFF position  | Switch the alarm panel fuse lever to the ON position   |  |
| No audible alarm                       | Loose wire connection   | With the alarm panel circuit breaker in the OFF position,<br>make sure the wires are properly connected to the horn  |  |
|  | Alarm is in Maintenance<br>Mode   | Either wait 15 minutes for Maintenance Mode to<br>automatically turn off, or go into settings and turn off<br>Maintenance Mode                                       |  |
|  | Faulty horn   | Replace horn (see replacement part list for part number)   |  |
| Screen is not functioning              | Faulty power supply   | Replace power supply   |  |
|  | Wiring harness<br>disconnected  | Make sure the wiring harness from the power supply and terminal blocks are properly installed in the back of the PLC   |  |
|  | Alarm panel fuse lever in the OFF position  | Switch the alarm panel fuse lever to the ON position   |  |
|  | AC power wiring is not properly connected   | Make sure AC wiring is properly installed in the alarm panel power supply terminals  |  |
|  | HMI/PLC is faulty   | Replace HMI/PLC. Contact Powerex Technical Service for additional assistance   |  |
| "MISSING" alarm on Area<br>gas badge   | Sensor wires not connected  | Make sure sensor wires are properly installed in the assigned terminal blocks  |  |
|  | Faulty sensor   | Replace sensor (see replacement part list for part number)   |  |
| Master alarm signals not<br>displaying | Yellow "SAVE ALARM<br>CONDITIONS" not pressed<br>after entering alarm<br>conditions | Press "SAVE ALARM CONDITIONS" after entering alarm conditions  |  |
| Area gas display pressure              | Faulty gauge on pipeline  | Check gauge on pipeline, replace if faulty   |  |
| reading not matching gauge on pipeline | Sensor out of calibration   | Adjust the sensor offset using the "TRANSDUCER SETTINGS"<br>function in the settings menu. Replace sensor if necessary<br>(see replacement part list for part number |  |



## Specifications

Operating temperature range: -4°F to 131°F Storage temperature range: -22°F to 158°F AC Input: Dry Contacts Input capable of 24 VDC 120 VAC DC output: Dry Contacts capable of 30 VDC or 120 VAC max output Input fuse: 2 Amp Power consumption: 30 W Maximum Pressure measurement accuracy: All positive pressure transducers: 0-200 psi ±0.5% at full scale All vacuum transducers: 0-30 inHg ±0.5% at full scale Dimensions (Width X Height X Depth) Rough-in box – small: 12.4″ X 10.4″ X 4″ Rough-in box – large: 12.8″ X 13.7″ X 4″ Front panel – Small: 14″ X 11.8″ Front Panel – Large: 14″ X 15.4″

Transducers: 1.18" Diameter X 2.03" tall (Does not include DISS fitting)

## Appendix A. BACnet Object Names

P W E REX MEDICAL

| Object Name Description Object Name Description Object Name Description  |  |  |
|--|--|--|
| Gas1 Disp G1HiAlarm  |  |  |
| Gas2 Disp G2HiAlarm  |  |  |
| Gas3 Disp G3HiAlarm  |  |  |
| Gas4 Disp The displayed gas pressure for a gas G4HiAlarm Gas Badge High Alarm Status 4   | Gas Badge High Alarm Status. A displayed value of 0=Normal, 1=Alarm.                   |  |
| Gas5 Disp badge G5HiAlarm value of 0=Normal, 1=Alarm.  |  |  |
| Gas6 Disp G6HiAlarm  |  |  |
| Gas7 Disp G7HiAlarm  |  |  |
| Gas8 Disp G8HiAlarm  |  |  |
| G1HiSpSet G1LoAlarm  |  |  |
| G2HiSpSet G2LoAlarm  |  |  |
| G3HiSpSet  |  |  |
| G4HiSpSet The gas high pressure alarm setpoint for a G4I oAlarm  | - A displayed  |  |
| G5HiSpSet gas badge. G5LoAlarm value of 0=Normal, 1=Alarm  | s. A uispiayeu   |  |
| G6HiSpSet  |  |  |
| G7HiSpSet  |  |  |
| G8HiSpSet  |  |  |
| G1LoSpSetG1Missing   |  |  |
| G2LoSpSetG2Missing   |  |  |
| G3LoSpSet G3Missing  |  |  |
| G4LoSpSet The gas low pressure alarm setpoint for a G4Missing Cas Transducer Missing Cas Tr | Ctatura A  |  |
| G5LoSpSet gas badge. G5Missing displayed value of 0=Normal, 1  | =Alarm.  |  |
| G6LoSpSetG6Missing   |  |  |
| G7LoSpSet G7Missing  |  |  |
| G8LoSpSet G8Missing  |  |  |
| G1Mismatc "Master Alarm input alarm statu  | is A   |  |
| G2Mismatc displayed value of 0=Normal, 1   | =Alarm.  |  |
| G3Mismatc B# = Master Badge #<br>B# = Pow # within a Master Ala  | m Radgo  |  |
| G4Mismatc Gas Mismatch Alarm Status for a setup gas. Ex: B1R2 = The 1st Master Alarm   | Ex: B1R2 = The 1st Master Alarm badge has<br>an alarm for input that was setup for the |  |
| G5Mismatc A displayed value of 0= Normal, T=Alarm. B#R#Alarm an alarm for input that was set   |  |  |
| G6Mismatc 2nd row.<br>(Note: For badges 10, 11, and 1  | 2 'Alarm' will   |  |
| G/Mismatc show up as 'Alar' in the BACnet  | object name  |  |
| Gaurante due to spacing limits.)"  |  |  |
| G I HIAIarm "PLC/HMI battery alarm status.   | A displayed  |  |
| G2HiAlarm Value of 0-Normal, 1-Alarm.  |  |  |
| CALIAIarm (Note: To maintained saved set   | (Note: To maintained saved settings,   |  |
| Gas Badge High Alarm Status. A displayed Change the battery while the High Alarm Status and Change the battery while the High Alarm Status and  | VII/PLC IS Still   |  |
| GGHiAlarm General Fault status. A displaye   | ed value of  |  |
| Gen Fault 0=Normal, 1=Alarm.   |  |  |
|  |  |  |



| Notes |  |  |
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## **Powerex Limited Warranty**

#### Warranty and Remedies.

(a) Standard Period of Warranty – Parts and Labor. Powerex warrants and represents all Products shall be free from Defects for the first twenty-four (24) months from the date of shipment by Powerex. During such warranty period, Powerex shall be fully liable for all Defects in the Products (the "Product Defects"), i.e., all costs of repair or replacement, which may include "in and out" charges, so long as the Products are located in the United States or Canada, and the Products are reasonably located and accessible by service personnel for removal. "In and out" charges include the costs of removing a Product from buyer's equipment for repair or replacement.

(b) Additional Period of Warranty – Parts Only (No Labor). In addition to the above, Powerex warrants the products described herein shall be free of Defects for a period of sixty (60) months from the date of shipment by Powerex, with the exception of any components which are recommended to be replaced in less than sixty months in our Installation/Operation manuals. Within said period Powerex will repair or replace any part or component which is proven to be defective in either material or workmanship. This warranty covers parts only. Labor is not included. This warranty is valid only when the product has been properly installed according to Powerex specifications, used in a normal manner and serviced according to factory recommendations. This warranty does not cover failures due to damage which occurs in shipment or failures which result from accidents, misuse, abuse, neglect, mishandling, alteration, misapplication or damage due to acts of nature.

(c) General. Powerex warrants each Powerex branded Pipeline Accessory (collectively "Products", individually each a "Product") to be free from defects in material and workmanship ("Defects") at the date of shipment. EXCEPT AS SET FORTH BELOW, NO OTHER WARRANTY, WHETHER EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, SHALL EXIST IN CONNECTION WITH THE SALE OR USE OF SUCH PRODUCTS. TO THE EXTENT PERMITTED BY LAW, ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED. All warranty claims must be made in writing and delivered to Powerex in accordance with the procedures set forth on its website (www.powerexinc. com), or such claim shall be barred. Upon timely receipt of a warranty claim, Powerex shall inspect the Product claimed to have a Defect, and Powerex shall replace any Product which it determines to have had a Defect; provided, however, that Powerex may elect, upon return of the Product, to refund to buyer any part of the purchase price of such Products paid to Powerex. Freight for returning Products to Powerex for inspection or for shipping warranty parts shall be paid by buyer where permitted by applicable law. Powerex is not responsible for any import fees, taxes, duties, licenses or other fees imposed by any governmental authority upon the production, sale, shipment and/or use of Products covered hereunder. The warranties and remedies herein are the sole and exclusive remedy for any breach of warranty or for any other claim based on any Defect, or non-performance of the Products, whether based upon contract, warranty or negligence.

(d) Coverage. The warranty provided herein applies to Powerex pipeline products only.

(e) Exceptions. Notwithstanding anything to the contrary herein, Powerex shall have no warranty obligations with respect to Products:

(i) That have not been installed in accordance with Powerex's written specifications and instructions;

(ii) That have not been maintained in accordance with Powerex's written instructions;

(iii) That have been materially modified without the prior written approval of Powerex; or

(iv) That experience failures resulting from operation, either intentional or otherwise, in excess of rated capacities or in an otherwise improper manner.

The warranty provided herein shall not apply to: (i) any defects arising from corrosion, abrasion, use of insoluble lubricants, or negligent attendance to or faulty operation of the Products; (ii) ordinary wear and tear of the Products; or (iii) defects arising from abnormal conditions of temperature, dirt or corrosive matter; (iv) any OEM component which is shipped by Powerex with the original manufacturer's warranty, which shall be the sole applicable warranty for such component.

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Powerex shall not, except as set forth above, be otherwise liable to Buyer or to any person who shall purchase from Buyer, or use, any products supplied hereunder for damages of any kind, including, but not limited to, indirect, special or consequential damages or loss of production of loss of profits resulting from any cause whatsoever, including, but not limited to, any delay, act, error or omission of Powerex. Supplier's repair or replacement of any Product shall not extend the period of any warranty of any Product.

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