

DEPARTMENT OF HEALTH CARE ACCESS AND INFORMATION FACILITIES DEVELOPMENT DIVISION

OFFICE USE ONLY APPLICATION FOR HCAI SPECIAL SEISMIC **CERTIFICATION PREAPPROVAL (OSP)** APPLICATION #: OSP-0393 **HCAI Special Seismic Certification Preapproval (OSP)** Type: New Renewal **Manufacturer Information** Manufacturer: Powerex, Inc. Manufacturer's Technical Representative: Joe Abt Mailing Address: 150 Production Drive, Harrison, OH 45030 Telephone: (513) 367-3273 Email: jabt@powerexinc.com **Product Information** Product Name: Medical Gas and Vacuum Systems Product Type: Medical Air and Vacuum Systems Product Model Number: See attachment General Description: Medical vacuum and laboratory vacuum units contain pumps, a receiver tank, controller and filters. Mounting Description: Rigid base mounted and neoprene pad mounted, See Certified Product Tables Seismic enhancements made to the test units and/or modifications required to address Tested Seismic Enhancements: anomalies during the tests shall be incorporated into the production units. **Applicant Information** Applicant Company Name: Dynamic Certification Laboratories Contact Person: Kelly Laplace

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Title: Business Manager

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DEPARTMENT OF HEALTH CARE ACCESS AND INFORMATION FACILITIES DEVELOPMENT DIVISION

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Seismic Parameters

Design Basis of Equipment or Components (F_p/W_p) = 1.40 (Rigid); 4.39 (Internally isolated), 3.51 (externally isolated with neoprene elements)

SDS (Design spectral response acceleration at short period, g) = 1.95

ap (Amplification factor) = 1.0 (Rigid), 2.5 (internally isolated system), 2.5 (externally isolated with neoprene

elements)

R_P (Response modification factor) = 2.5 (Rigid), 2.0 (internally isolated system), 2.5 (externally isolated with neoprene

elements)

 Ω_0 (System overstrength factor) = 2.0

 I_p (Importance factor) = 1.5

z/h (Height ratio factor) = 1

Natural frequencies (Hz) = See Attachment

Overall dimensions and weight = See Attachment

HCAI Approval (For Office Use Only) - Approval Expires on 08/23/2028

Date: 8/23/2022

Special Seismic Certification Valid Up to: SDS (g) = 1.95

Condition of Approval (if applicable):



z/h =



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Table 1 - Certified Components - Stacked Systems, Lubricated Rotary Vane, Flexible Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Flexible Base Mount

oratory System Model	НР	Tank Size ¹ (gallons)	Total Number	Vertically Stacked	Horizontally	Max	. Dimension:	s (in)	May Operating		
Model	НР				Tiorizontally	Max. Dimensions (in)			Max. Operating	Marrotina	Unit
			of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width	Height	Weight (lb)	Mounting	Offic
				Stacke	d Systems						
				D	uplex						
LVPD0404	5 (2)	120 V	2	2		55	64	76	1,340		UUT1
LVPD0405	5 (2)	200 V	2	2		55	64	83	1,600		Interpolated
LVPD0504	5 (2)	120 V	2	2	1	55	64	76	1,685		Interpolated
LVPD0XXX	5 (2)	200 V	2	2	1	70	45	80	1,940		UUT5 ²
LVPD0754	7.5 (2)	120 V	2	2	1	55	64	76	1,760	=1 :1.1 / \ \ /	Interpolated
LVPD0755	7.5 (2)	200 V	/2	2	1	55	64	83	1,960		Interpolated
LVPD1004	10 (2)	120 V	2	2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	55	64	76	2,050	internal isolation	Interpolated
LVPD1005	10 (2)	200 V	4/2	(2)SP	-0393	55	64	83	2,250		Interpolated
LVPD1505	15 (2)	200 V	2	2	1	70	90	87	4,280		Interpolated
LVPD2005	20 (2)	200 V	2//////	2	1	70	90	87	4,610		Interpolated
LVPD2505	25 (2)	200 V	2 P\	/ • N/2ham	mad Kar	70	90	87	5,130		UUT2
				Triplex (based on	2-stack plus 1 layou	t)					
LVPT0504	5 (3)	120 V	3	2,1	2	55	96	76	1,950		Extrapolated
LVPT0505	5 (3)	200 V	3	\	/22/2000	55	96	83	2,350		Extrapolated
LVPT0754	7.5 (3)	120 V	3 0/	1 2,1 00	12312022	55	96	76	2,400		Extrapolated
LVPT0755	7.5 (3)	200 V	3	2,1	2	55	96	83	2,600		Extrapolated
LVPT1004	10 (3)	120 V	3	2,1	2	55	96	76	3,000		Extrapolated
LVPT1005	10 (3)	200 V	3	2,1	2	55	96	83	3,200	internal isolation	Extrapolated
LVPT1505	15 (3)	200 V	30	2,1	2	70	135	87	5,850		Extrapolated
LVPT2005	20 (3)	200 V	3 //	2,1	2	- 70	135	87	6,250		Extrapolated
LVPT2505	25 (3)	200 V	3	2,1	2,	71	135	87	6,800		Extrapolated
				Triplex	(3-stack)						
LVPT0304	3 (3)	120 V	3	3	1	55	64 or 66	84	1,635		Extrapolated
LVPT0404	5 (3)	120 V	3	3	1	55	64 or 66	84	1,710		Extrapolated
LVPT0504	5 (3)	120 V	3	3	1	55	64 or 66	87	1,850		Extrapolated
LVPT0XXX	7.5 (2), 3 (1)	N/A	3	3	1	55	32	85	1,680		UUT8 ⁴
LVPT0505	5 (3)	200V	3	3	1	55	64 or 66	87	1,975	internal isolation	Extrapolated
LVPT0754	7.5 (3)	120 V	3	3	1	55	64 or 66	87	2,425		Extrapolated
LVPT0755		200 V	3	3	1	55	64 or 66	87	2,550		Extrapolated
	VPD0504 VPD0504 VPD0754 VPD0755 VPD1004 VPD1005 VPD1505 VPD2005 VPD2505 VPT0504 VPT0505 VPT1004 VPT1005 VPT1505 VPT2005 VPT2505 VPT2005 VPT2505 VPT2005 VPT2505 VPT2005 VPT2505 VPT2005 VPT2505 VPT2505 VPT2505 VPT0754 VPT07504 VPT07504 VPT07504 VPT07504 VPT07504 VPT07504 VPT07505 VPT07505 VPT07505 VPT07505 VPT07505 VPT0754	VPD0504 5 (2) VPD0754 7.5 (2) VPD0755 7.5 (2) VPD0755 7.5 (2) VPD1004 10 (2) VPD1005 10 (2) VPD1505 15 (2) VPD2005 20 (2) VPD2505 25 (2) VPT0504 5 (3) VPT0505 5 (3) VPT0754 7.5 (3) VPT0755 7.5 (3) VPT1004 10 (3) VPT1005 10 (3) VPT1505 15 (3) VPT2505 25 (3) VPT2505 25 (3) VPT0304 3 (3) VPT0404 5 (3) VPT0504 5 (3) VPT0504 5 (3) VPT0505 5 (3) VPT0505 5 (3) VPT0754 7.5 (3)	VPD0504 5 (2) 120 V VPD0XXX 5 (2) 200 V VPD0754 7.5 (2) 120 V VPD0755 7.5 (2) 200 V VPD1004 10 (2) 120 V VPD1005 10 (2) 200 V VPD1505 15 (2) 200 V VPD2005 20 (2) 200 V VPD2505 25 (2) 200 V VPT0504 5 (3) 120 V VPT0505 5 (3) 200 V VPT0754 7.5 (3) 120 V VPT0755 7.5 (3) 200 V VPT1004 10 (3) 120 V VPT1005 10 (3) 200 V VPT1005 15 (3) 200 V VPT2005 20 (3) 200 V VPT2505 25 (3) 200 V VPT2505 25 (3) 200 V VPT0304 3 (3) 120 V VPT0504 5 (3) 120 V VPT0505 5 (3) 200 V VPT0505 <td< td=""><td>VPD0504 5 (2) 120 V 2 VPD0XXX 5 (2) 200 V 2 VPD0754 7.5 (2) 120 V 2 VPD0755 7.5 (2) 200 V 2 VPD1004 10 (2) 120 V 2 VPD1005 10 (2) 200 V 2 VPD1505 15 (2) 200 V 2 VPD2005 20 (2) 200 V 2 VPD2505 25 (2) 200 V 2 VPT0504 5 (3) 120 V 3 VPT0505 5 (3) 200 V 3 VPT0754 7.5 (3) 120 V 3 VPT1004 10 (3) 120 V 3 VPT1005 10 (3) 200 V 3 VPT1005 15 (3) 200 V 3 VPT1005 15 (3) 200 V 3 VPT2005 25 (3) 200 V 3 VPT2005 25 (3) 200 V 3 VPT0304 3 (3)</td><td>VPD0504 5 (2) 120 V 2 2 VPD0XXX 5 (2) 200 V 2 2 VPD0754 7.5 (2) 120 V 2 2 VPD0755 7.5 (2) 200 V 2 2 VPD1004 10 (2) 120 V 2 2 VPD1005 10 (2) 200 V 2 2 VPD2005 15 (2) 200 V 2 2 VPD2005 20 (2) 200 V 2 2 VPD2505 25 (2) 200 V 2 2 VPD2505 25 (2) 200 V 2 2 VPD2505 25 (2) 200 V 3 2,1 VPT0505 5 (3) 120 V 3 2,1 VPT0505 5 (3) 200 V 3 2,1 VPT0754 7.5 (3) 120 V 3 2,1 VPT1004 10 (3) 120 V 3 2,1 VPT1005 10 (3) 200 V 3</td><td> VPD0504 5 (2) 120 V 2 2 1 </td><td> VPD0504 5 (2)</td><td> VPD0504</td><td> VPD0504</td><td> VPD0504 5 (2) 120 \</td><td> VPD0504 5(2) 120 \ 2 2 1 55 64 76 1,685 1,940 VPD0754 7.5(2) 120 \ 2 2 1 55 64 76 1,760 1,760 1,960 VPD0755 7.5(2) 120 \ 2 2 1 55 64 76 1,760 1,760 VPD0755 7.5(2) 200 \ 2 2 1 55 64 83 1,960 VPD1004 10(2) 120 \ 2 2 2 1 55 64 83 1,960 VPD1005 10(2) 200 \ 2 2 2 1 55 64 83 2,250 VPD1005 15(2) 200 \ 2 2 2 1 70 90 87 4,280 VPD1005 15(2) 200 \ 2 2 2 1 70 90 87 4,610 VPD1005 25(2) 200 \ 2 2 2 1 70 90 87 4,610 VPD1005 25(2) 200 \ 2 2 2 1 70 90 87 4,510 VPD1005 25(2) 200 \ 2 2 2 1 70 90 87 4,510 VPD1005 25(3) 200 \ 3 2,1 2 55 96 83 2,350 VPD1005 5(3) 200 \ 3 2,1 2 55 96 83 2,350 VPD1005 5(3) 200 \ 3 2,1 2 55 96 83 2,600 VPD1005 7.5(3) 120 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 15(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 15(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 25(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 25(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 25(3) 200 \ 3 3 1 55 64 or 66 87 1,850 VPD1005 5(3) 200 \ 3 3 1 55 64 or 66 87 1,850 VPD1005 5(3) 200 \ 3 3 1 55 64 or 66 87 1,955 VPD1005 5(3) 200 \ 3 3 1 55 64 or 66 87 2,255 VPD1005 7.5(3) 200 \ 3 3 1 55 64 or 66 87 2,255 VPD1005 7.5(3) 200 \ 3 3 1 55 64 or 66 87 2,255 VPD10005 7.5(3) 200 \ 3 3 1 55 64 or</td></td<>	VPD0504 5 (2) 120 V 2 VPD0XXX 5 (2) 200 V 2 VPD0754 7.5 (2) 120 V 2 VPD0755 7.5 (2) 200 V 2 VPD1004 10 (2) 120 V 2 VPD1005 10 (2) 200 V 2 VPD1505 15 (2) 200 V 2 VPD2005 20 (2) 200 V 2 VPD2505 25 (2) 200 V 2 VPT0504 5 (3) 120 V 3 VPT0505 5 (3) 200 V 3 VPT0754 7.5 (3) 120 V 3 VPT1004 10 (3) 120 V 3 VPT1005 10 (3) 200 V 3 VPT1005 15 (3) 200 V 3 VPT1005 15 (3) 200 V 3 VPT2005 25 (3) 200 V 3 VPT2005 25 (3) 200 V 3 VPT0304 3 (3)	VPD0504 5 (2) 120 V 2 2 VPD0XXX 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200 \ 3 2,1 2 55 96 83 2,350 VPD1005 5(3) 200 \ 3 2,1 2 55 96 83 2,600 VPD1005 7.5(3) 120 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 55 96 83 3,200 VPD1005 15(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 15(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 15(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 25(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 25(3) 200 \ 3 2,1 2 70 135 87 5,800 VPD1005 25(3) 200 \ 3 3 1 55 64 or 66 87 1,850 VPD1005 5(3) 200 \ 3 3 1 55 64 or 66 87 1,850 VPD1005 5(3) 200 \ 3 3 1 55 64 or 66 87 1,955 VPD1005 5(3) 200 \ 3 3 1 55 64 or 66 87 2,255 VPD1005 7.5(3) 200 \ 3 3 1 55 64 or 66 87 2,255 VPD1005 7.5(3) 200 \ 3 3 1 55 64 or 66 87 2,255 VPD10005 7.5(3) 200 \ 3 3 1 55 64 or

^{1.} V in tank listing indicates vertical orientation

^{2.} UUT5 as tested was a pump skid only to certify alternate pumps. Skids are structurally independent and flexibly connected.

^{3.} See Justification Matrix for explanation of extrapolated units.

^{4.} UUT8 tested with a 7.5 HP claw pump (upper position), 7.5 HP lubricated pump (middle position), and 3 HP lubricated pump (lower position). Units are modular in nature; UUT8 was tested without a receiver tank and control panel skid. Receiver tanksand control panels are bookended by UUT1 and UUT2.

Table 1 - Certified Components (Continued) - Stacked Systems, Lubricated Rotary Vane, Flexible Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Flexible Base Mount

iviounting:	Flexible Base Mount												
	Laboratory System		Tank Size 1	Total Number	Vertically Stacked	Horizontally	Max	. Dimensior	ns (in)	Max. Operating		Unit	
Medical System Model	Model	НР	(gallons)	of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width	Height	Weight (lb)	Mounting		
					Stacked Syst	ems (Continued)			•				
					Qua	adruplex							
VPQ0505	LVPQ0505	5 (4)	200 V	4	2,2	2-	55	96	83	2,850		Extrapolated ³	
VPQ0755	LVPQ0755	7.5 (4)	200 V	4	2,2		55	96	83	3,150		Extrapolated ³	
VPQ1005	LVPQ1005	10 (4)	200 V	4	2,2	2	55	96	83	3,900	Flexible base (neoprene) w/	Extrapolated ³	
VPQ1505	LVPQ1505	15 (4)	200 V	4	2,2	2	70	135	87	7,150	internal isolation	Extrapolated ³	
VPQ2005	LVPQ2005	20 (4)	200 V	4	2,2	2	70	135	87	7,750		Extrapolated ³	
VPQ2505	LVPQ2505	25 (4)	200 V	4	2,2	2	71	135	87	8,600		Extrapolated ³	
				Penta, Hexa	and Octoplex Variant	ts Using The Same St	ack Con <mark>str</mark> u	uction	\				
VPP2506	LVPP2506	25 (5)	240 V	5	2,2,1	-0393	80	180	96	9,800	Florible been (common) /	Extrapolated ³	
VPH2506	LVPH2506	25 (6)	240 V	6/	2,2,2	3,000,000	80	225	96	10,200	Flexible base (neoprene) w/ internal isolation	Extrapolated ³	
VPO2506	LVPO2506	25 (8)	240 V	8	2,2,2,2	4	80	225	96	11,900	mema isolation	UUT2, UUT13 ²	
	BY Moha Expandabled Karim												
VPD0504-EX3	LVPD0504-EX3	5 (2)	120 V	2 (3)	2	1 (2)	55	64	76	1,685		Extrapolated ³	
VPD0505-EX3	LVPD0505-EX3	5 (2)	200 V	2 (3)	2	1 (2)	55	64	83	1,905		Extrapolated ³	
VPD0754-EX3	LVPD0754-EX3	7.5 (2)	120 V	2 (3)	VIE 08	/231/(2)021	55	64	76	1,760		Extrapolated ³	
VPD0755-EX3	LVPD0755-EX3	7.5 (2)	200 V	2 (3)	2	1 (2)	55	64	83	1,960		Extrapolated ³	
VPD1004-EX3	LVPD1004-EX3	10 (2)	120 V	2 (3)	2	1 (2)	55	64	76	2,050		Extrapolated ³	
VPD1005-EX3	LVPD1005-EX3	10 (2)	200 V	2 (3)	2	1 (2)	55	64	83	2,250		Extrapolated ³	
VPD1505-EX3	LVPD1505-EX3	15 (2)	200 V	2 (3)	2	1 (2)	70	90	87	4,280	Flexible base (neoprene) w/	Extrapolated ³	
VPD2005-EX3	LVPD2005-EX3	20 (2)	200 V	2 (3)	2	1 (2)	70	90	87	4,610	internal isolation	Extrapolated ³	
VPD2505-EX3	LVPD2505-EX3	25 (2)	200 V	2 (3)	2	1 (2)	71	90	87	5,030		Extrapolated ³	
VPT0505-EX4	LVPT0505-EX4	5 (3)	200 V	3 (4)	A RITT	DTN2 (1)	55	96	83	2,350		Extrapolated ³	
VPT0755-EX4	LVPT0755-EX4	7.5 (3)	200 V	3 (4)	201	2	55	96	83	2,600		Extrapolated ³	
VPT1005-EX4	LVPT1005-EX4	10 (3)	200 V	3 (4)	2	2	55	96	83	3,200		Extrapolated ³	
VPT1505-EX4	LVPT1505-EX4	15 (3)	200 V	3 (4)	2	2	70	135	87	5,850		Extrapolated ³	
VPT2005-EX4	LVPT2005-EX4	20 (3)	200 V	3 (4)	2	2	70	135	87	6,250		Extrapolated ³	
VPT2505-EX4	LVPT2505-EX4	25 (3)	200 V	3 (4)	2	2	71	135	87	6,800		Extrapolated ³	

^{1.} V in tank listing indicates vertical orientation

^{2. 2-}high 25 HP vacuum pump stack tested in UUT2. Octoplex controller tested in UUT13. 240 gallon tank tested in UUT4b. Dimensions and weight shown here for the VPO2506 are calculated, assuming octoplex system contains of four of the duplex pump stacks as tested in UUT2.

^{3.} See Justification Matrix for explanation of extrapolated units

Table 2 - Justification Matrix for Extrapolation -

Stacked Systems, Lubricated Rotary Vane, Flexible Base Mount



DCL Project Number: 32579-2201 Manufacturer: Product Line: Medical Vacuum and Laboratory Vacuum Mounting: Flexible Base Mount Difference From Units Used For Extrapolation Units Used For Extrapolation VPT0504 UUT 1 (VPD0404) VPT0505 VPT0754 VPT0755 The duplex units tested in UUT1 and UUT2 consist of two pumps mounted on one side of the vertical tank. The extrapolated triplex systems consist of two pumps mounted on one side of the vertical tank and one pump mounted VPT1004 on the other side of the vertical tank. The pumps are mounted to independent skids. VPT1005 VPT1505 VPT2005 VPT2505 UUT 2 (VPD2505) VPQ0505 UUT 1 (VPD0404) VPQ0755 The duplex units tested in UUT1 and UUT2 consist of two pumps mounted on one side of the vertical tank. The VPQ1005 extrapolated quadraplex systems consist of two pumps mounted on one side of the vertical tank and two pump VPQ1505 mounted on the other side of the vertical tank. The pumps are mounted to independent skids. VPQ2005 VPQ2505 UUT 2 (VPD2505) The duplex unit tested in UUT2 consists of two 25 HP pumps mounted on one side of the vertical tank. The VPP2505 UUT 2 (VPD2505) extrapolated pentaplex, hexaplex and octoplex systems consist of two pumps mounted on one side of the vertical VPH2505 UUT 2 (VPD2505) tank and two additional two-pump stacks mounted on the other side of the vertical tank. The pumps are mounted to VPO2505 UUT 2 (VPD2505) independent skids. The octoplex controller was tested in UUT13. VPD0504-EX3 UUT 1 (VPD0404) VPD0505-EX3 Mohammad Karim VPD0754-EX3 VPD0755-EX3 VPD1004-EX3 08/23/2022 VPD1005-EX3 VPD1505-EX3 The extrapolated expandable units consist of an independent receiver tank/control panel skid and an independent pump skid. The tested units UUT1 and UUT2 consisted of independent receiver tank/control panel skid and an VPD2005-EX3 independent pump skid. VPD2505-EX3 VPT0505-EX4 VPT0755-EX4 VPT1005-EX4 VPT1505-EX4 VPT2005-EX4 VPT2505-EX4 UUT 2 (VPD2505)

Table 2 - Justification Matrix for Extrapolation (Cont.) -

Stacked Systems, Lubricated Rotary Vane, Flexible Base Mount



DCL Project Number: 32579-2201 Manufacturer: Powerex

Mounting:	Flexible Base Mount						
Unit	Units Used For Extrapolation	Difference From Units Used For Extrapolation					
VPD0504	UUT5 (VPD0XXX)	UUTS consists of a representative frame and base platform with a pump (RA0155A 5 HP) similar to that of UUT 1 in					
VPD0505	0013 (VPD0XXX)	the lower position and a larger claw pump (replacing the pump in UUT4) in the upper position.					
VPT0304							
VPT0404		UUT8 consists of a representative base and frame structure. The top position is occupied by a claw pump heavier than					
VPT0504		the certified lube models, with the lowest position occupied by the lightest of the certified lube models and the mid					
VPT0505	, ,	position by the largest pump in the certified list. Control and tank skid for certified units are the same as was tested in					
VPT0754	l'	UUT1 and UUT2.					
VPT0755							

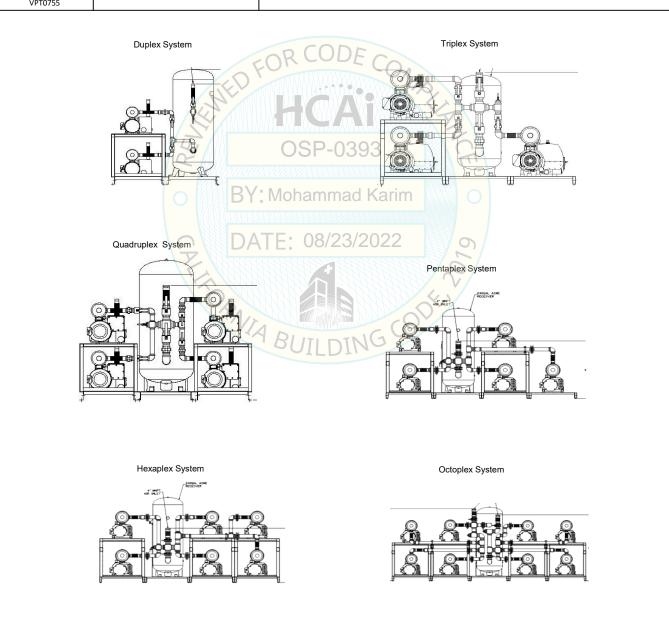


Table 3 - Certified Components - Stacked Units, Claw Oilless, Flexible Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Flexible Base Mount

viounting:	Flexible Base Mount											
	Laboratory System			Total Number	Vertically Stacked	Horizontally	Ma	x. Dimensions	(in)	Maximum	erating Mounting	
Medical System Model	Model	НР	Tank Size ¹	of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width ²	Height	Operating Weight (lb)		Unit
					Stacked Sy	stems						
					Duple	х						
CVPD0504A	LCPD0504 ³	5 (2)	120 V	2	2	1	55	64	76	1,690		UUT3
CVPD0504B	LCPD0604 ³	6.4 (2)	120 V	2	R 2	DF 1	55	64	76	1,925		Interpolated
CVPD0754A	LCPD0704	7.0 (2)	120 V	2	2	1-0/	55	64	76	2,175	Florible book (conserve)	Interpolated
CVPD0754B	LCPD0904 ³	9.1 (2)	120 V	2	2	1	55	64	76	2,400	Flexible base (neoprene) w/ internal isolation	Interpolated
CVPD1005	LCPD1005	10 (2)	200 V	2	2	1	55	64	83	2,875	internal isolation	Interpolated
CVPDXXXX	LCPDXXXX	15 (1), 5 (1)	N/A	2	2	1 \\\ 1 \\\\\\\\\\\\\\\\\\\\\\\\\\\\	70	45	80	1,940		UUT5 ⁴
CVPD1505	LCPD1505	15 (2)	200 V	2	2	1	74	90	88	3,800		UUT4 ⁶
			17.	7/	Triplex (based on 2-st	ack plus 1 layout)						
CVPT0504A	LCPT0504	5 (3)	120 V	3	2,1	1393	55	96	76	2,150		Extrapolated ⁷
CVPT0505A	LCPT0505	5 (3)	200 V	3	2, 1	2	55	96	83	2,275	00	Extrapolated 7
CVPT0504B	LCPT0604	6.4 (3)	120 V	3	2, 1	2	55	96	76	2,000		Extrapolated
CVPT0505B	LCPT0605	6.4 (3)	200 V	32 V •	Mok4mm	ad Karim	55	96	83	2,150	Flexible base (neoprene) w/	Extrapolated 7
CVPT0755A	LCPT0705	7.0 (3)	200 V	3	2, 1	2	55	96	83	3,200	internal isolation	Extrapolated 7
CVPT0755B	LCPT0905	9.1 (3)	200 V	3	2, 1	2	55	96	83	3,500		Extrapolated 7
CVPT1005	LCPT1005	10 (3)	200 V	3	2,100/0	2/2/22	55	96	83	4,200		Extrapolated 7
CVPT1505	LCPT1505	15 (3)	200 V	3	L. 2,1/0/2	.3/2922	71	135	88	4,800		Extrapolated 7
			7	N RESERVE	Triplex (3-	stack)		1				
CVPT0XXXX	LCVPT0XXXX	7.5 (2), 3 (1)	N/A	3	3		55	32	85	1,680		UUT8 ⁵
CVPT0304	LCVPT0304	3 (3)	120 V	3	3	1	55	64 or 66	84	2,200		Extrapolated 7
CVPT0504A	LCVPT0504	4-5 (3)	120 V	3	3	1	55	64 or 66	84	2,235		Extrapolated 7
CVPT0504B	LCVPT0604	5-6.4 (3)	120 V	3	3	1	55	64 or 66	87	2,360		Extrapolated 7
CVPT0505A	LCVPT0505	4-5 (3)	200V	3	3	1	55	64 or 66	87	2,275	Flexible base (neoprene) w/	Extrapolated
CVPT0505B	LCVPT0605	5-6.4 (3)	200V	3	BISTIF	INI	55	64 or 66	87	2,400	internal isolation	Extrapolated
CVPT0754A	LCVPT0754A	6.4-7.5 (2)	120 V	3	31	1	55	64 or 66	87	2,565		Extrapolated ⁷
CVPT0755A	LCVPT0755A	6.4-7.5 (2)	200 V	3	3	1	55	64 or 66	87	2,690		Extrapolated ⁷
CVPT0754B	LCVPT0754B	7.5-9.1 (2)	120 V	3	3	1	55	64 or 66	87	2,600		Extrapolated
CVPT0755B	LCVPT0755B	7.5-9.1 (2)	200 V	3	3	1	55	64 or 66	87	2,725		Extrapolated ⁷

^{1.} V or H in tank listing indicates vertical or horizontal orientation

^{2.} When touchscreen controls are used, additional 2 inch space is required between skids

^{3.} No drawing available for these models - configuration is same as equivalent Medical unit

^{4.} UUT5 was tested as a pump skid only to certify alternate pumps

^{5.} UUT8 was tested as a pump skid only to certify alternate pumps. UUT8 tested with a 7.5 HP claw pump (upper position), 7.5 HP lubricated pump (middle position), and 3 HP lubricated pump (lower position). 3 HP claw pump tested in UUT6. Receiver tanks and control panels bookended by UUT3 and UUT4.

^{6.} Octoplex controller tested in UUT13; 2-high 15 HP vacuum pump stack tested in UUT4. Dimensions and weight shown here for the CVPO1506 are calculated, assuming octoplex system consists of four of the duplex pump stacks as tested in UUT4.

^{7.} See Justification Matrix for explanation of extrapolated units.

Table 3 - Certified Components (Continued) - Stacked Units, Claw Oilless, Flexible Base Mount

DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Flexible Base Mount

widuliting.	TICKIDIC DASC MIGUIT											
	Laboratory System			Total Number	Vertically Stacked	Horizontally	Max	k. Dimensions	(in)	Maximum		Unit
Medical System Model	Model	НР	Tank Size ¹	of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width ²	Height	Operating Weight (lb)	Mounting	
					Stacked Sy	stems						
					Quadrup	olex						
CVPQ0505A	LCPQ0505	5 (4)	200 V	4	2,2	2	55	96	83	2,500		Extrapolated ⁴
CVPQ0505B	LCPQ0605	6.4 (4)	200 V	4	R 2, 2	JF 2	55	96	83	2,700	Flexible base (neoprene) w/	Extrapolated ⁴
CVPQ0755A	LCPQ0705	7.0 (4)	200 V	4	2,2	2- ()	55	96	83	3,600		Extrapolated ⁴
CVPQ0755B	LCPQ0905	9.1 (4)	200 V	4	2,2	2	55	96	83	4,000	internal isolation	Extrapolated ⁴
CVPQ1005	LCPQ1005	10 (4)	200 V	4	2,2	2	55	96	83	4,900		Extrapolated ⁴
CVPQ1505	LCPQ1505	15 (4)	200 V	4	2,2	2	71	135	88	5,600		Extrapolated ⁴
				Penta, Hexa and	Octoplex Variants Us	sing the Same Stack (Construction	1				
CVPP1506	LCPP1506	15 (5)	240 v	5	2,2,1	2	180	80	96	6,200	Flavible base (seesans) (Extrapolated ⁴
CVPH1506	LCPH1506	15 (6)	240 v	6	2,2,2 -	1393	225	80	96	6,800	Flexible base (neoprene) w/ internal isolation	Extrapolated ⁴
CVPO1506	LCPO1506	15 (7)	240 v	8,,,,,,,,,	2,2,2,2	2	225	80	96	9,850	incernal isolation	UUT4, UUT13 ³

^{1.} V or H in tank listing indicates vertical or horizontal orientation



^{2.} When touchscreen controls are used, additional 2 inch space is required between skids

^{2.} When touchscreen controls are used, additional 2 inch space is required between skids

3. Octoplex controller tested in UUT13; 2-high 15 HP vacuum pump stack tested in UUT4. Dimensions and weight shown here for the CVPO1506 are calculated, assuming octoplex system consists of four of the duplex pump stacks as tested in UUT4.

^{4.} See Justification Matrix for explanation of extrapolated units.

Table 4 - Justification Matrix for Extrapolation -





DCL Project Number: Manufacturer: Powerex Medical Vacuum and Laboratory Vacuum Product Line: Mounting: Flexible Base Mount **Units Used For Extrapolation Difference From Units Used For Extrapolation** CVPT0504A UUT 3 (CVPD0504A) CVPT0505A CVPT0504B The duplex units tested in UUT3 and UUT4 consist of two pumps mounted on one side of the vertical tank. The CVPT0505B extrapolated triplex systems consist of two pumps mounted on one side of the vertical tank and one pump CVPT0755A mounted on the other side of the vertical tank. The pumps are mounted to independent skids. CVPT0755B CVPT1005 UUT 4 (CVPD1505) CVPT1505 UUT 3 (CVPD0504A) CVPQ0505A CVPQ0505B The duplex units tested in UUT3 and UUT4 consist of two pumps mounted on one side of the vertical tank. The CVPQ0755A extrapolated quadraplex systems consist of two pumps mounted on one side of the vertical tank and two pump CVPQ0755B mounted on the other side of the vertical tank. The pumps are mounted to independent skids. CVPQ1005 UUT 4 (CVPD1505) CVPQ1505 UUT 4 (CVPD1505) The duplex unit tested in UUT4 consists of two 15 HP pumps mounted on one side of the vertical tank. The CVPP1506 extrapolated pentaplex, hexaplex and octoplex systems consist of two pumps mounted on one side of the UUT 4 (CVPD1505) CVPH1506 vertical tank and two additional two-pump stacks mounted on the other side of the vertical tank. The pumps CVPO1506 UUT 4 (CVPD1505) are mounted to independent skids. The octoplex controller was tested in UUT13.

Table 4 - Justification Matrix for Extrapolation (Cont.) -





DCL Project Numb		
Manufacturer:	Powerex	
Product Line: Mounting:	Medical Vacuum and Laboratory Vacuum Flexible Base Mount	
CVPD1505	UUTS	UUT5 demonstrates an alternate 15HP claw pump; as the pump used in UUT4 is replaced by a similar, yet structurally different pump designated MM1502. The MM1502 pump is tested in the upper position of the frame set.
CVPT0303		
CVPT0503A		
CVPT0504A]	
CVPT0505A]	
CVPT0504B	UUT8	UUT8 consists of a triplex stack utilizing a base and frame as tested in previously certified models. UUT8 has the 7.5 Oilless Claw pump in the highest (top) position and alternate pumps in the lower positions. Tank and
CVPT0505B	0018	Control skids are the same as tested in UUT3, UUT4.
CVPT0754A		
CVPT0754B		ap CODE a
CVPT0755A		FORCODE
CVPT0755B		1/2
	Duplex System	Triplex System Quadruplex System Application of the control of t
	Pentaplex System	Hexaplex System Octoplex System
	MECHANIS RECEIVES	

Table 5 - Certified Components - Tank Over Systems, Lubricated Rotary Vane, Rigid or Flexible Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Rigid or Flexible Base Mount

iviounting:	Rigid of Flexible Ba	se Mount										
	Laboratory System		Tank Size ¹	Total Number	Vertically Stacked	Horizontally	Max.	Dimensio	ns (in)	Max. Operating		
Medical System Model	Model	HP	(gallons)	of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width	Height	Weight (lb)	Mounting	Unit
	Tank Over Systems											
VPDT0302	LVPT0302	3(2)	60 H	2	2R C	JDE C	74	39	89	1,440	Rigid or flexible base mount	Extrapolated 4
VPDT0402	LVPDT0402	5 (2)	60 H	2	2	//////1 O	74	39	89	1,590	(neoprene) w/ internal	Extrapolated 4
VPDT0502	LVPDT0502	5 (2)	60 H	2	2	1	74	39	89	1,815	isolation	Extrapolated 4
VPDT0XXX	LVPDT0XXX	7.5 (1), 3 (1)	60 H	2	2	1	74	39	89	1,450	Rigid base w/ internal isolation	UUT6 ^{2,3}
					TANAMA TANAMA TANAMA		XXXXXX	17			Rigid or flexible base mount	
VPDT0752	LVPDT0752	7.5 (2)	60 H	2	² OSF	-0393	74	39	89	2,295	(neoprene) w/ internal	Extrapolated ⁴
				0-111	001	0000					isolation	

1. H in tank listing indicates horizontal orientation

2. UUT6 tested with a 7.5 HP lubricated pump in the top position, and a 3 HP lubricated pump in the bottom position.

3. See UUT7, tested in flexible base mounted condition for bookending of tank-over systems.

4. See Justification Matrix for explanation of extrapolated units.



Table 6 - Justification Matrix for Extrapolation -

Tank Over Systems, Lubricated Rotary Vane, Rigid or Flexible Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

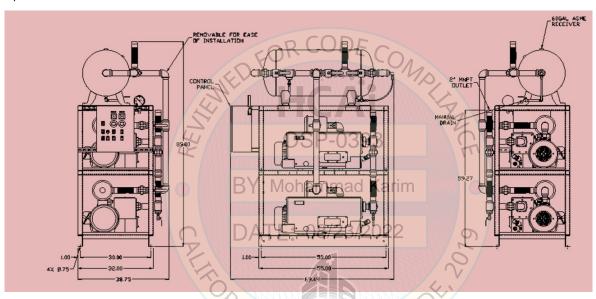
Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Rigid or Flexible Base Mount

	Tinglia of Freehole Base Mount						
Unit	Units Used For Extrapolation	Difference From Units Used For Extrapolation					
VPDT0302		UUT6 consists of a representative base and frame structure with a 3HP vacuum pump in the lower tier					
VPDT0402		and a 7.5 HP vacuum pump in the upper pump tier, with a 60 gallon horizontal tank rigidly bolted					
VPDT0502	` ′	above, plumbed and with electrical control panel mounted to the frame system. Also see UUT7 for					
VPDT0752		bookending of tank-over systems.					

Tank Over Construction

Duplex:



Triplex:

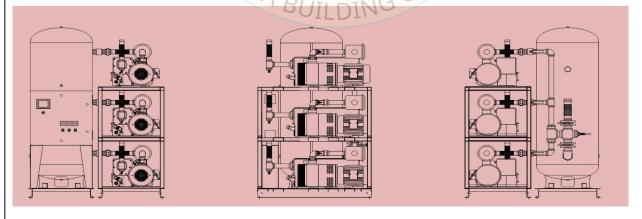


Table 7 - Certified Components - Tank Over Units, Claw Oilless

Rigid or Flexible Base Mount

DCL Project Number: 32579-2201 Manufacturer:

Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Rigid or Flexible Base Mount

mounting.	Migra of Freshbie bas	oc iviounit										
	Laboratory System			Total Number	Vertically Stacked	Horizontally	Max	. Dimensior	ns (in)	Maximum		
Medical System Model	Model	HP	Tank Size ¹	of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width ²	Height	Operating Weight (lb)	Mounting	Unit
	Tank Over Systems											
CVPDT0302	LCVPT0302	3(2)	60 H	2	2	1	74	39	89	1,600	Rigid or flexible base (neoprene) w/ internal isolation	Extrapolated ⁵
CVPDT0XXX	LCVPT0XXXX	7.5 (1), 3 (1)	60 H	2	2	1	74	39	89	1,910	Flexible base (neoprene) w/ internal isolation	UUT7 ^{3, 4}
CVPDT0502A	LCVPDT0502	4-5 (2)	60 H	2	2 08	P-0393	74	39	89	1,860	21.11.61.11.1	Extrapolated ⁵
CVPDT0502B	LCVPDT0602	5-6.4 (2)	60 H	2 //////	XXXXXXX 2	1	74	39	89	1,910	Rigid or flexible base (neoprene) w/ internal	Extrapolated ⁵
CVPDT0752A	LCVPDT0702	6.4-7.5 (2)	60 H	2	D\/.2	1	. 74	39	89	2,030	isolation	Extrapolated ⁵
CVPDT0752B	LCVPDT0752	7.5-9.1 (2)	60 H	2	DY. 2VIONS	ımmad Ka	74	39	89	2,145		Extrapolated ⁵

^{1.} V or H in tank listing indicates vertical or horizontal orientation



^{2.} When touchscreen controls are used, additional 2 inch space is required between skids

^{3.} UUT7 tested with a 7.5 HP claw pump in the top position, and a 3 HP claw pump in the bottom position.

^{4.} See UUT6 for bookending of tank-over systems.

^{5.} See Justification Matrix for explanation of extrapolated units.

Table 8 - Justification Matrix for Extrapolation -

Tank Over Systems, Claw Oilless, Rigid or Flexible Base Mount



DCL Project Number:

Manufacturer: Powerex

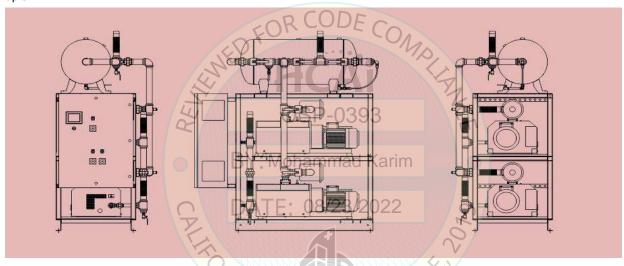
Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Rigid or Flexible Base Mount

wounting:	Rigid of Flexible base Moulit						
Unit	Units Used For Extrapolation	Difference From Units Used For Extrapolation					
CVPDT0302							
CVPDT0502A		UUT7 consists of a representative frame and base platform with a pump, MM1144, similar to that					
CVPDT0502B		UUT 3 in the lower position and a 7.5HP pump MM1252 in the upper position. These two pumps					
CVPDT0752A		encompass the range for the Tank-Over construction.					
CVPDT0752B							

Tank Over Construction

Duplex:



Triplex:

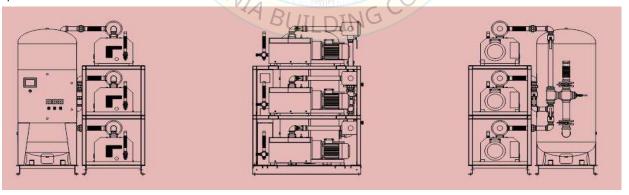


Table 9 - Certified Components - Tank Mounted Vertical Systems, Rigid or Flexible Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Rigid or Flexible Base Mount

iviounting:	Rigid or Flexible Base	e Mount											
Medical System	Laboratory System		Tank Size	Total Number	Vertically Stacked	Horizontally	Max.	Dimension	ns (in)	Maximum	Tested	Certified	
Model	Model ¹	HP	(gallons)	of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width	Height	Operating Weight (lb)	Mounting	Mounting	Unit
				Ta	nk Mounted Vertic	al Systems with Oill	ess Rotary	Vane Pum	ps				
VVOTD0153	LVVOD0153	1.5	80	2	1	2	43	30	74	710	Rigid base		UUT21 ^{2,4}
VVOTD0203	LVVOD0203	2	80	2	1	2	53	34	80	930	N/A		Interpolated
VVOTD0303	LVVOD0303	3	80	2	1	2 / /	53	34	80	1,100	N/A	Rigid or flexible	Interpolated
VVOTD0304	LVVOD0304	3	120	2	1	2	53	34	89	1,180	N/A	base	Interpolated
VVOTD0403	LVVOD0403	4	80	2	1	Verlindre 2	53	34	80	1,125	N/A	(neoprene) w/	Interpolated
VVOTD0404	LVVOD0404	4	120	2	1)SP2039	3 53	34	89	1,200	N/A	internal isolation	Interpolated
VVOTD0503	LVVOD0503	5	80	2	1	2	53	34	90	1,320	N/A	1301411011	Interpolated
VVOTD0504	LVVOD0504	5	120	2	RV· Mc	hammad	53 Karim	34	90	1,170	Flexible base (neoprene)		UUT23 ^{3,4}

^{1.} Lab systems identical to medical systems (software change only).

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^{2.} UUT21 tested with conventional 80 gal tank, one 1.5 HP lubricated rotary vane pump and one 1.5HP oilless rotary vane pump.

^{3.} UUT23 tested with conventional style 120 gal tank and two 5 HP oilless rotary vane pumps.

^{4.} UUT21 was tested in rigid base configuration and serves as the lower bookend, UUT 23 was tested in flexible base configuration and serves as the upper bookend.

Table 9 - Certified Components (Cont.) - Tank Mounted Vertical Systems, Rigid Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Mounting: Rigid Base Mount

Mounting:	Rigid Base Mount												
Medical System	Laboratory System	НР	Tank Size	Total Number	Vertically Stacked	· · · · · · · · · · · · · · · · · · ·	Max.	Dimension		Maximum Operating Weight	Tested	Certified	Unit
Model	Model ¹		(gallons)	of Pumps	Pumps or Layers	Arrayed Pumps	Length	Width	Height	(lb)	Mounting	Mounting	
				Tan	k Mounted Vertical	Systems with Lubri	cated Rota	ry Vane Pu	mps				
VVTD0153	LVVD0153	1.5	80	2	1		43	30	74	710	Rigid base		UUT21 ²
VVTD0203	LVVD0203	2	80	2	1	2 / / / / / / / / / / / / / / / / / / /	42	30	75	835	N/A		Interpolated
VVTD0204	LVVD0204	2	120	2	1	2	44	50	75.5	880	N/A		Interpolated
VVTD0303	LVVD0303	3	80	2	1	2	55	30	85	1,260	Rigid base	Rigid base w/	UUT22 ³
VVTD0304	LVVD0304	3	120	2	1	2	54	37	84	1,475	N/A	internal	Interpolated
VVTD0403	LVVD0403	4	80	2	1	2	54	37	84.5	1,350	N/A	isolation	Interpolated
VVTD0404	LVVD0404	4	120	2	1)SP ₂ 039	3 54	37	84.5	1,500	N/A		Interpolated
VVTD0503	LVVD0503	5	80	2	1	2	58	37	87	1,260	N/A		Interpolated
VVTD0504	LVVD0504	5	120	2	1	2	59	35	85	1,670	Rigid base		UUT24 ⁴
					Tank Mounted Ve	rtical Systems with	Oilless Cla	w pumps					
CVTD0203V	LCVD0203	2	80	2	1,000	2	55	30	85	1,260	Rigid base		UUT22 ³
CVTD0303V	LCVD0303	3	80	2	1	200/00/0	35	56	82	1,500	N/A	Rigid base w/ internal	Interpolated
CVTD0504AV	LCVD0504AV	4	120	2	DATE	U8/23/2	U-59-	35	84	1,650	N/A	isolation	Interpolated
CVTD0504BV	LCVD0604	5	120	2	1	2	59	35	85	1,670	Rigid base		UUT24 ⁴

^{1.} Lab systems identical to medical systems (software change only).

^{2.} UUT21 tested with conventional 80 gal tank, one 1.5 HP lubricated rotary vane pump and one 1.5HP oilless rotary vane pump.

^{3.} UUT22 tested with frame style 80 gal tank, one 3 HP lubricated rotary vane pump and one 2 HP oilless claw pump.

^{4.} UUT24 tested with frame style 120 gal tank, one 5 HP lubricated rotary vane pump and one 5 HP oilless claw pump.

Table 10 - Certified Subcomponents - Stacked Units, Lubricated Rotary Vane and Claw Oilless, Flexible Base Mount



Interpolated

Interpolated

Interpolated

Interpolated

UUT2

DCL Project Number: 32579-2201

Manufacturer: Powerex Product Line: Medical Vacuum and Laboratory Vacuum

RA0255

RA0305

RC0400

RC0502

RC0630

Busch

Busch

Busch

Busch

Busch

	Lubricated vane vacuum Pumps									
Model ¹	Manufacturer	Material	Dimensions (in) L x W x H	НР	Voltage Tested	Voltage Certified	Unit			
RA0063	Busch		28 x 19 x 12	3	208 V		UUT8			
RC0101	Busch		29 x 19 x 12	5	208V		UUT1			
RA0101	Busch	(,0)	29 x 19 x 12	5	n/a		Interpolated			
RC0155	Busch		38 x 22 x 16.5	5	n/a		Interpolated			
RA0155A	Busch		31.5 x 20 x 13.5	5	460V		UUT5			
RC0205	Busch	Cast Iron lubricated vane vacuum pump	41 x 24 x 16.5	7.5 or 8	n/a		Interpolated			
RA0205	Busch	with Face mounted TEFC motor, steel and aluminum body. Pump has rubber	41 x 24 x 16.5	7.5 or 8	208V	208-230/460	UUT8			
RC0305	Busch	isolation feet	44 x 24 x 16.5	10	n/a		Interpolated			

44 x 24 x 16.5

44 x 24 x 16.5

1VION 54 x 38 x 26.5

65.5 x 38 x 26.5

69 x 40 x 26.5

10

10

15

20

n/a

n/a

n/a

n/a

460 V

1. Pumps with Model No. RA0101, RA0205, RA0255 and RA0305 are structurally identical to RCXXXX models, interpolated based on UUT1 and UUT2.

isolation feet.

	Claw Oilless Vacuum Pumps									
Model	Manufacturer	Material	Dimensions (in) L x W x H	НР	Voltage Tested	Voltage Certified	Unit			
MM1102	Busch		40 x 17 x 16	4.5 to 5	230V		UUT3			
MM1142	Busch		42 x 17 x 16	5 to 6.4	n/a		Interpolated			
MM1202	Busch	Cast Iron lubricated vane vacuum pump	43 x 20 x 18	6.4 to 7	n/a		Interpolated			
MM1252	Busch	with Face mounted TEFC motor, steel and	43 x 20 x 18	7.5 to 9.1	208V / 230V	208-230/460	UUT8			
MM1402	Busch	aluminum body. Pump has rubber	48 x 20 x 18	9 to 10.2	n/a		Interpolated			
MM1322	Busch	isolation feet.	48 x 20 x 18	9 to 10.2	n/a		Interpolated			
MI1502	Busch		48 x 31 x 27	15	460V		UUT4			
MM1502	Busch		54.5 x 20 x 18	15	460V		UUT5			

Table 10 - Certified Subcomponents (Cont.) - Stacked Units, Lubricated Rotary Vane and Claw Oilless, Flexible Base Mount



DCL Project Number: 32579-2201
Manufacturer: Powerex

	micaicai vacaaiii aiia	Cardar Faculatin and Education Faculatin									
	Tanks										
Model ¹	Manufacturer	Material	Dimensions (in)	Capacity (gal)	Orientation	Unit					
AR0274xxxx		Steel, ASME	24" Dia x 71" H	120		UUT1, UUT3					
AR0512xxxx	Campbell Hausfeld ²	construction 200 psig ³	30" Dia x 77" H	200	Vertical	UUT4					
AR05130xAJ		construction 200 psig	30" Dia x 89"H	240		UUT4b					
VES04767		Steel, ASME	24" Dia x 70" H	120		UUT 31b					
VES07303	Morganton	construction 200 psig ³	30" Dia x 80" H	200	Vertical	interpolated					
VES07072		Construction 200 psig	30" Dia x 92"H	240		UUT 30b					

^{1.} xxxx in model number is for variations in paint color and threaded port sizes, not affecting structural elements.

^{3.} Construction in accordance with ASME BPVC Section VIII. Tanks have an allowable working pressure rating of 200 psig.

Model	Manufacturer	Description	Material	NEMA Rating	Dimensions (in)	Unit
BASIC_PVM (24x20x8)	Powerex	No Touc <mark>hscree</mark> n	Powder coated carbon steel	12	24"H x 20"W x 8"D	Extrapolated ¹
BASIC_PVM (30x24x8)	Powerex	No Touchscreen	Powder coated carbon steel	120	30"H x 24"W x 8"D	Extrapolated ¹
BASIC_PVM (36x30x8)	Powerex	No Touchscreen	Powder coated carbon steel	12	36"H x 30"W x 8"D	Extrapolated ¹
HMI_PXMI (30x24x8)	Powerex	Human Machine Interface: Touchscreen	Powder coated carbon steel	12,	30"H x 24"W x 8"D	UUT1
HMI_PXMI (36x30x8)	Powerex	riuman waciime interface. Fouchscreen	Powder coated carbon steel	12/	36"H x 30"W x 8"D	Interpolated
PBMI_PXMI (30x24x8)	Powerex	Powerex Building Management Integrator: HMI panel with additional	Powder coated carbon steel	12	30"H x 24"W x 8"D	Interpolated
PBMI_PXMI (36x30x8)	Powerex	communications card	Towder coaled carbon steel	12	36"H x 30"W x 8"D	UUT2
PBMI_VFD (42x30x12)	Powerex	Same as above with lead pump VFD	Powder coated carbon steel	12	42"H x 30"W x 12"D	UUT3, UUT4
BMI_PXMI (42 x 30 x12)	Powerex	Powerex Building Management Integrator: HMI panel with additional communications card. Control configured for up to 8 pumps.	Powder coated carbon steel	12	42"H x 30"W x 12"D	UUT13

^{1.} BASIC_PVM controller can be extrapolated because it is a depopulated version of the controllers tested in UUT 1, 2, 3 and 4.

	Intake Filters								
Model	Manufacturer	Material	Dimensions (in)	Connection Certified	Unit				
CSL-150C	Solberg Mfg.	Double of the life of the AIDT	6.8 L x 7.3 Dia.	1-1/2" NPT	UUT1, UUT3				
CSL-200C	Solberg Mfg.	Powder coated steel housing with NPT intake and outlet	10.3 L x 8.8 Dia.	2" NPT	Interpolated				
CSL-300C	Solberg Mfg.	make and odder	15.8 L x 13.3 Dia.	3" NPT	UUT4				

^{2.} Campbell Hausfeld is alternately branded as Twin Lakes Manufacturing.

Table 11 - Certified Subcomponents - Tank Over Systems, Lubricated Rotary Vane or Claw Oilless, Rigid or Flexible Base Mount



DCL Project Number: 32579-2201
Manufacturer: Powerex

		Vacuu	m Pumps				
Model ¹	Manufacturer	Material	Dimensions (in) L x W x H	НР	Voltage Tested	Voltage Certified	Unit
RA0063	Busch	5	28 x 19 x 12	3	208 V		UUT6
RC0101	Busch	EOR	29 x 19 x 12	5	208V] [Interpolated
RA0101	Busch	Cast iron lubricated vane vacuum pump with face	29 x 19 x 12	5	n/a] [Interpolated
RC0155	Busch	mounted TEFC motor, steel and aluminum body,	38 x 22 x 16.5	5	n/a	208-230/460	Interpolated
RA0155A	Busch	rubber isolation feet attached to pump	31.5 x 20 x 13.5	5	460V		Interpolated
RC0205	Busch	MMINMIXX	41 x 24 x 16.5	7.5 or 8	n/a		Interpolated
RA0205	Busch	W OS	41 x 24 x 16.5	7.5 or 8	208V		UUT6
MM1144	Busch	() () () () () () () () () ()	41 x 17 x 16	3	208V] [UUT7
MM1102	Busch	Oilless claw pump, with integrated lubricated cast	40 x 17 x 16	4.5 to 5	230V	1	Interpolated
MM1142	Busch	iron drive gearbox, exhaust box, C face motor with aluminum finned shell, rubber isolation feet	m 42 x 17 x 16 im	5 to 6.4	n/a	1 [Interpolated
MM1202	Busch	attached to steel foot rails	43 x 20 x 18	6.4 to 7	n/a] [Interpolated
MM1252	Busch		43 x 20 x 18	7.5 to 9.1	208V / 230V] [UUT7

^{1.} Pumps with Model No. RA0101, RA0205, RA0255 and RA0305 are structurally identical to RCXXXX models, interpolated based on UUT6 test.

		A O NYKANYKY	ank			
Model ¹	Manufacturer	Material	Dimensions (in)	Capacity (gal)	Orientation	Unit
AR8029xxx	Campbell Hausfeld ²	Steel, ASME construction 200 psig 3	20" Dia x 47" L	60	Horizontal	UUT6, UUT7

^{1.} xxxx in model number is for variations in paint color and threaded port sizes, not affecting structural elements.

^{2.} Campbell Hausfeld is alternately branded as Twin Lakes Manufacturing.

^{3.} Constructed in accordance with ASME BPVC Section VIII. Tanks have an allowable working pressure rating of 200 psig.

Table 11 - Certified Subcomponents (Cont.)- Tank Over Systems, Lubricated Rotary Vane or Claw Oilless, Rigid or Flexible Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Todact Line.	iviculcui vacaaiii aiia i	Laboratory vacuum				
		Con	trollers			
Model	Manufacturer	Description	Material	NEMA rating	Dimensions (in)	Unit
BASIC_PVM (24x20x8)					24"H x 20"W x 8"D	UUT6
BASIC_PVM (30x24x8)		No Touchscreen	Powder coated carbon steel	12	30"H x 24"W x 8"D	Interpolated
BASIC_PVM (36x30x8)		FOR	WWW		36"H x 30"W x 8"D	Interpolated
HMI_PXMI (30x24x8)		Human Machine Interface: Touchscreen	Powder coated carbon	12	30"H x 24"W x 8"D	Interpolated
HMI_PXMI (36x30x8)	Powerex	Human Machine Interface: rouchscreen	steel	12	36"H x 30"W x 8"D	Interpolated
PBMI_PXMI (30x24x8)		Powerex Building Management Integrator: HMI	Powder coated carbon	12	30"H x 24"W x 8"D	Interpolated
PBMI_PXMI (36x30x8)		panel with additional communications card	P-0393		36"H x 30"W x 8"D	Interpolated
PBMI_VFD (42x30x12)		Same as above with lead pump VFD	Powder coated carbon steel	12	42"H x 30"W x 12"D	UUT7
		BV: Moha	mmad Karim			
		Intak	te Filters			
Model	Manufacturer	Material	Dimensions	s (in)	Connection size	Unit
CSL-200C	Solberg Mfg.	Powder coated steel housing with NPT intake and	8/23/21032x 8.8	Dia.	2" NPT	UUT6, UUT7

Table 12 - Certified Subcomponents - Tank Mounted Vertical Systems, Rigid or Flexible Base Mount



DCL Project Number: 32579-2201
Manufacturer: Powerex

	Oilless Rotary Vane Pumps									
Model	Manufacturer	Material	Dimensions (L x W x H, in)	НР	Voltage tested	Voltage available	Unit			
SV1025	Busch		20 x 10 x 11	1.5	208 V		UUT21			
SV1040	Busch	Oilless vane type vacuum pump with	22 x 10 x 11	2	n/a		Interpolated			
SV1063	Busch	flange mounted motor assembly,	30 x 17 x 14	3	n/a	208-230/460	Interpolated			
SV1080	Busch	rubber isolation feet on pump/motor	31 x 17 x 14	4	n/a		Interpolated			
SV1100	Busch		33 x 17 x 14	5	460V		UUT23			

			Tanks			
Model ¹	Manufacturer	Material	OS Dimensions (in)	Capacity (gal)	Туре	Unit
AR0630xxx	Campbell Hausfeld ²	Steel, ASME	24" Dia x 53" H	80	Conventional	UUT21
AR0568xxx	Campbell Hausteld	construction 200 psig ³	30" Dia x 53" H	120	Conventional	UUT23

^{1.} xxx in model number is for variations in paint color and threaded port sizes, not affecting structural elements.

^{3.} Construction is in accordance with ASME BPVC Section VIII. Tanks have an allowable working pressure rating of 200 psig.

	Controllers									
Туре	Model	Manufacturer	Description	Material	NEMA Rating	Dimensions (W x H x D, in)	Unit			
Basic Duplex controller	PVM239xxAB	PA	NEMA 12 Enclosure integrated to Enclosure			20 x 24 x 8	UUT21			
basic bupiex controller	or CB ¹	, V.	frame containing PLC transformers relays	Daniel and a sector of		24 x 24 x 8	Interpolated			
Duagaium Dumlau aantuallau	PBMIV269xxAB	Powerex	motor contactor and motor protector circuit	Powder coated carbon steel	12	30 x 30 x 8	Interpolated			
Premium Duplex controller includes HMI	or CB ¹		breaker for up to 2 motors, optional HMI and	curbon seeci		30 x 36 x 8	Interpolated			
	Oi CD		Optional VFD.			24 x 36 x 8	UUT23			

^{1.} Where First x = 1,2,3,5,7,A for HP, Second x = 2, 3, 4 for voltage (208, 230, 460V), and A or C relates to the value of the temperature switch.

^{2.} Campbell Hausfeld is alternately branded as Twin Lakes Manufacturing.

^{2.} Where First x = 1,2,3,5,7,A for HP, Second x = 2, 3, 4 for voltage (208, 230, 460V).

Table 13 - Certified Subcomponents - Tank Mounted Vertical Systems, Rigid Base Mount



DCL Project Number: 32579-2201
Manufacturer: Powerex

Medical vacuum and	Laboratory vacuum					
Manufacturer	Material	Dimensions (L x W x H, in)	НР	Voltage Tested	Voltage Available	Unit
	Lubricated	Rotary Vane Pumps				
Busch		25 x 14 x 10.5	1.5	208 V		UUT21
Busch	Cast iron pump with face mounted TEFC motor, steel	26 x 14 x 10.5	2	n/a		Interpolated
Busch	and aluminum body, rubber isolation feet on	28 x 19 x 12	3	n/a	208-230/460	UUT22
Busch	pump/motor	29 x 19 x 12	5	n/a		Interpolated
Busch		31.5 x 20 x 13.5	5	460V		UUT24
	Oilles	s Claw Pumps				
Busch	Oilless claw pump, with integrated lubricated cast	40 x 17 x 16	2	460V		UUT22
Busch	iron drive gearbox, exhaust box, C face motor with aluminum finned shell, rubber isolation feet	P_03941 x 17 x 16	3	n/a	208-230/460	Interpolated
Busch		40 x 17 x 16	4.5 to 5	n/a		Interpolated
Busch	attached to steel foot rails	42 x 17 x 16	5 to 6.4	460V		UUT24
	Busch	Busch	Manufacturer Material Dimensions (L x W x H, in) Lubricated Rotary Vane Pumps 25 x 14 x 10.5 Busch Cast iron pump with face mounted TEFC motor, steel and aluminum body, rubber isolation feet on pump/motor Busch Busch Dimensions (L x W x H, in) 25 x 14 x 10.5 26 x 14 x 10.5 28 x 19 x 12 29 x 19 x 12 31.5 x 20 x 13.5 Oilless Claw Pumps Busch Oilless Claw pump, with integrated lubricated cast iron drive gearbox, exhaust box, C face motor with aluminum finned shell, rubber isolation feet At x 17 x 16 Busch Busch Aux 17 x 16 Aux 17 x 16	Manufacturer Material Dimensions (L x W x H, in) HP Lubricated Rotary Vane Pumps Busch 25 x 14 x 10.5 1.5 Busch 26 x 14 x 10.5 2 Busch 28 x 19 x 12 3 Busch 31.5 x 20 x 13.5 5 Oilless Claw Pumps Busch Oilless Claw pump, with integrated lubricated cast iron drive gearbox, exhaust box, C face motor with aluminum finned shell, rubber isolation feet 40 x 17 x 16 2 Busch aluminum finned shell, rubber isolation feet 40 x 17 x 16 3 Autracked to stool foot rails 40 x 17 x 16 4.5 to 5	Manufacturer Material Dimensions (L x W x H, in) HP Voltage Tested Lubricated Rotary Vane Pumps Busch 25 x 14 x 10.5 1.5 208 V Busch 26 x 14 x 10.5 2 n/a Busch 26 x 14 x 10.5 2 n/a Busch 29 x 19 x 12 3 n/a Busch 31.5 x 20 x 13.5 5 460V Oilless Claw Pumps Busch Oilless claw pump, with integrated lubricated cast iron drive gearbox, exhaust box, C face motor with aluminum finned shell, rubber isolation feet 40 x 17 x 16 2 460V Busch aluminum finned shell, rubber isolation feet 40 x 17 x 16 3 n/a	Manufacturer Material Dimensions (L x W x H, in) HP Voltage Tested Available Lubricated Rotary Vane Pumps Busch 25 x 14 x 10.5 1.5 208 V Busch 26 x 14 x 10.5 2 n/a Busch and aluminum body, rubber isolation feet on pump/motor 28 x 19 x 12 3 n/a Busch 31.5 x 20 x 13.5 5 460V Oilless Claw Pumps Busch Oilless claw pump, with integrated lubricated cast iron drive gearbox, exhaust box, C face motor with aluminum finned shell, rubber isolation feet 40 x 17 x 16 2 460V Busch 3 n/a Busch 40 x 17 x 16 3 n/a Busch 40 x 17 x 16 4.5 to 5 n/a

		DATE	Tanks			
Model ¹	Manufacturer	Material DATE: 0	Dimensions (in)	Capacity (gal)	Туре	Unit
AR0630xxx	Campbell Hausfeld ²	Steel, ASME	24" Dia x 53" H	80	Conventional	UUT21
AR0568xxx	Campbell Hausteld	construction 200 psig ³	30" Dia x 53" H	120	Conventional	Extrapolated
AR0273xxx	Campbell Hausfeld ²	Steel, ASME	24" Dia x 50.5" H	80	Frame	UUT22
AR0614xxx	Campbell Hausfeld	construction 200 psig ³	30" Dia x 52" H	120	Frame	UUT24
VES07285		Steel, ASME	24" Dia x 49" H	80		UUT31a
VES04865	Morganton	construction 200 psig ³	30" Dia x 52" H	120	Frame	Interpolated
VES07072		construction 200 pag	30" Dia x 92"H	240		UUT30a

^{1.} xxx in model number is for variations in paint color and threaded port sizes, not affecting structural elements.

^{2.} Campbell Hausfeld is alternately branded as Twin Lakes Manufacturing.

^{3.} Construction is in accordance with ASME BPVC Section VIII. Tanks have an allowable working pressure rating of 200 psig.

Table 13 - Certified Subcomponents (Cont.) - Tank Mounted Vertical Systems, Rigid Base Mount



DCL Project Number: 32579-2201

Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

		Controllers				
Model	Manufacturer	Description	Material	NEMA Rating	Dimensions (W x H x D, in)	Unit
PVM239xxAB	OR	NEMA 12 Enclosure integrated to			20 x 24 x 8	UUT21
Basic Duplex controller or CB 1	FOR				24 x 24 x 8	Interpolated
DDM/IV/2COverAD	Powerox	transformers, relays, motor contactor		12	30 x 30 x 8	
	Fowerex			12	30 x 36 x 8	Interpolated
ontroller includes HMI or CB ¹					24 x 36 x 8	Interpolated
PBMIV269xxCV ²		Optional VFD.			30 x 40 x 12	UUT24
	PVM239xxAB or CB ¹ PBMIV269xxAB or CB ¹	Model Manufacturer PVM239xxAB or CB ¹ PBMIV269xxAB or CB ¹ Powerex	Model PVM239xxAB or CB ¹ PBMIV269xxAB or CB ¹ Powerex or CB ¹ Powerex Powere	Model Manufacturer Description Material PVM239xxAB or CB ¹ PBMIV269xxAB or CB ¹ Powerex Powerex Powder coated carbon steel Powder coated carbon steel Optional VFD.	Model Manufacturer Description Material NEMA Rating PVM239xxAB or CB ¹ PBMIV269xxAB or CB ¹ Powerex Powerex Powerex Powder coated carbon steel Optional VFD.	PBMIV269xxAB or CB 1 Powerex or CB 2 Powder coated carbon steel 0 Optional VFD.

1. Where First x = 1,2,3,5,7,A for HP, Second x = 2, 3, 4 for voltage (208, 230, 460V), and A or C relates to the value of the temperature switch.

2. Where First x = 1,2,3,5,7,A for HP, Second x = 2, 3, 4 for voltage (208, 230, 460V).



Table 14 - Tested Units

DCL Project Number: 32579-2201

Manufacturer: Powerex



Product Line:	Medical Vacu	um and Laboratory Vacuum										
Model Number	Туре	Pump HP	Tank	: Size (gal)	Vertically Stacked	Horizontally	Dir	mensions (inc	thes)	Weight (lb)	Mounting	Unit
Woder Number	Туре	Fullip HF	Talin	. Size (gai)	Pumps	Arrayed Pumps	Length	Width	Height	Weight (ib)	Widditting	Offic
					Sta	cked Systems						
VPD04042L1	Duplex	(2) 5HP		120	2	1	55.0	64.0	76.0	1,340	Flexible base (neoprene)	UUT1
VPQ2505S5588940	Duplex	(2) 25HP		200	2	1	70.0	90.0	87.0	5,130	Flexible base (neoprene)	UUT2
CVPD0504A3F1	Duplex	(2) 5HP		120	20	ODE	55.0	64.0	76.0	1,690	Flexible base (neoprene)	UUT3
CVPQ150S5588940	Duplex	(2) 15HP		200	2		74.0	90.0	88.0	3,800	Flexible base (neoprene)	UUT4
VPD0xxx/CVPD0xxx	Duplex	(1) 15HP, (1) 5HP		N/A	2	\\\\\\ 1 \\\\	70.0	45.0	80.0	1,940	Flexible base (neoprene)	UUT5
VPT0xxx/CVPT0xxx	Triplex	(2) 7.5HP, (1) 3HP		N/A	3		55.0	32.0	85.0	1,680	Flexible base (neoprene)	UUT8
VPO150x/CVPO150x controller	Octoplex controller	N/A		N/A	N/A	N/A	55.0	32.0	65.0	410	Flexible base (neoprene)	UUT13
Tank Over Systems												
VPDT0xxx	Duplex	(1) 7.5HP, (1) 3HP		60	200	D_0202	74.0	39.0	89.0	1,450	Rigid base	UUT6
CVPDT0xxx	Duplex	(1) 7.5HP, (1) 3HP		60	2	1 -0433	74.0	39.0	89.0	1,910	Flexible base (neoprene)	UUT7
Medical Air Stacked Scroll Systems ¹												
MSD15064L5 (controller/pump skid)	Duplex	15		240	3Y: Moha	mmad Ka	84.0	34.0	96.0	1,510	Flexible base (neoprene), w/ internal isolation	UUT4a
MSD15064L5 (receiver/dryer skid)	N/A	N/A		240	N/A	N/A	84.0	32.0	96.0	1,310	Flexible base (neoprene)	UUT4b
Model Number	Туре	Pump HP	Tank Size (gal)	Tank Style	Vertically Stacked Pumps	Horizontally Arrayed Pumps	Ma Length	x.Dimension: Width	s (in) Height	Weight (lb)	Mounting	Unit
				Z.	Vertical Ta	ink Mounted System	S	7	7			
VVTD0153 / VVOTD0153	Duplex	(1) 1.5 HP lube vane, (1) 1. 5 HP oilless vane	80	Conventional	1	2	43.0	30.0	74.0	710	Rigid base	UUT21
VVTD0303 / CVTD0203V	Duplex	(1) 3 HP lube vane, (1) 2 HP oilless claw	80	Frame	1	2	55.0	30.0	85.0	1,260	Rigid base	UUT22
VVOTD0504	Duplex	(2) 5 HP oilless vane	120	Conventional	1	2	53.0	34.0	90.0	1,170	Flexible base (neoprene)	UUT23
VVTD0504 / CVTD0504BV	Duplex	(1) 5 HP lube vane, (1) 5 HP oilless claw	120	Frame	BUI	LDING	59.0	35.0	85.0	1,670	Rigid base	UUT24
					Mo	rganton Tanks						
		120 gallon and 240 gallon vertical tank on a platform frame base	120, 240	Frame ²	NA	NA	33.5	60.0	94.0	1,010	Rigid base	UUT 30a
Tank Skid		120 gallon and 240 gallon vertical tank on a platform frame base	120, 240	Frame ²	NA	NA	33.5	60.0	94.0	1,010	Flexible base (neoprene)	UUT 30b
TATIK SKIU		80 gallon, 120 gallon vertical tank on a ladder frame base	80, 120	Frame ²	NA	NA	32.0	55.0	75.0	630	Rigid base	UUT31a
		80 gallon, 120 gallon vertical tank on a ladder frame base	80, 120	Frame ²	NA	NA	32.0	55.0	75.0	630	Flexible base (neoprene)	UUT31b
						NA NA	32.0	55.0	75.0	630	Flexible base (neoprene)	UUT31

^{2.} Larger tank on skid is associated with stack style tank mounting.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VPD0404(2L1)

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Duplex system. Lubricated vane vacuum pump (5 HP), 208V. 120 gallon vertical receiver tank.

HMI_PXMI controller in NEMA 12 enclosure. 1-1/2" intake filter element.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties										
	Operating W	oight (lh)	ı	Dimensions (ir	1)	Lowest N	west Natural Frequency (Hz)			
UUT 1	Operating w	eigiit (ib)	Length	Width	Height	Front-Back	Side-Side	Vertical		
	1,340)	55 R	G4 <i>F</i>	76	7.0	6.5	21.3		
			Seismic	Test Paramete	ers					
Building Code	Test Criteria	Sds (g)	z/h	lp (N	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2022	ICC-ES AC156	2.50	1.0	1.5	4.00	3.00	1.68	0.68		

Unit Mounting Description:





UUT1, view from front right

UUT1, view from left

Base mounted using Airloc model 32 neoprene vibration isolation pads. Both skids were anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers spaced approximately 30" widthwise and 53" lengthwise on center for each skid (eight total).

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VPQ2505(S5588940)

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Duplex system. Lube vane vacuum pump (25 HP), 460V. 200 gallon vertical receiver tank.

PBMI PXMI controller in NEMA 12 enclosure.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

our riberties									
	Operating W	oight (lh)	I	Dimensions (ii	ո)	Lowest Natural Frequency (Hz)			
UUT 2	Operating Weight (lb) 5,130		Length	Width	Height	Front-Back	Side-Side	Vertical	
			70	90 5	87	4.50	3.80	10.25	
			Seismic	Test Paramet	ers				
Building Code	Test Criteria	Sds (g)	z/h	ı ip	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)	
CBC 2022	ICC-ES AC156	1.95	1.0	1.5	3.12	2.34	1.31	0.53	

Unit Mounting Description:







UUT2, view from front

UUT2, view from left

Base mounted using Airloc model 32 neoprene vibration isolation pads. Both skids were anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers spaced approximately 88" widthwise and 34" lengthwise on center for each skid (eight total).

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: CVPD0504(A3F1)

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Duplex system. Oilless Claw pump (5 HP), 230V. 120 gallon vertical receiver tank. PBMI VFD

controller in NEMA 12 enclosure. 1-1/2" intake filter element.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

	Operating W	oight (lh)	ı	Dimensions (ir	1)	Lowest N	latural Freque	ency (Hz)	
UUT 3	Operating Weight (lb)		Length	Width	Height	Front-Back	Side-Side	Vertical	
	1,690)	55	64 5	76	6.25	6.25	13.00	
			Seismic	Test Paramete	ers				
Building Code	Test Criteria	Sds (g)	z/h	in Ip	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)	
CBC 2022	ICC-ES AC156	2.50	1.0	1.5	4.00	3.00	1.68	0.68	

Unit Mounting Description:







UUT3, view from left

Base mounted using Airloc model 32 neoprene vibration isolation pads. Both skids were anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers spaced approximately 30" widthwise and 48" lengthwise for each skid (eight total). The control panel was braced to the skid with one piece of B-Line B45 14 gage galvanized carbon steel channel, attached with B-Line B230 brackets (one bracket per channel end) and two 1/2"- diameter Grade 2 bolts and nuts with flat washers per bracket.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: CVPQ150S5588940 (CVPD1505, since 2-high vacuum pump stack was tested; also, S was substituted for 5 in the test

specimen model number because this was a "special" build for the test)

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Duplex system. Oilless claw pump (15 HP), 460V. 200 gallon vertical receiver tank. PBMI_VFD

controller in NEMA 12 enclosure. 3" intake filter element.

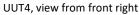
Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

	Operating W	oight (lh)		Dimensions (ir	n)	Lowest N	latural Freque	ency (Hz)
UUT 4	Operating Weight (lb) 3,800		Length	Width	Height	Front-Back	Side-Side	Vertical
			74	90	88	4.50	4.75	11.75
	-		Seismic	Test Paramete	ers		-	-
Building Code	Test Criteria	Sds (g)	z/h	Ip/ \	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)
CBC 2022	ICC-ES AC156	2.06	1.0	1.5	3.30	2.47	1.38	0.56

Unit Mounting Description:







UUT4, view from left

Base mounted using Airloc model 32 neoprene vibration isolation pads. Both skids were anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers (eight total).

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VPD0XXX/CVPD0XXX

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Duplex system. Lubricated vane vacuum pump (5 HP), oilless claw pump (5 HP), 460V.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties									
	Operating W	oight (lh)	Dimensions (in) Lowest Natural Frequen				ency (Hz)		
UUT 5	Operating w	eigiit (ib)	Length	Width	Height	Front-Back	Side-Side	Vertical	
	1,940)	70	45	80	6.0	4.0	10.0	
	-		Seismic	Test Paramete	ers		-		
Building Code	Test Criteria	Sds (g)	z/h	\\.\.lp	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)	
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53	

Unit Mounting Description:



Base mounted using Airloc model 32 neoprene vibration isolation pads. The skid was anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers spaced at approximately 43" widthwise and 68" lengthwise on center.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VPT0XXX/CVPT0XXX

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Triplex system. Lubricated vane vacuum pump (3 and 7.5 HP), oilless claw pump (7.5 HP), 208V.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties										
	Operating W	oight (lh)	ı	Dimensions (ii	n)	Lowest N	st Natural Frequency (Hz)			
UUT 8	Operating w	eigiit (ib)	Length	Width	Height	Front-Back	Side-Side	Vertical		
	1,68	0	55	32	85	4.0	3.5	11.5		
	-		Seismic	Test Paramet	ers	-	-			
Building Code Test Criteria Sds (g) z/h lp Afix-H (g) Arig-H (g) Afix-V (g) Arig							Arig-V (g)			
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53		

Unit Mounting Description:



Base mounted using Airloc model 32 neoprene vibration isolation pads. The skid was anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers spaced at approximately 30" widthwise and 53" lengthwise on center.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VPO150x/CVPO150x controller

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: PBMI_PXMI octoplex controller

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

	r									
Operating Weight		D	imensions (in)		Lowest N	latural Freque	ency (Hz)		
(lb)	Length	Width	Height	Front-Back	Side-Side	Vertical				
410	UUT1	.3	55	32	65	9.0	9.0	>33.3		
			Seismic	Test Paramet	ers		-			
Building Code	Test Criteria	Sds (g)	z/h	yyyyy Ip	Afix-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53		

Unit Mounting Description:



Base mounted using Airloc model 32 neoprene vibration isolation pads. The skid was attached to the shake table interface plate with four 1/2"-diameter, Grade 5 bolts and washers spaced at 30" widthwise and 53" lengthwise on center, and four 1 1/4"x1 1/4" x 3/8" malleable iron bevel washers, plain finish. The control panel was braced to the skid with one piece of B-Line B45 14 gage galvanized carbon steel channel, attached with B-Line B230 brackets (one bracket per channel end) and two Grade 2, 1/2"-diameter bolts and nuts with flat washers per bracket.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VPDT0XXX

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Duplex tank-over system. Lubricated vane vacuum pump (3 and 7.5 HP), 208V, 60 gallon horizontal

tank, 24" BASIC_PVM controller, 2" NPT intake filter.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties											
	Operating W	(aight (lh)	ı	Dimensions (ir	1)	Lowest Natural Frequency (Hz)					
	Operating w	reight (ib)	Length	Width	Height	Front-Back	Side-Side	Vertical			
UUT 6			-70 R	$CO_{32}E$							
	1,45	0	(74 to	(39 to	89/0	6.5	6.0	Vertical 13.0 Arig-V (g)			
	'	Al.	outside of	outside of							
		113	pipe)	pipe)							
	Seismic Test Parameters										
Building Code	Test Criteria	Sds (g)	z/h	SP_M39	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)			
CBC 2022	ICC-ES AC156	2 2.00	1.0	1.5	3.20	2.40	1.33	0.53			

Unit Mounting Description:

BY: Mohammad Karim



The skid was anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers spaced at approximately 30" widthwise and 54" lengthwise on center.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: CVPDT0XXX

Product Construction Summary: Powder coated carbon steel skid and frame

Options / Component Summary: Duplex tank-over system. Oilless claw pump (3 and 7.5 HP), 208V, 60 gallon horizontal tank, 42"

PBMI_VFD controller, 2" NPT intake filter.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

	On a reating Waight (lb)			Dimensions (in	າ)	Lowest Natural Frequency (Hz)		
	Operating w	Operating Weight (lb)		Width	Height	Front-Back	Side-Side	Vertical
UUT 7	1,910		70 (74 to outside of pipe)	(39 to outside of pipe)	0,89/0	4.5	4.5	11.0
			Seismic	Test Paramet	ers	Z		
Building Code	Test Criteria	Sds (g)	z/h	lp	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)
CBC 2022	ICC-FS AC156	2.00	1.0	DP-439	3.20	2.40	1.33	0.53

Unit Mounting Description:

BY: Mohammad Karim



Base mounted using Airloc model 32 neoprene vibration isolation pads. The skid was anchored to the shake table interface plate with four 1/2"-diameter Grade 5 bolts and washers spaced at approximately 30" widthwise and 54" lengthwise on center.

UUT4a

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Air and Laboratory Air

Model Number: MSD15064L5 (controller/pump skid)

Product Construction Summary: Powder coated structural steel skid and frame. Unit is internally isolated.

Options / Component Summary:

5HP scroll pump with WEG motor, dew point monitor, CO monitor, PBMI_PXMI controller in NEMA 12 enclosure, timer drain, aftercooler, intake filter element and check valve.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

	UUT Properties										
Operating Weight		D	imensions (in	mensions (in)			Lowest Natural Frequency (Hz)				
(lb)			Length	Width	Height	Front-Back	Side-Side	Vertical			
1,510	UUT4	UUT4a 84* 34 96*						12.0			
		16	Seismic	Test Paramete	ers						
Building Code	Test Criteria	Sds (g)	z/h	(M) lp \	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)			
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53			

^{*}Note: Length and height are combined dimensions for UUT4a and UUT4b.

Unit Mounting Description:



The unit was base mounted to the shake table interface frame through the skid using four Airloc model 32 neoprene pads and four 1/2"-diameter, Grade 5 bolts and washers spaced approximately 32" widthwise and 74" lengthwise on center.

UUT4b

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Air and Laboratory Air

Model Number: MSD15064L5 (receiver/dryer skid)

Product Construction Summary: Powder coated structural steel skid and frame

Options / Component Summary:

240 gallon vertical receiver tank and PMD111 desiccant air dryer.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

Operating Weight		D	imensions (in	imensions (in)			Lowest Natural Frequency (Hz)			
(lb)			Length	Width	Height	Front-Back	Side-Side	Vertical		
1,310	UUT4	b	84*	32 5	96*	5.5	5.0	22.5		
Seismic Test Parameters										
Building Code	Test Criteria	Sds (g)	z/h	lp (Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2022	ICC-ES AC156	2.42	1.0	1.5	3.87	2.90	1.61	0.65		

*Note: Length and height are combined dimensions for UUT4a and UUT4b.

Unit Mounting Description:



Base mounted using Airloc model 32 neoprene vibration isolation pads. The skid was mounted to the shake table interface frame using four 1/2"-diameter, Grade 5 bolts and washers spaced approximately 30" widthwise and 82" lengthwise on center.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VVTD0153 / VVOTD0153

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: 1.5 HP lubricated rotary vane pump, 1.5 HP oilless rotary vane pump, 80 gallon conventional tank

and duplex PVM controller

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

Operating Weight		D	imensions (in	mensions (in)			Lowest Natural Frequency (Hz)		
(lb)			Length	Width	Height	Front-Back	Side-Side	Vertical	
710	UUT2	1	43	30	74	15.0	13.5	15.0	
	Seismic Test Parameters								
Building Code	Test Criteria	Sds (g)	z/h	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		

Building Code	Test Criteria	Sds (g)	z/h	lp lp	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53

Unit Mounting Description:

OSP-0393



The unit was base mounted with three 1/2"-diameter Grade 5 bolts and washers spaced approximately 27" on center from eachother in a triangular pattern.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VVTD0303 / CVTD0203V

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: 3 HP lubricated rotary vane pump, 2 HP oilless claw pump, 80 gallon frame tank and duplex PBM

controller with HMI

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

IIIIT	Prope	rtioc
uui	Prope	THES

				-						
Operating Weight		D	imensions (in	imensions (in)			Lowest Natural Frequency (Hz)			
(lb)			Length	Width	Height	Front-Back	Side-Side	Vertical		
1,260	UUT2	2	55	30	85	4.5	4.5	7.5		
			Seismic	Test Paramet	ers		-			
Building Code	Test Criteria	Sds (g)	z/h	ip Ip	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53		

Unit Mounting Description:

OSP-0393



The unit was base mounted with four 1/2"-diameter Grade 5 bolts and washers spaced approximately 38" widthwise and 30" lengthwise on center and four $1 \frac{1}{4}$ " x 1/4" x 3/8" malleable iron bevel washers, plain finish.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VVOTD0504

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: 5 HP oilless rotary vane pumps, 80 gallon conventional tank and duplex PBM controller with HMI

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

Operating Weight		D	imensions (in	imensions (in)			Lowest Natural Frequency (Hz)			
(lb)			Length	Width	Height	Front-Back	Side-Side	Vertical		
1,170	UUT2	3	53	34	90	7.5	7.5	28.4		
Seismic Test Parameters							-			
Building Code	Test Criteria	Sds (g)	z/h	i lp	Afix-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53		

Unit Mounting Description:

OSP-0393



The unit was base mounted with four Airloc model 32 neoprene pads, four 1/2"-diameter Grade 5 bolts and washers spaced approximately 19" widthwise and 19" lengthwise on center, and four 2"x2"x3/16" low carbon steel black oxide finish plate washers.

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VVTD0504 / CVTD0504BV

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: 5 HP lubricated rotary vane pump, 5 HP oilless claw oilless rotary vane pump, 120 gallon frame tank

and premium PBM controller with VFD

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

Operating Weight	D	Lowest Natural Frequency (Hz)					
(lb)	Length Width Height				Front-Back	Side-Side	Vertical
1,670	UUT24	59	35 _	85	4.5	19.5	>33.3

Seismic Test Parameters

Building Code	Test Criteria	Sds (g)	z/h	\·lp •	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53

Unit Mounting Description:



Brace attachment detail



The unit was base mounted with four 1/2"-diameter Grade 5 bolts and washers spaced approximately 38" widthwise and 31" lengthwise on center and four $1 \frac{1}{4}$ " x 1/4" x 3/8" malleable iron bevel washers, plain finish. The right and left sides were braced with 2.5" wide, 1/4" thick structural steel angle, with each end of the angle attached to the vertical members of the UUT frame with one 1/2"-diameter Grade 5 bolt and four 4"x4"x1/4" galvanized finish low carbon steel washers at each attachment location.

UUT30a

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VES07285 (80gal tank), VES07072 (240gal tank)

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: Platform frame mounted tanks

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

Operating Weight	Veight Dimensions (in)					Lowest Natural Frequency (Hz)			
(lb)	Length Width Height				Front-Back	Side-Side	Vertical		
1,010	UUT30a	34	60 _	94	4.0	5.5	31.5		

Seismic Test Parameters

Building Code	Test Criteria	Sds (g)	z/h	· · · · · Ip • · · ·	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53

Unit Mounting Description:

OSP-0393



UUT 30a was rigidly base mounted with four 1/2" diameter Grade 5 bolts and washers spaced approximately 50" widthwise and 31" lengthwise on center.

UUT30b

UNIT UNDER TEST (UUT) Summary Sheet



Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VES07285 (80gal tank), VES07072 (240gal tank)

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: Platform frame mounted tanks

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

Operating Weight	D	Lowest Natural Frequency (Hz)					
(lb)		Length	Width	Height	Front-Back	Side-Side	Vertical
1,010	UUT30b	34	60 _	94	3.0	3.5	10.5

Seismic Test Parameters

Building Code	Test Criteria	Sds (g)	z/h	\·lp •	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53

Unit Mounting Description:



UUT 30b was flexibly base mounted with four 1/2" diameter Grade 5 bolts and washers spaced approximately 50" widthwise and 31" lengthwise on center through an Airloc model 32 neprene pad.

UUT31a





Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VES07285 (80gal tank), VES04767 (120gal tank)

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: Ladder frame mounted tanks

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

			UU	T Properties						
Operating Weight		imensions (in	Lowest Natural Frequency (Hz)							
(lb)			Length	Width	Height	Front-Back	Side-Side	Vertical		
630	UUT3:	1a	32		75	8.5	11.5	>33.3		
Seismic Test Parameters										
Building Code	Test Criteria	Sds (g)	z/h	·lp •	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2022	ICC-FS AC156	2.00	1.0	15	3.20	2.40	1 33	0.53		

)SP-0393

Unit Mounting Description:



UUT 31a was rigidly base mounted with four 1/2" diameter Grade 5 bolts and washers spaced approximately 53" widthwise and 30" lengthwise on center and four 1 1/4" x 1/4" x 3/8" malleable iron bevel washers.

UUT31b





Manufacturer: Powerex

Product Line: Medical Vacuum and Laboratory Vacuum

Model Number: VES07285 (80gal tank) , VES04767 (120gal tank)

Product Construction Summary: Powder coated structural steel skid

Options / Component Summary: Ladder frame mounted tanks

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component and attachment system and force-resisting systems was maintained.

UUT Properties

Operating Weight	D	Lowest Natural Frequency (Hz)					
(lb)		Length	Width	Height	Front-Back	Side-Side	Vertical
630	UUT31b	32	(55) <u>F</u>	75	8.0	9.5	16.0

Seismic Test Parameters

Building Code	Test Criteria	Sds (g)	z/h		Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)
CBC 2022	ICC-ES AC156	2.00	1.0	1.5	3.20	2.40	1.33	0.53

Unit Mounting Description:



UUT 31b was flexibly base mounted with four 1/2" diameter Grade 5 bolts and washers spaced approximately 53" widthwise and 30" lengthwise on center and four $1 \frac{1}{4}$ " x 1/4" x 3/8" malleable iron bevel washers through an Airloc model 32 neprene pad.

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