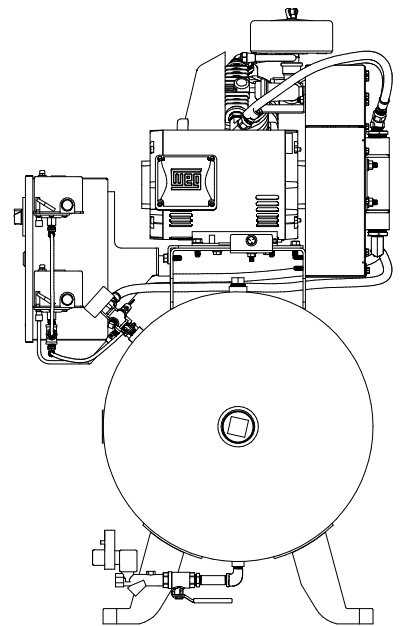
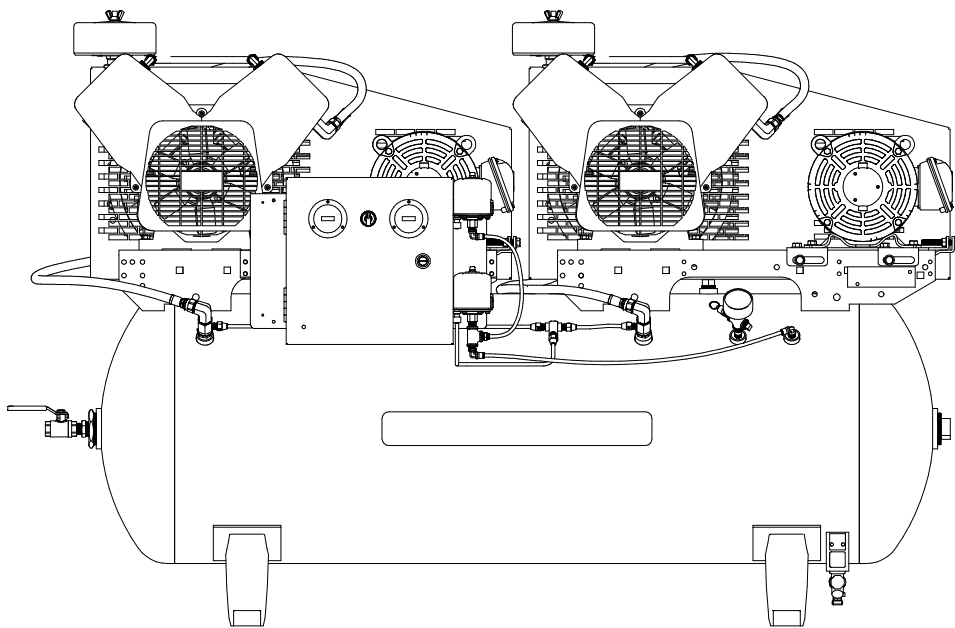




Oil-less Tankmount Duplex Operating & Maintenance Manual

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.



Performance Specifications

Model	HP	Phase	SCFM @ 100 PSIG	RPM	Voltage	Tank (gal)
OTD110	1 (2)	1	6.28	1640	115/208/230	30
						80
OTD010	1 (2)	3	6.28	1640	208/230/460	30
						80
OTD115	1.5 (2)	1	10.6	885	115/208/230	80
						80
OTD015	1.5 (2)	3	10.6	885	208/230/460	80
						80
OTD120	2 (2)	1	13.2	845	115/208/230	80
						80
OTD020	2 (2)	3	13.2	845	208/230/460	80
						80
OTD130	3 (2)	1	20.2	1115	208/230	80
						120
OTD030	3 (2)	3	20.2	1115	208/230/460	80
						120
OTD151	5 (2)	1	35.8	800	208/230	120
						200
OTD050	5 (2)	3	35.8	800	208/230/460	120
						200
OTD075	7.5 (2)	3	52.2	855	208/230/460	240
OTD100	10 (2)	3	70.0	1090	208/230/460	240
OTD150	15 (2)	3	30.4	1140	208/230/460	240

NOTE: For system electrical information (including motor FLA ratings), see the wiring diagram shipped with the unit.

Description

The OTD Series Powerex Duplex Air Compressors have been designed and tested to meet the most demanding specifications for reliability in the pneumatic oil-free industry.

All Powerex air compressors have reliable operation and feature high quality construction and components. An unloading feature is included on all compressors to provide loadless starting. Powerex oilless pumps use composite piston technology, low compressor speeds and PTFE compression ring(s) at low maintenance costs.

All 2 through 15 HP models are also equipped with an auxiliary cooling fan and air control shroud to achieve low head temperatures, further minimizing ring wear.

Powerex compressor motors are NEMA Class B or better design. Single-phase motors have built-in overload protection and a DPST disconnect switch. Three-phase motors require a manual or magnetic starter and three overload heater coils which may be ordered as a factory mounted-and-wired option.

Features

- Oilless reciprocating compressor pump
- High efficiency ODP motors
- Three year warranty on compressor pump
- Optional Isolation pads
- Optional R134 dryer
- ASME tank
- UL listed controls (with optional panel)

Safety Information

California Proposition 65

⚠ WARNING This product or its power cord may contain chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.

Installation

Mounted and Connected Options

Magnetic Motor Starter

An optional magnetic motor starter which has been selected and wired for the intended input voltage is available for all units. All starters are furnished with properly sized overload relay.

Refrigerated Air Dryer

A factory mounted refrigerated air dryer with automatic condensate drain trap assembly and bypass valve is available as an option on all 1/2 through 3 HP Powerex Duplex Air Compressors. The air dryer is piped to the compressor at the factory; power wiring to the dryer is done in the field using the integral cord and plug which fits into a standard 120 volt receptacle.

Automatic Tank Drain

Powerex air compressors are ordered with either a manual or electric type automatic tank drain. This unit is furnished with a manual drain as standard. An electric drain must be mounted to the compressor in the field.

Vibration Dampening Pads

Waffle type design vibration pads are provided as optional equipment.

Specifications	
Product	OTD Series Powerex Duplex Air Compressors
Performance Specifications	See page 3
Lubrication	Grease Filled Bearings
Operating Voltages	1Ø 1 - 1-1/2 HP 115-280/230 Volts, 60 Hz 2 - 5 HP 280/230 Volts, 60 Hz 3Ø 280-230/460 Volts, 60 Hz
Compression Cycle	Single-Stage (1 HP - 3 HP Models) Two-Stage (5 HP - 15 HP Models)
Motor Overload Protection	1Ø Built-in Thermal Overload (Standard) 3Ø IEC Magnetic Starter with Adjustable Overload (Optional)
Overpressure Protection	ASME Safety Valve Factory Set and Sealed
Outlet Air Connections	1/2 inch NPT (30, 60, and 80 Gallon Tanks) 1 inch NPT (120, 200 and 240 Gallon Tanks)
CA Ordinance 462 (L) (2)	Meets Requirements of this Ordinance
Tank Isolation	Standard on all units
Drive	V-belt
Control Panel	Optional Panel UL508A Listed

Component Identification

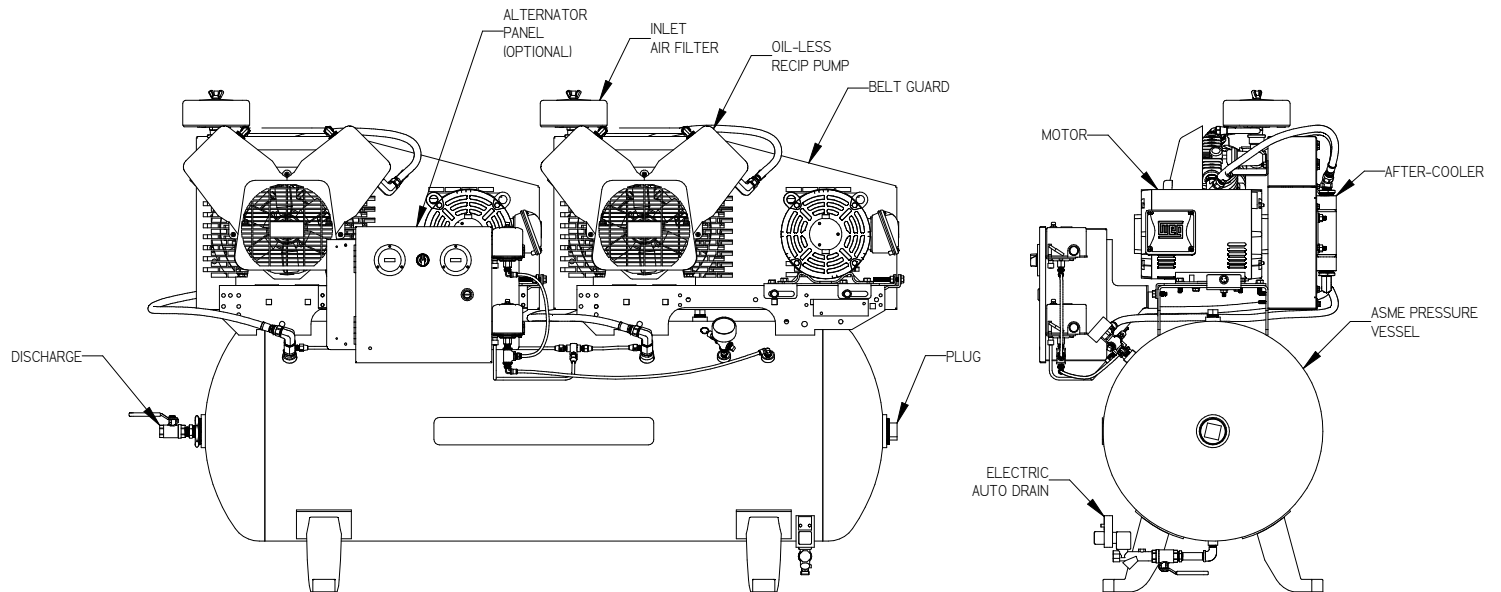


Figure 1 – 1.5 HP through 5 HP

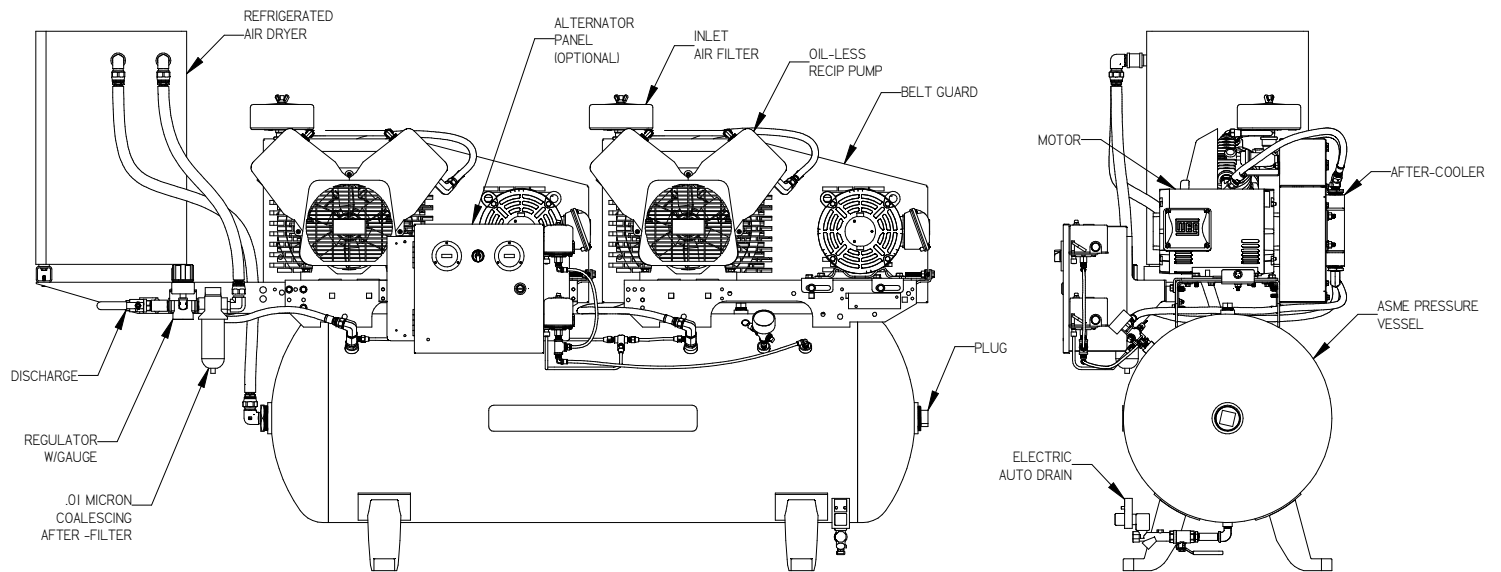


Figure 2 – 1.5 HP through 3 HP with Refrigerated Dryer Option

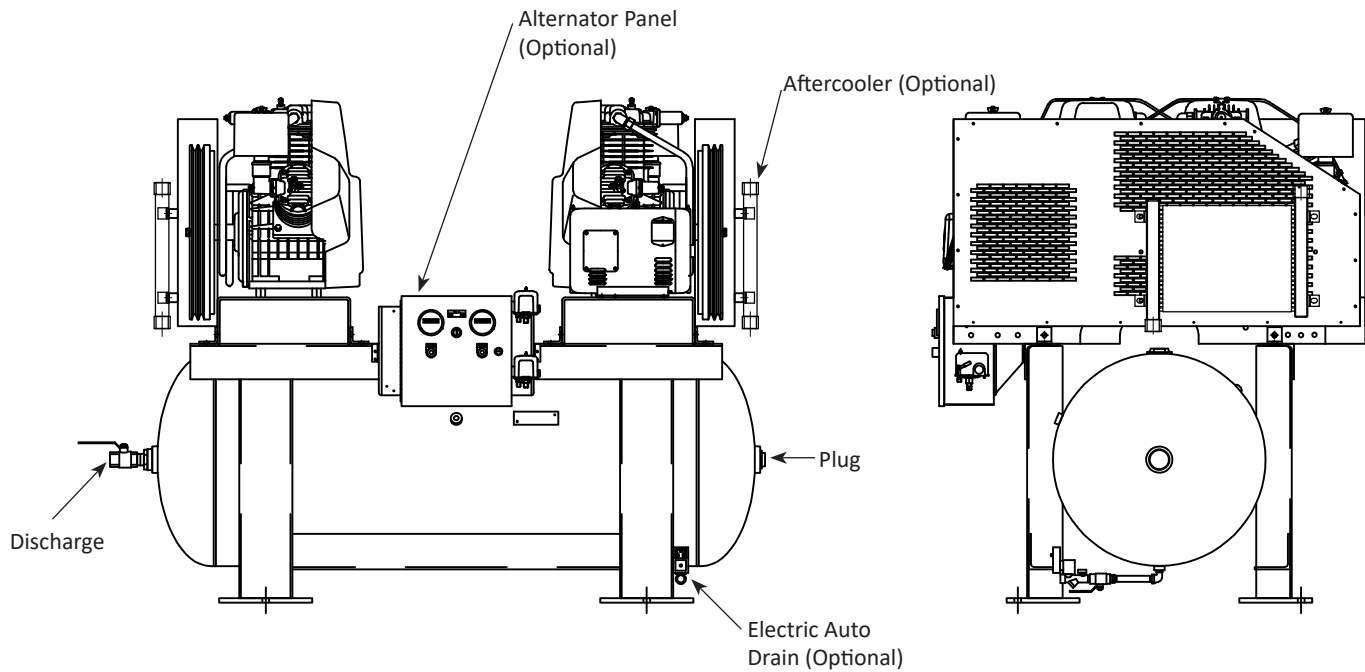


Figure 3 – 7.5 HP through 15 HP

Maintenance Schedule

Item	Action Needed	Operating Hours						Remarks
		500	2500	5000	10000	15000	20000	
Tank	Drain moisture	Daily						Drain tank daily
Inlet air filter	Inspect, replace	o	Δ	Δ	Δ	Δ	Δ	Every 2500 hours or less
Blower fan	Clean			o	o	o	o	
Fan duct	Clean			o	o	o	o	
Compressor fins	Clean		Δ	Δ	Δ	Δ	Δ	Every 2500 hours or less
Bearings – HP wrist pin	Inspect, replace pin, regrease		Δ	Δ	Δ	Δ	Δ	Every 2500 hours or less
Compression rings	Inspect, replace			Δ	Δ	Δ	Δ	Every 2500 hours or less
Bearings – LP wrist pin	Regrease	Note 4	Δ	Δ	Δ	Δ	Δ	Every 2500 hours or less
Piston set	Replace				Δ		Δ	
Cylinder	Inspect, replace			o	o	o	o	
Unloader set	Inspect, replace			o	Δ	o	Δ	
Gasket set	Replace				Δ		Δ	
Bearing seal wrist pin	Replace				Δ			
V-belt	Inspect, replace	Note 3	o	Δ	Δ	Δ	Δ	

o – Inspect

Δ – Replace or perform action

NOTES:

1. Inspect and perform maintenance periodically according to maintenance schedule.
2. The maintenance schedule relates to the normal operating conditions. If the circumstances and load condition are adverse, shorten the cycle time and do maintenance accordingly.
3. The tension of the V-belt should be adjusted during the initial stage (500H) and inspected every 2,500 hours afterwards. Proper belt tension for 1 to 3 HP units is 2-3 lbs./1.5 inch deflection; for 5 to 15 HP units, 4-6 lbs./1.5 inch deflection.
4. See page 8.

Wiring Diagram

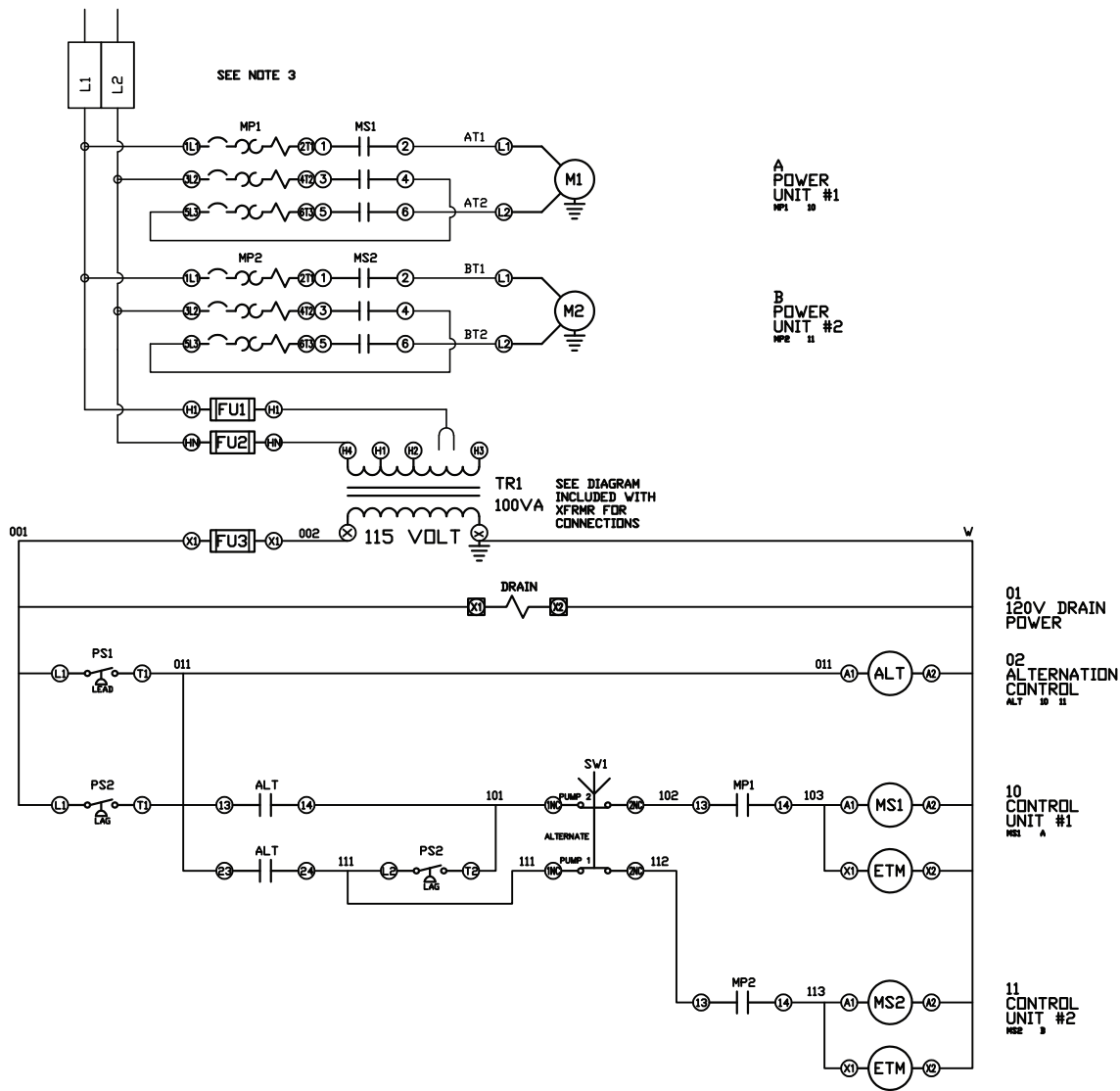


Figure 4 – Single Phase

Wiring Diagram

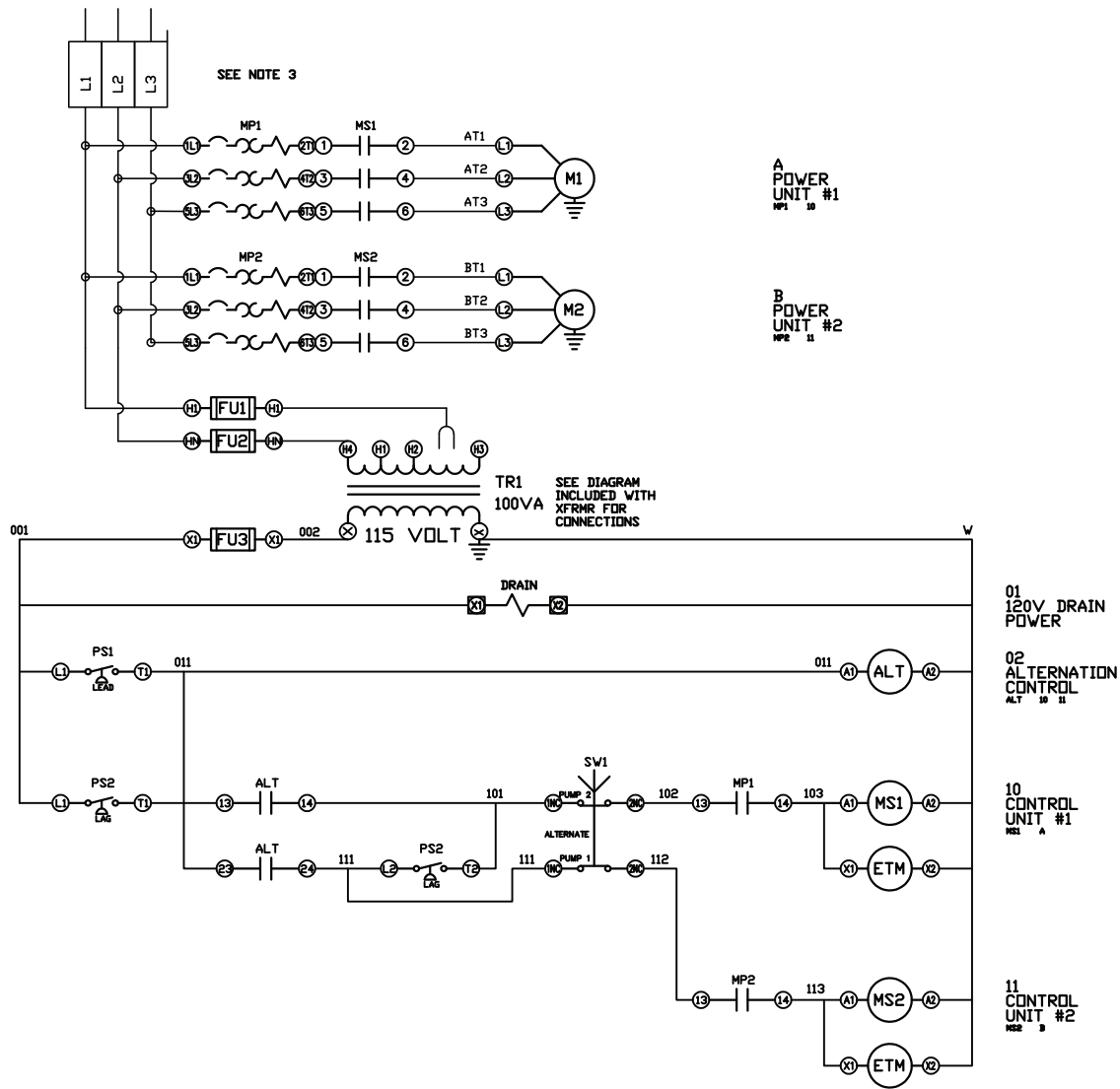
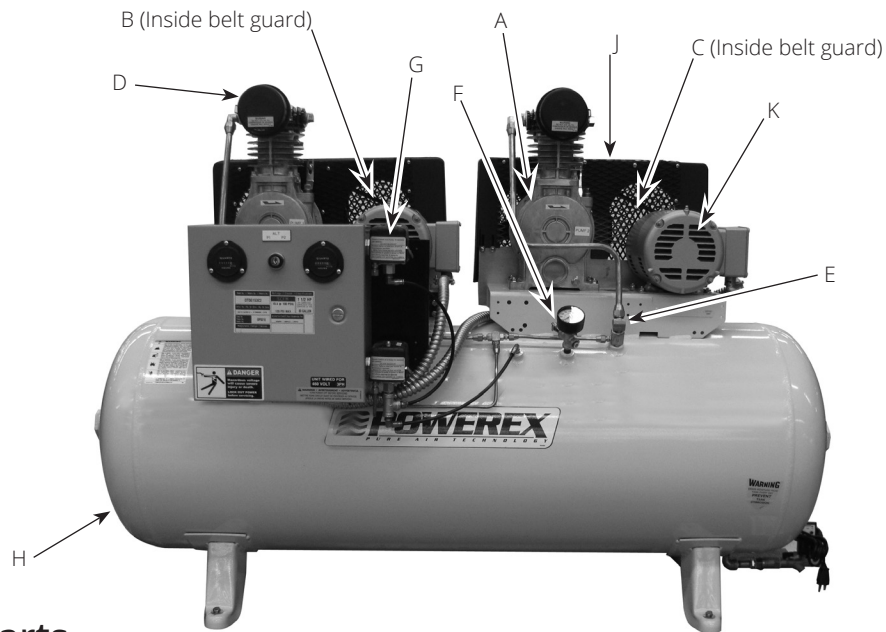


Figure 5 – Three Phase

Oil-less Tankmount Duplex Operating & Maintenance Manual

POWEREX®



Replacement Parts

Item	Description	Qty	Part Number
A	Pump and Flywheel Motor HP		
	1 HP	2	OPS010
	1.5 HP	2	OPS015
	2, 3 HP	2	OPS030
	5 HP	2	OPT050
	7.5, 10 HP	2	OPT100
	15 HP	2	OPT150
B †	Belt Motor HP		
	1 HP (1 Ø)	Size	AX-43
	1 HP (3 Ø)	AX-41	2
	1-1/2 HP	A-45	2
	2 HP	B-62	2
	3 HP	BX-66	2
	5 HP (120 gal tank)	B-68	4
	5 HP (200 gal tank)	B-80	4
	7-1/2 HP	B-84	4
	10 HP	B-87	4
	15 HP	B-92	4
C	Motor Pulley Motor HP	Type	
	1 HP (1 Ø)	1V-8.25 inch P.D., 5/8 inch Bore	2
	1 HP (3 Ø)	1A-4.0 inch P.D., 5/8 inch Bore	2
	1-1/2 HP	1A-5.5 inch P.D., 7/8 inch Bore	2
	2 HP (1 Ø)	1A-6.4 inch P.D., 1-1/8 inch Bore	2
	2 HP (3 Ø)	1A-6.4 inch P.D., 7/8 inch Bore	2
	3 HP	1B-8.4 inch P.D., 1-1/8 inch Bore	2
	5 HP	2B-7.4 inch P.D., 1-1/8 inch Bore	2
	7-1/2 HP	2B-8.6 inch P.D., 1-3/8 inch Bore	2
	10 HP	2B-11.0 inch P.D., 1-5/8 inch Bore	2
	15 HP	2B-12.4 inch P.D., 1-5/8 inch Bore	2

Replacement Parts (continued)

Item	Description	Qty	Part Number
E	In-take Check Valve		
	Motor HP	Size	
	1 - 3 HP	1/2 inch MPT x 1/2 inch FPT	2 CV003204AV
	5 - 15 HP	3/4 inch MPT x 3/4 inch FPT	2 CV003205AV
F	Safety Relief Valve: Set at approx. 140psig (965 kPa)		
	Motor HP		
	1 - 5 HP	1	V-215100AV
	7-1/2 - 15 HP	1	V-215400AV
G	Pressure Electric Switches (For all models)		
	Lead Switch: Set at approximately 90 psig (630 kPa) cut-in and 120 psig (827 kPa) cut-out	1	CW207558AV
	Lag Switch: Set at approximately 80 psig (560 kPa) cut-in and 110 psig (758kPa) cut-out	1	CW207559AV
H	Air Receiver		
	Motor HP	Tank Size	
	1 - 1-1/2 HP	30 gal	1 AR022600ST
	2, 3 HP	80 gal	1 AR022900ST
	3 HP	120 gal	1 AR023600ST
	5 HP	120 gal	1 AR022800ST
	5 HP	200 gal	1 JQ000200AJ
	7-1/2 - 15 HP	240 gal	1 JQ000100AJ
J	Beltguard		
	Motor HP		
	1, 1-1/2 HP (Whole Assembly: ZZ000605AJ)	1	BG012400AV
	2, 3 HP (Whole Assembly)	1	BG318500AJ
	5, 7-1/2 HP (Small) (Whole Assembly: ZZ006563AJ)	1	BG311400AV
	7-1/2, 10 HP (Whole Assembly: ZZ000605AJ)	1	BG218500AV
	15 HP (Whole Assembly: ZZ000620AJ)	1	BG218500AV
K	Motor		
	Motor HP		
	1 HP (1 Ø)	2	MC304700AV
	1 HP (3 Ø)	2	MC301561AV
	1-1/2 HP (1 Ø)	2	MC022320AV
	1-1/2 HP (3 Ø)	2	MC304302AV
	2 HP (1 Ø)	2	MC022317AV
	2 HP (3 Ø)	2	MC034501AV
	3 HP (1 Ø)	2	MC022309AV
	3 HP (3 Ø)	2	MC304201AV
	5 HP	2	MC304203AV
	7-1/2 HP	2	MC304208AV
	10 HP	2	MC304210AV
	15 HP	2	MC304212AV

Replacement Parts (continued)

Item	Description	Qty	Part Number
L	Optional Refrigerated Dryer and Parts (not shown)		
	1 - 1-1/2HP		
	10 CFM Dryer	1	NRD010
	Regulator	1	ST178408AJ
	.01 µ Filter	1	ST178184AV
	.01 µ Filter Element	1	ST178185AV
	Electric Auto Tank Drain	1	SL300701AV
	Beltguard Mounted Aftercooler *	2	SL300100AV
	2 HP		
	15 CFM Dryer	1	NRD015
	Regulator	1	ST178408AJ
	.01 µ Filter	1	ST178184AV
	.01 µ Filter Element	1	ST178185AV
	Electric Auto Tank Drain	1	SL300701AV
	Beltguard Mounted Aftercooler *	2	SL057003AJ
	3HP		
	25 CFM Dryer	1	NRD025
	Regulator	1	ST178409AJ
	.01 µ Filter	1	ST178108AV
	.01 µ Filter Element	1	ST178109AV
	Electric Auto Tank Drain	1	SL300701AV
	Beltguard Mounted Aftercooler	2	SL057003AJ

† Replace every 5,000 hours

* Part number includes only the Aftercooler. For complete Aftercooler Assembly, including mounting hardware and flex hoses, order part # ACO700015.

** Replace every 2,500 hours

Applicable to Non-OEM Customers in the U.S. & Canada Only

The limited warranty below supersedes any other documentation provided. In the event of a conflict between these terms and conditions and any other document provided, the terms and conditions below shall control.

Warranty and Remedies.

(a) General. Powerex warrants each Compressor System, Vacuum System, Vacuum Pump, Compressor Air-End, or Powerex branded Accessory (collectively “Products”, individually each a “Product”) to be free from defects in material and workmanship (“Defects”) at the date of shipment. This warranty shall apply only to Products that are purchased and used in the United States of America and in Canada. EXCEPT AS SET FORTH BELOW, NO OTHER WARRANTY, WHETHER EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, SHALL EXIST IN CONNECTION WITH THE SALE OR USE OF SUCH PRODUCTS. TO THE EXTENT PERMITTED BY LAW, ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED. All warranty claims must be made in writing and delivered to Powerex in accordance with the procedures set forth on its website (www.powerexinc.com), or such claim shall be barred. Upon timely receipt of a warranty claim, Powerex shall inspect the Product claimed to have a Defect, and Powerex shall repair, or, at its option, replace, free of charge, any Product which it determines to have had a Defect ; provided, however, that if circumstances are such as to preclude the remedying of Defect by repair or replacement, Powerex shall, upon return of the Product, refund to buyer any part of the purchase price of such Products paid to Powerex. Freight for returning Products to Powerex for inspection shall be paid by buyer. The warranties and remedies herein are the sole and exclusive remedy for any breach of warranty or for any other claim based on any Defect, or non-performance of the Products, whether based upon contract, warranty or negligence.

(b) (i) Standard Period of Warranty – Parts and Labor. The purchase of any system includes our standard warranty. Powerex warrants and represents all Products shall be free from Defects for the first eighteen (18) months from the date of shipment by Powerex, or twelve (12) months from the documented date of startup, or five thousand (5,000) hours of use, whichever occurs first. During such warranty period, Powerex shall be fully liable for all Defects in the Products (the “Product Defects”), i.e., all costs of repair or replacement, which may include “in and out” charges, so long as the Products are located in the United States or Canada, and the Products are reasonably located and accessible by service personnel for removal. “In and out” charges include the costs of removing a Product from buyer’s equipment for repair or replacement.

(ii) Premium Period of Warranty – Parts and Labor. In order to be eligible for premium warranty coverage, a premium warranty for each system must be purchased when order is placed. Powerex warrants and represents all Products shall be free from Defects for the first thirty (30) months from the date of shipment by Powerex, or twenty-four (24) months from the documented date of startup, or seven thousand five hundred (7,500) hours of use, whichever occurs first. During such warranty period, Powerex shall be fully liable for all Defects in the Products (the “Product Defects”), i.e., all costs of repair or replacement, which may include “in and out” charges, so long as the Products are located in the United States or Canada, and the Products are reasonably located and accessible by service personnel for removal. “In and out” charges include the costs of removing a Product from buyer’s equipment for repair or replacement.

(c) Additional Period of Warranty – Parts Only (No Labor). In addition to the above, Powerex warrants each Powerex branded Compressor Air-End and Vacuum Pump shall be free of Defects for a period of forty-two (42) months from the date of shipment by Powerex, or thirty-six (36) months from the documented date of startup, or ten thousand (10,000) hours of use, whichever occurs first. Supplier’s repair or replacement of any Product shall not extend the period of any warranty of any Product. This warranty applies to the exchange of part(s) found to be defective by an Authorized Powerex Service Representative only.

(d) Replacement Pumps – Parts Only (No Labor). For any replacement Air-End or Vacuum Pumps installed on a Powerex manufactured system or unit after any initial warranty period has expired or where another warranty does not apply for any reason, Powerex warrants that the Air-End or Vacuum Pumps shall be free of Defects

for a period of thirty-six (36) months from the date of shipment by Powerex or ten thousand (10,000) hours of use, whichever comes first. For any replacement Air-End or Vacuum Pumps installed on a system that was not manufactured by Powerex after any initial warranty period has expired or where another warranty does not apply for any reason, Powerex warrants that the Air-End or Vacuum Pumps shall be free of Defects for the first twelve (12) months from the date of shipment by Powerex. Supplier's repair or replacement of any Product shall not extend the period of any warranty of any Product. This warranty applies to the exchange of part(s) found to be defective by an Authorized Powerex Service Representative only.

(e) Replacement Motors – Parts Only (No Labor). For any replacement motor installed on a Powerex manufactured system or unit after any initial warranty period has expired or where another warranty does not apply for any reason, Powerex warrants that the replacement motor shall be free of Defects for the first twelve (12) months from the date of shipment by Powerex. For any replacement motor installed on a system or unit that was not manufactured by Powerex after any initial warranty period has expired or where another warranty does not apply for any reason, Powerex warrants that the replacement motor shall be free of Defects for the first ninety (90) days from the date of shipment by Powerex. Supplier's repair or replacement of any Product shall not extend the period of any warranty of any Product. This warranty applies to the exchange of part(s) found to be defective by an Authorized Powerex Service Representative only.

(f) Replacement Parts – Parts Only (No Labor). For other replacement parts besides motors, Air-End or Vacuum Pumps installed on a Powerex manufactured system or unit after any initial warranty period has expired or where another warranty does not apply for any reason, Powerex warrants that such replacement parts will be free from Defects for the first twelve (12) months from the date of shipment by Powerex. For other replacement parts besides motors, Air-End or Vacuum Pumps installed on a system or unit that was not manufactured by Powerex after any initial warranty period has expired or where another warranty does not apply for any reason, Powerex makes no warranties. Supplier's repair or replacement of any Product shall not extend the period of any warranty of any Product. This warranty applies to the exchange of part(s) found to be defective by an Authorized Powerex Service Representative only.

(g) Coverage. The warranty provided herein applies to Powerex manufactured units or systems only.

(h) Exceptions. Notwithstanding anything to the contrary herein, Powerex shall have no warranty obligations with respect to Products:

- (i)** That have not been installed in accordance with Powerex's written specifications and instructions;
 - (ii)** That have not been maintained in accordance with Powerex's written instructions;
 - (iii)** That have been materially modified without the prior written approval of Powerex; or
 - (iv)** That experience failures resulting from operation, either intentional or otherwise, in excess of rated capacities or in an otherwise improper manner.
- (i)** The warranty provided herein shall not apply to:
- (i)** any defects arising from corrosion, abrasion, use of insoluble lubricants, or negligent attendance to or faulty operation of the Products;
 - (ii)** ordinary wear and tear of the Products; or
 - (iii)** defects arising from abnormal conditions of temperature, dirt or corrosive matter;
 - (iv)** any OEM component which is shipped by Powerex with the original manufacturer's warranty, which shall be the sole applicable warranty for such component.

Limitation of Liability. NOTWITHSTANDING ANYTHING TO THE CONTRARY HEREIN, TO THE EXTENT ALLOWABLE UNDER APPLICABLE LAW, UNDER NO CIRCUMSTANCES SHALL POWEREX BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, PUNITIVE, SPECULATIVE OR INDIRECT LOSSES OR DAMAGES WHATSOEVER ARISING OUT OF OR IN ANY WAY RELATED TO ANY OF THE PRODUCTS OR GOODS SOLD OR AGREED TO BE SOLD BY POWEREX TO

BUYER. TO THE EXTENT ALLOWABLE UNDER APPLICABLE LAW, POWEREX'S LIABILITY IN ALL EVENTS IS LIMITED TO, AND SHALL NOT EXCEED, THE PURCHASE PRICE PAID.

Warranty Disclaimer. Powerex has made a diligent effort to illustrate and describe the Products in its literature, including its Price Book, accurately; however, such illustrations and descriptions are for the sole purpose of identification, and do not express or imply a warranty that the Products are merchantable, or fit for a particular purpose, or that the Products will necessarily conform to the illustrations or descriptions.

Product Suitability. Many jurisdictions have codes and regulations governing sales, construction, installation, and/or use of Products for certain purposes, which may vary from those in neighboring areas. While Powerex attempts to assure that its Products comply with such codes, it cannot guarantee compliance, and cannot be responsible for how the product is installed or used. Before purchase and use of a Product, please review the Product applications, and national and local codes and regulations, and be sure that the Product, installation, and use will comply with them.

Claims. Any non-warranty claims pertaining to the Products must be filed with Powerex within 6 months of the invoice date, or they will not be honored. Prices, discounts, and terms are subject to change without notice or as stipulated in specific Product quotations. Powerex shall not be liable for any delay or failure arising out of acts of the public enemy, fire, flood, or any disaster, labor trouble, riot or disorder, delay in the supply of materials or any other cause, whether similar or dissimilar, beyond the control of Company. All shipments are carefully inspected and counted before leaving the factory. Please inspect carefully any receipt of Products noting any discrepancy or damage on the carrier's freight bill at the time of delivery. Discrepancies or damage which obviously occurred in transit are the carrier's responsibility and related claims should be made promptly directly to the carrier. Returned Products will not be accepted without prior written authorization by Powerex and deductions from invoices for shortage or damage claims will not be allowed. **UNLESS OTHERWISE AGREED TO IN WRITING, THE TERMS AND CONDITIONS CONTAINED IN THIS LIMITED WARRANTY WILL CONTROL IN ANY TRANSACTION WITH POWEREX.** Any different or conflicting terms as may appear on any order form now or later submitted by the buyer will not control. All orders are subject to acceptance by Powerex.