



OPTIONAL:

POWEREX™

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DRAWN BY	CHECKED BY	ENGINEERING APPROVAL
SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE

HEXAPLX MEDICAL COMP

HMI, BACNET, WEBSVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE

WIRING

DWG. NO.

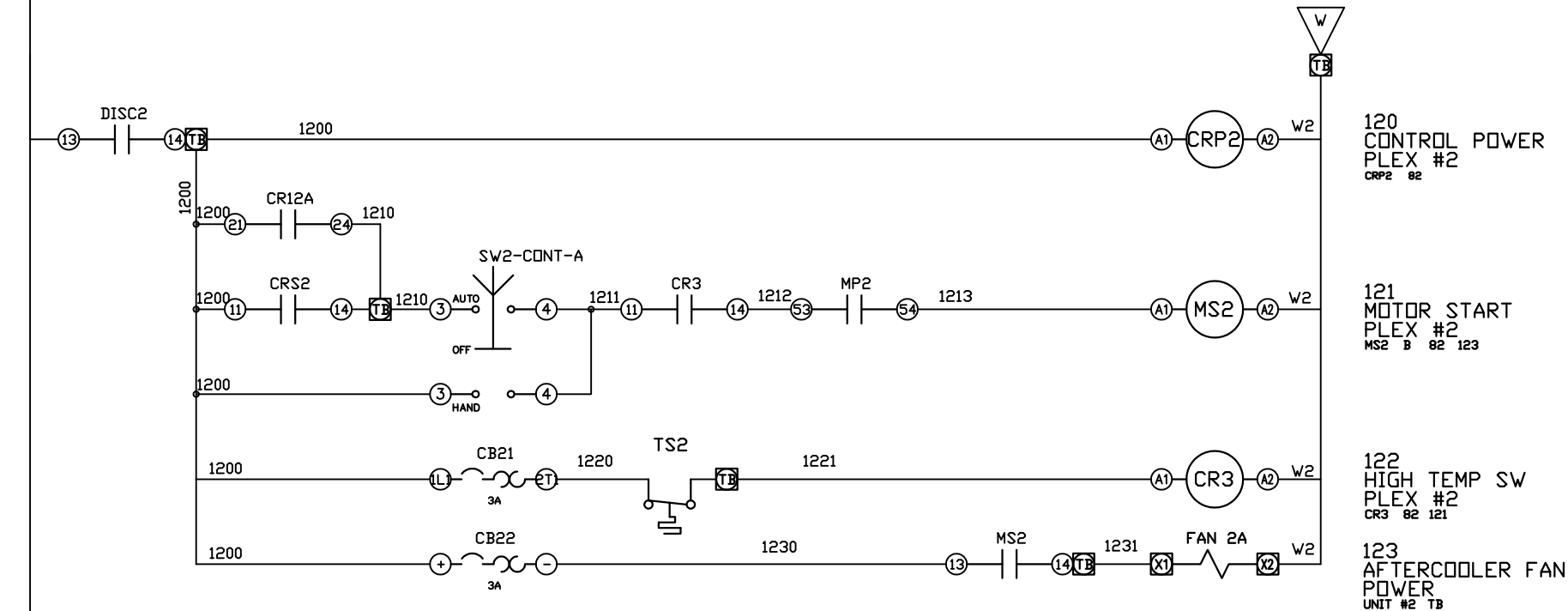
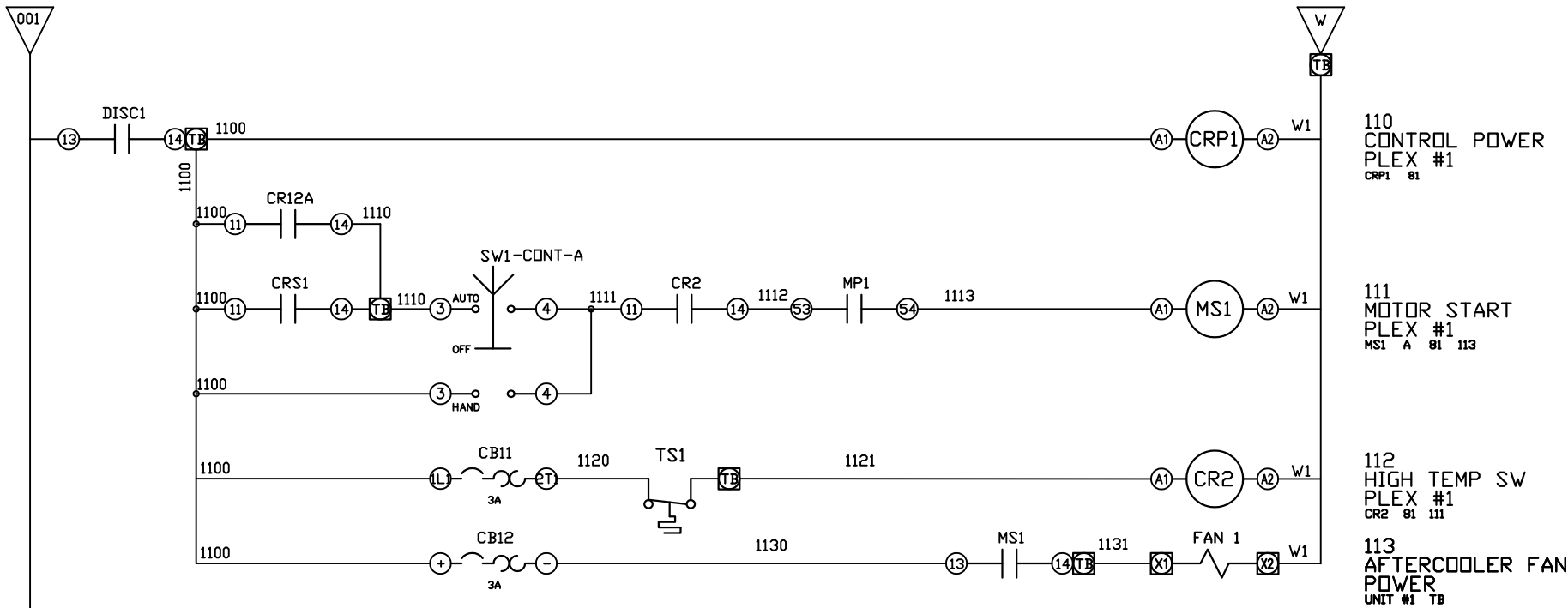
PXMI-AS616

SHEET	SIZE
W-1	B

PXMI-AS616



REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE  
HEXAPLX MEDICAL COMP  
HMI, BACNET, WEBSVR, NFPA, SOFT START. PLEX ISO

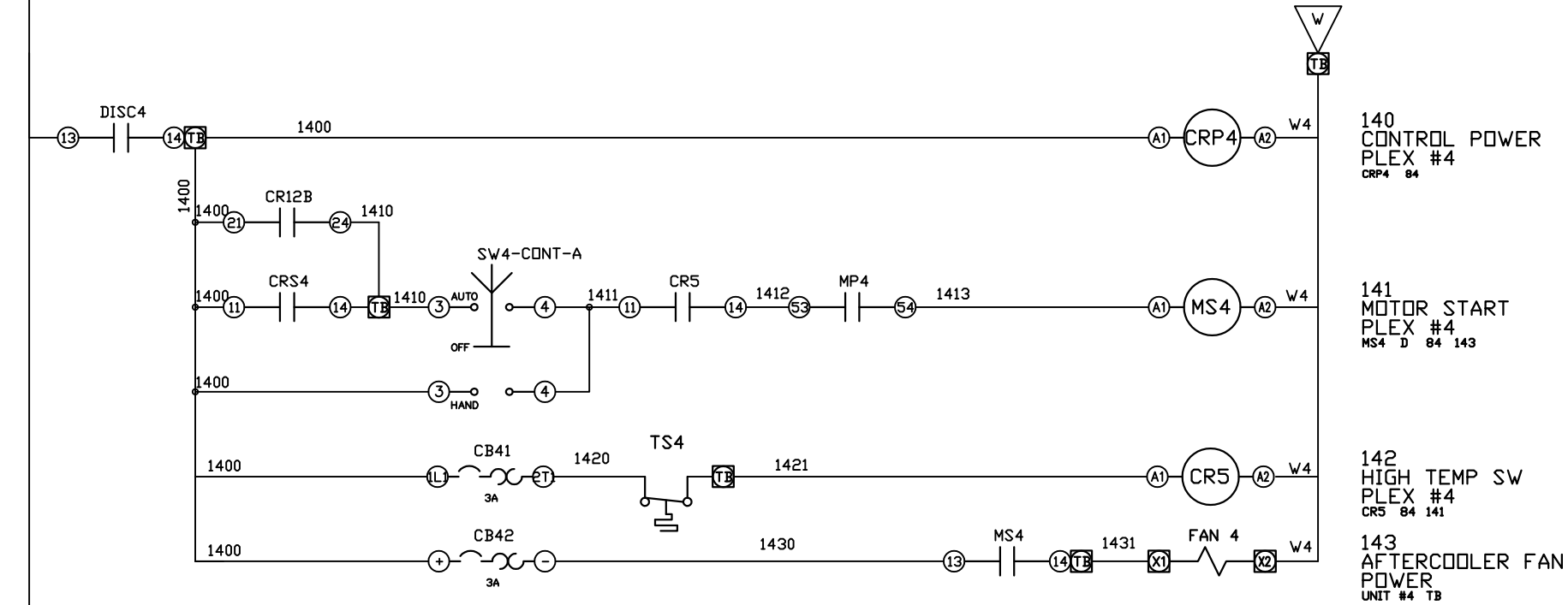
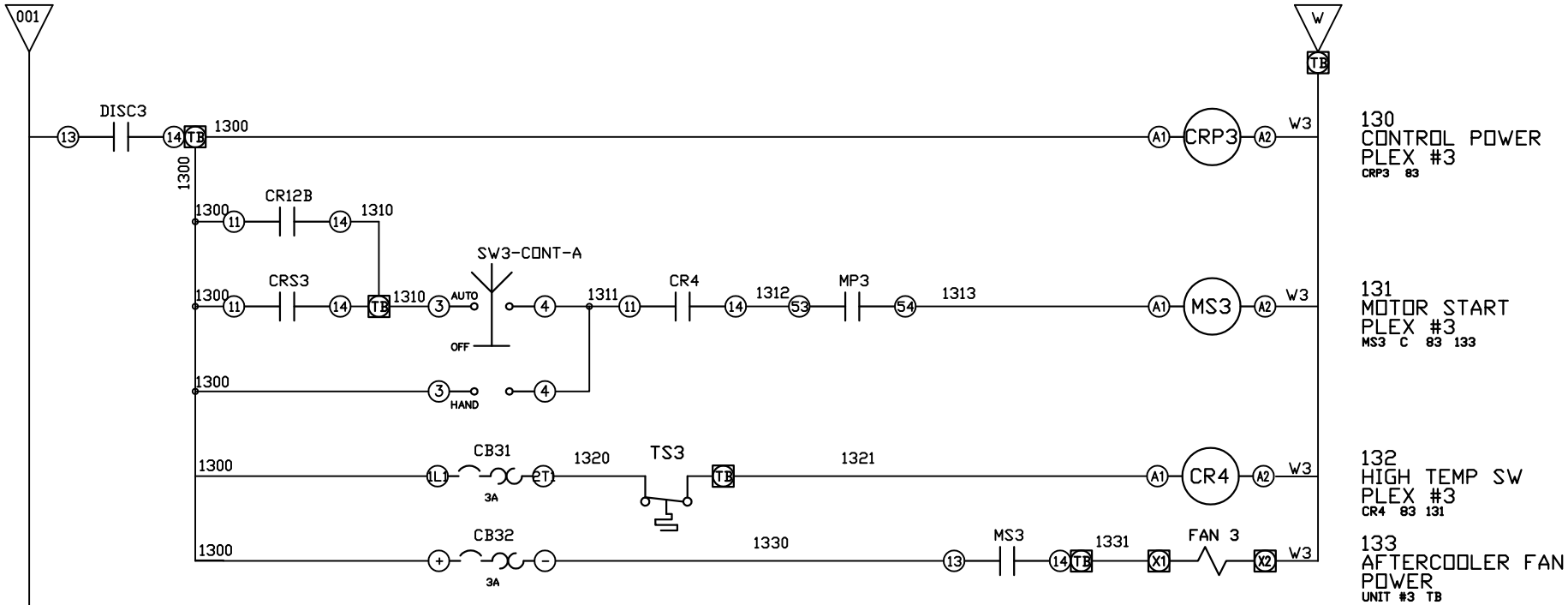
DWG. TYPE  
WIRING

DWG. NO.  
PXMI-AS616

SHEET W-3	SIZE B
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PXMI-AS616

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE

HEXAPLX MEDICAL COMP

HMI, BACNET, WEBSRVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE      WIRING

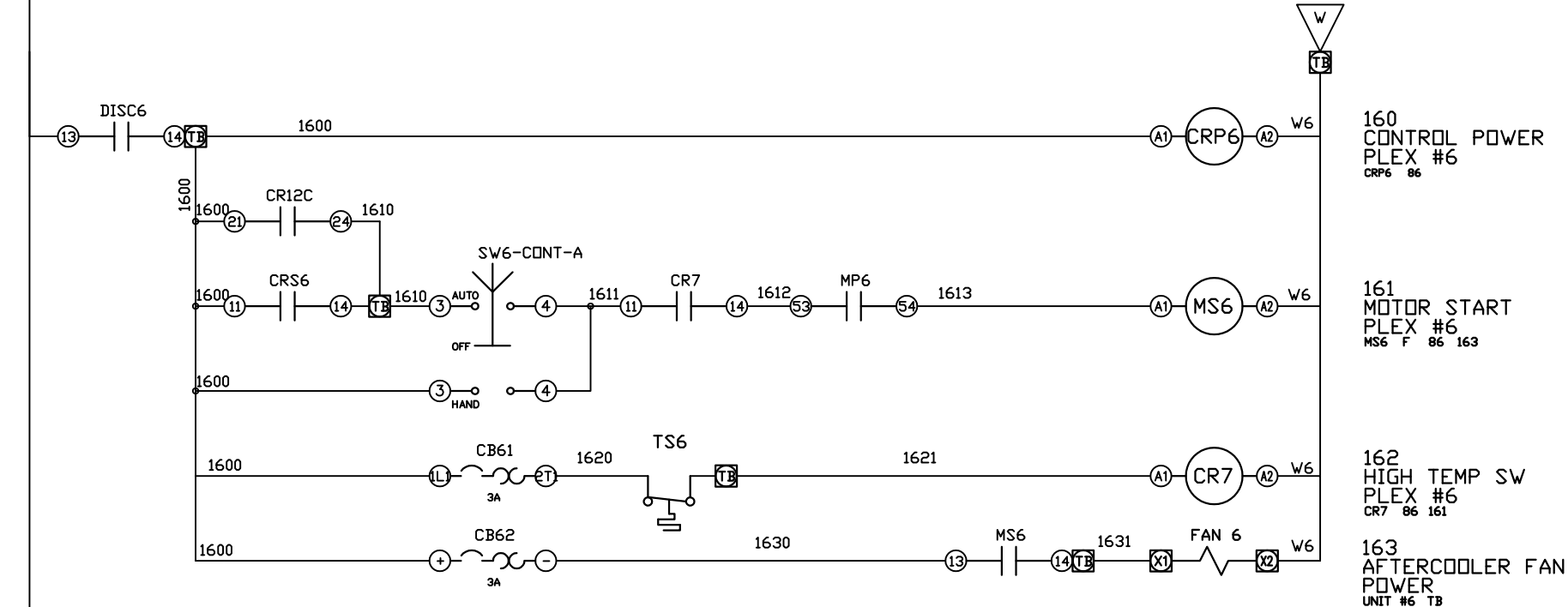
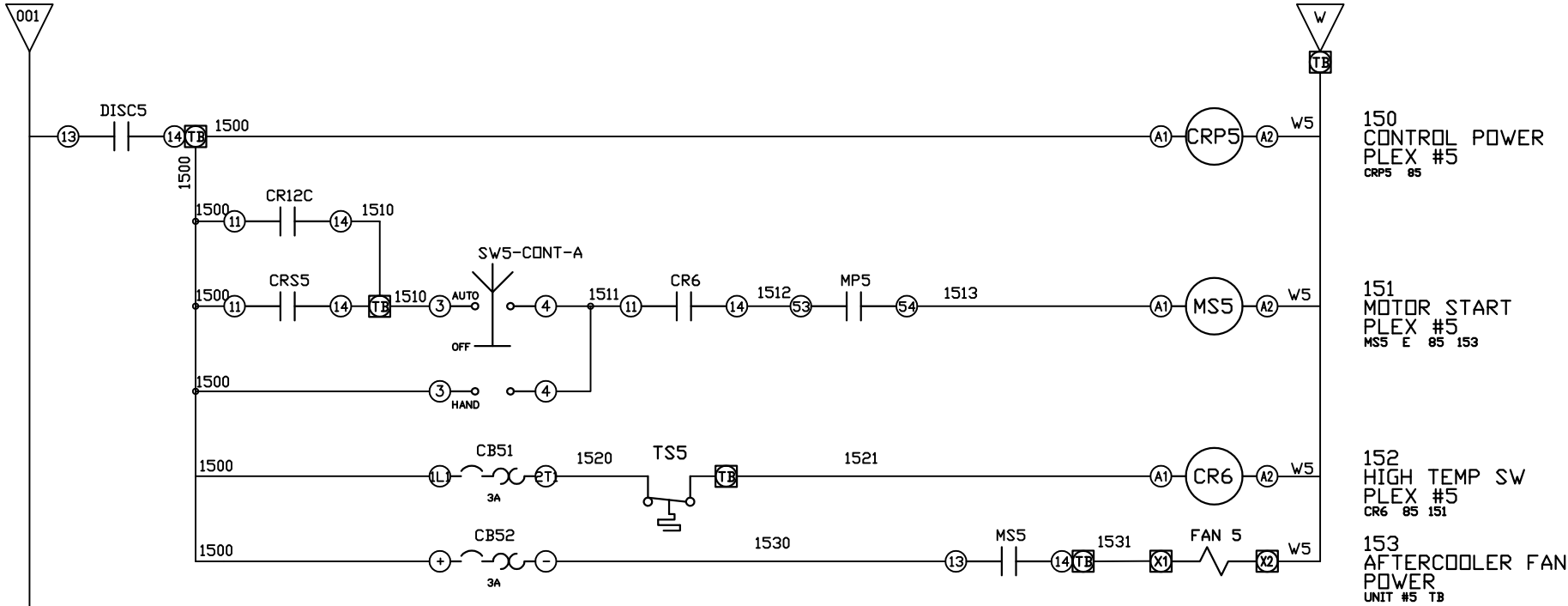
DWG. NO.

PXMI-AS616

SHEET	SIZE
W-4	B

PXMI-AS616

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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DRAWN BY	CHECKED BY	ENGINEERING APPROVAL
SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE

HEXAPLX MEDICAL COMP

HMI, BACNET, WEBSRVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE      WIRING

DWG. NO.

PXMI-AS616

SHEET

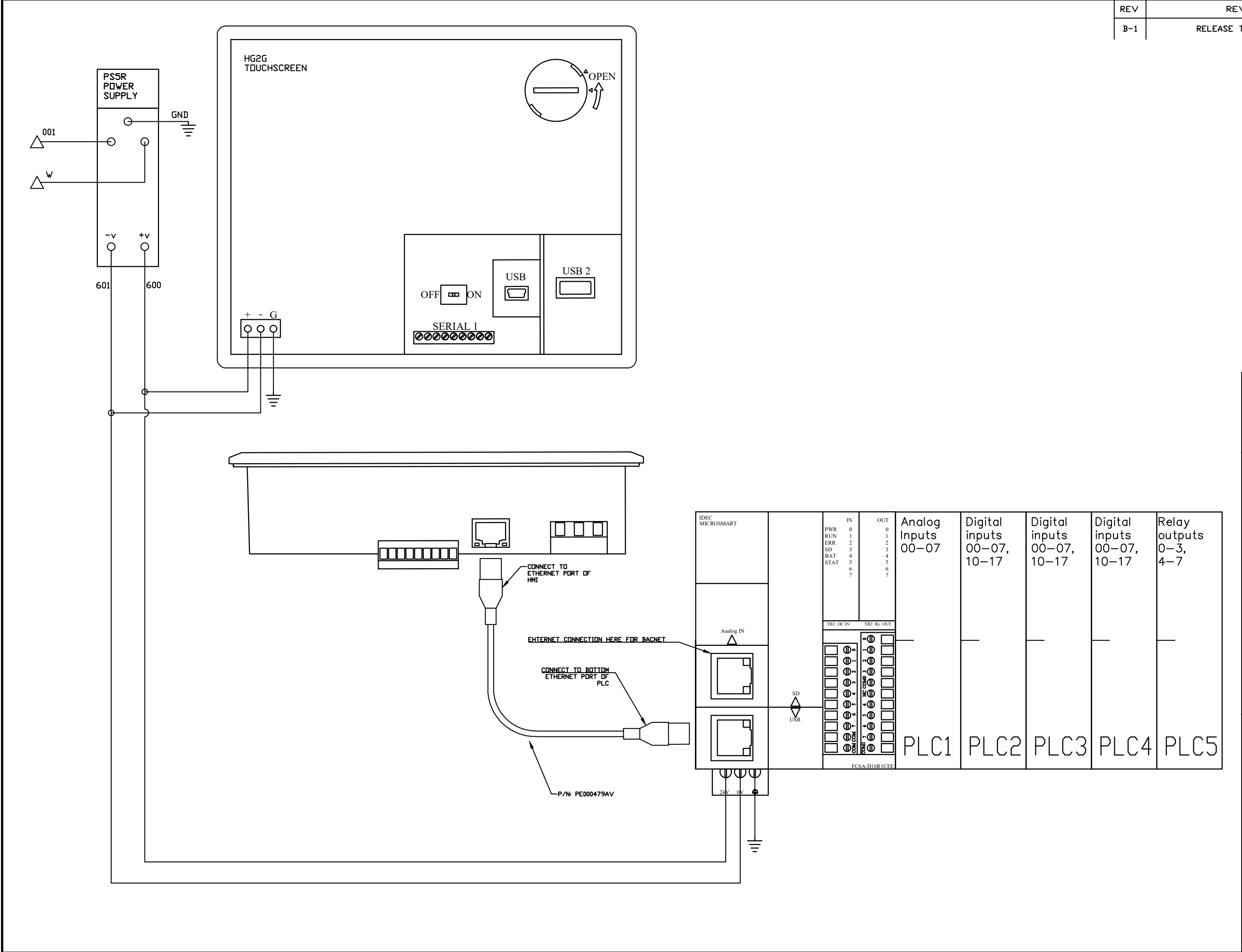
W-5

SIZE

B

PXMI-AS616

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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DRAWN BY	CHECKED BY	ENGINEERING APPROVAL
SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

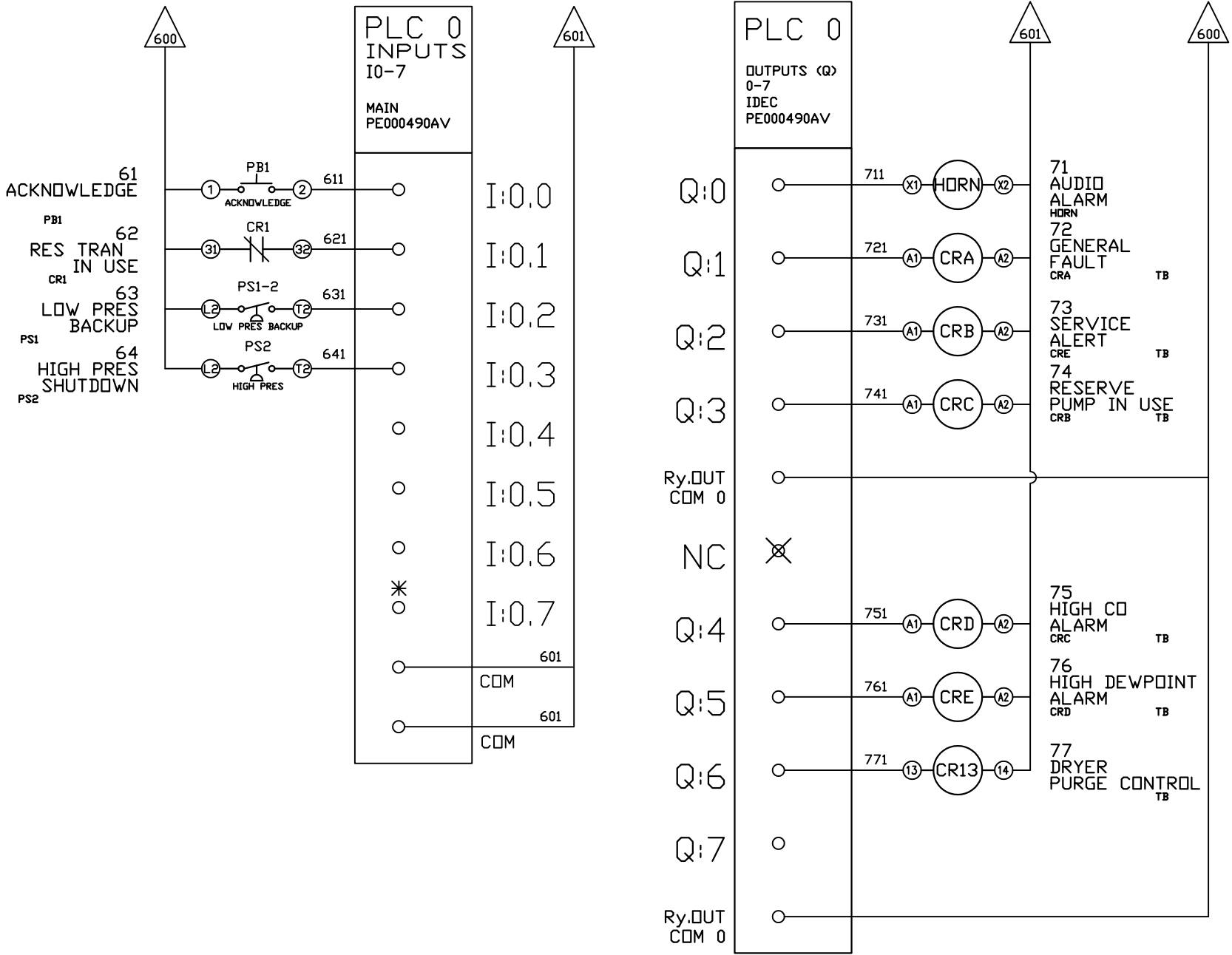
PANEL TYPE  
HEXAPLX MEDICAL COMP  
HMI, BACNET, WEBSVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE WIRING

DWG. NO.  
PXMI-AS616

SHEET	SIZE
W-6	B

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



\*FACTORY TEST JUMPER LOCATION

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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE

HEXAPLX MEDICAL COMP

HMI, BACNET, WEBSVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE    WIRING

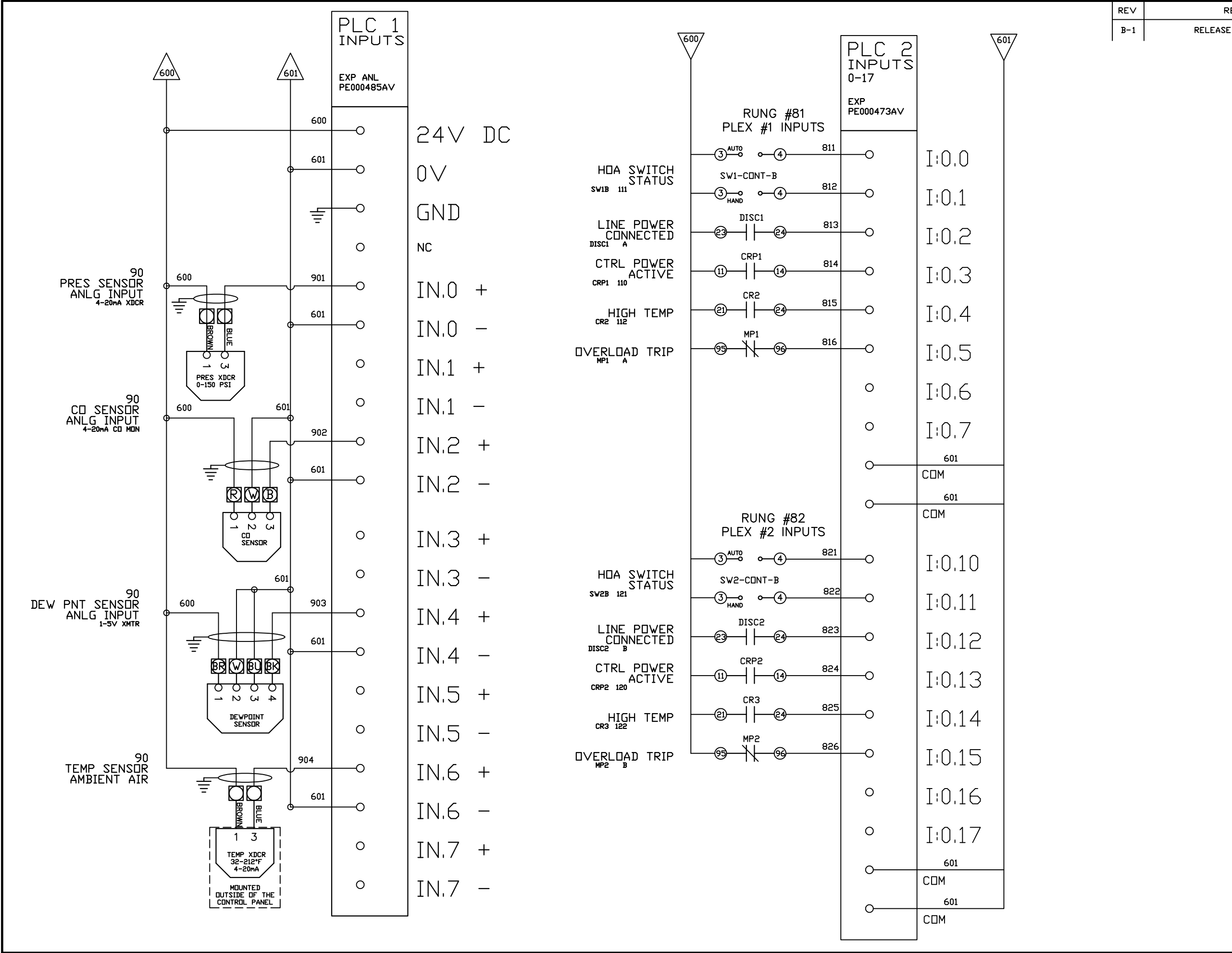
DWG. NO.

PXMI-AS616

SHEET	SIZE
W-7	B

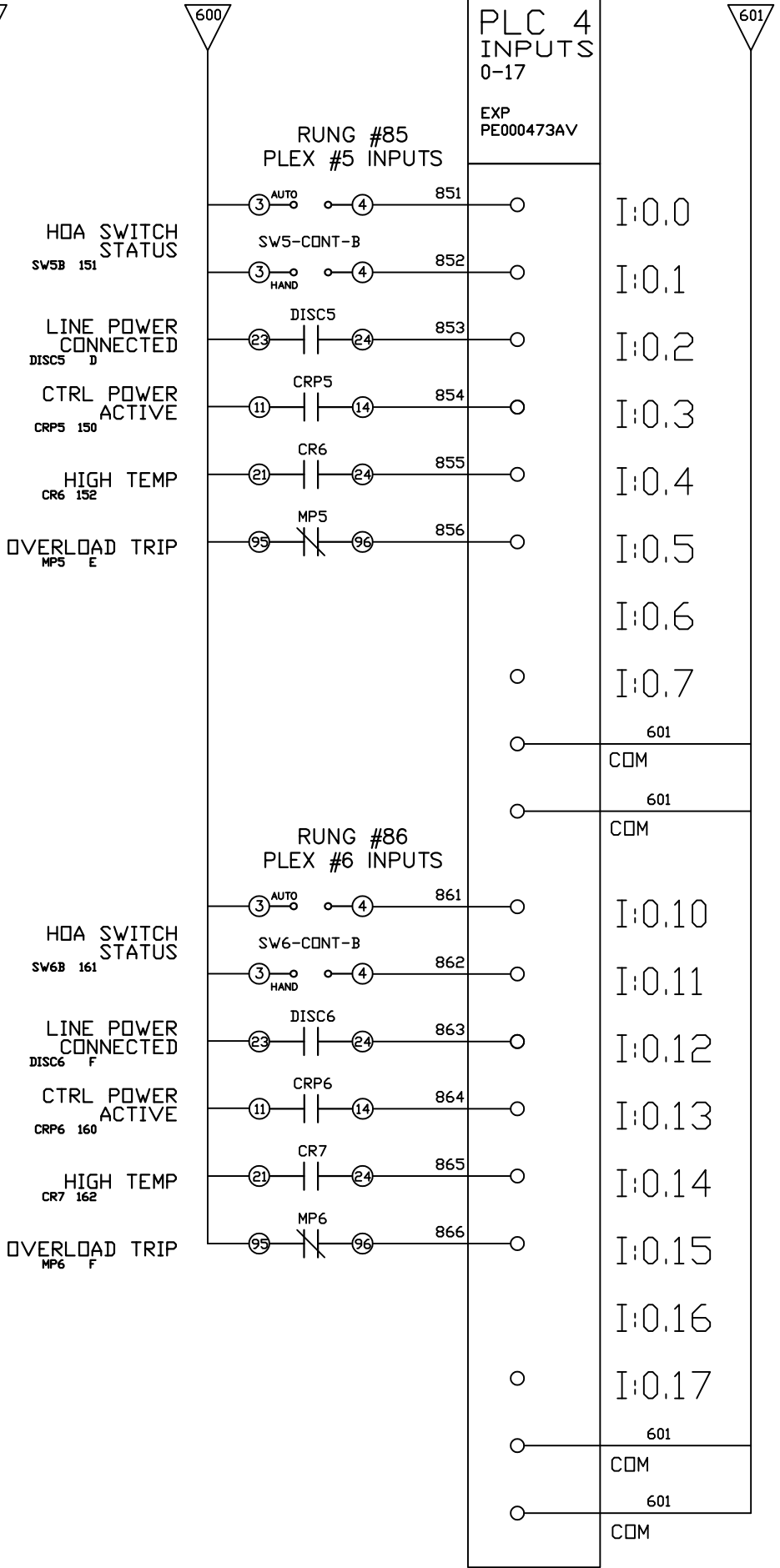
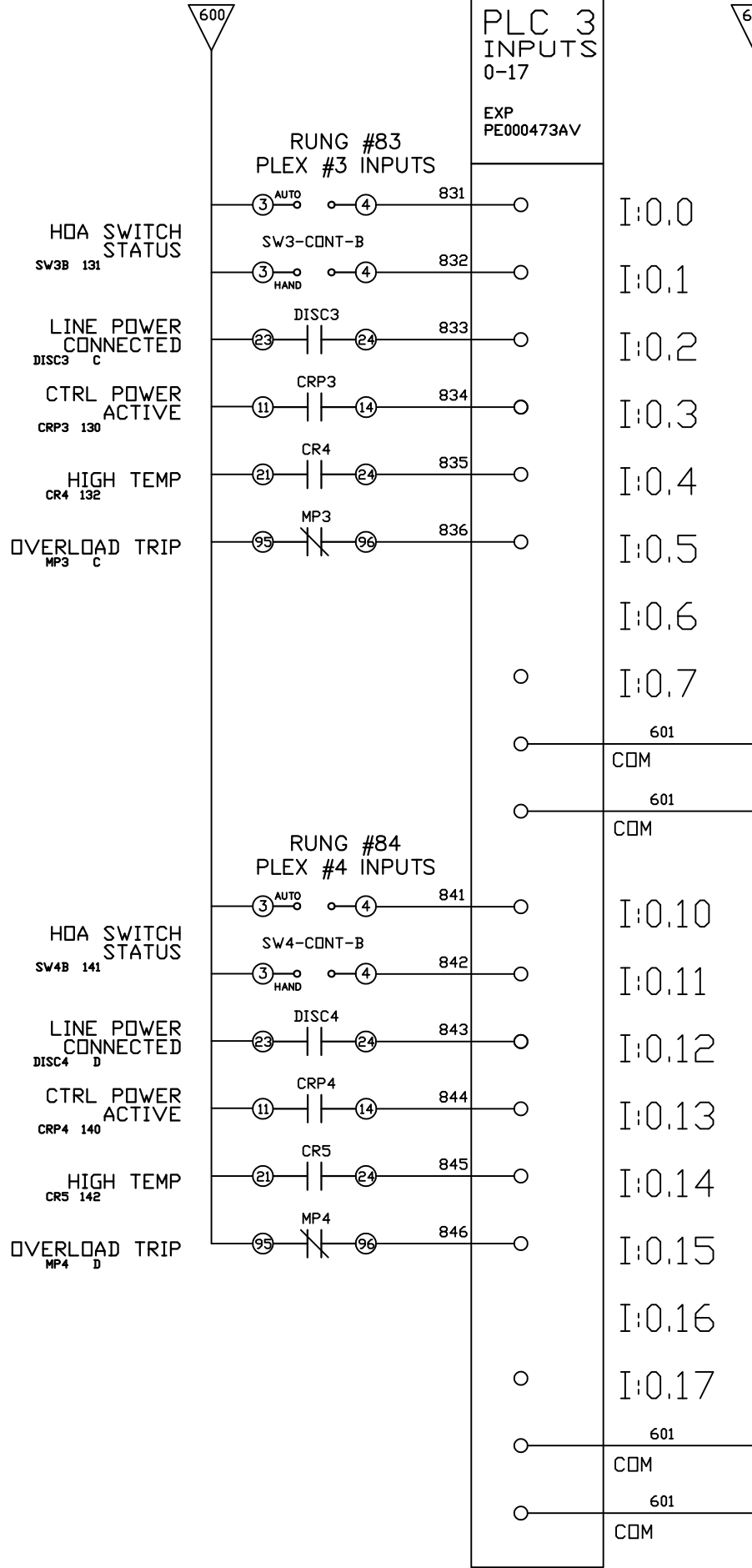
PXMI-AS616

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD





REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE

HEXAPLX MEDICAL COMP

HMI, BACNET, WEBSVR, NFPA, SOFT START, PLEX ISO

DWG. TYPE WIRING

DWG. NO.

PXMI-AS616

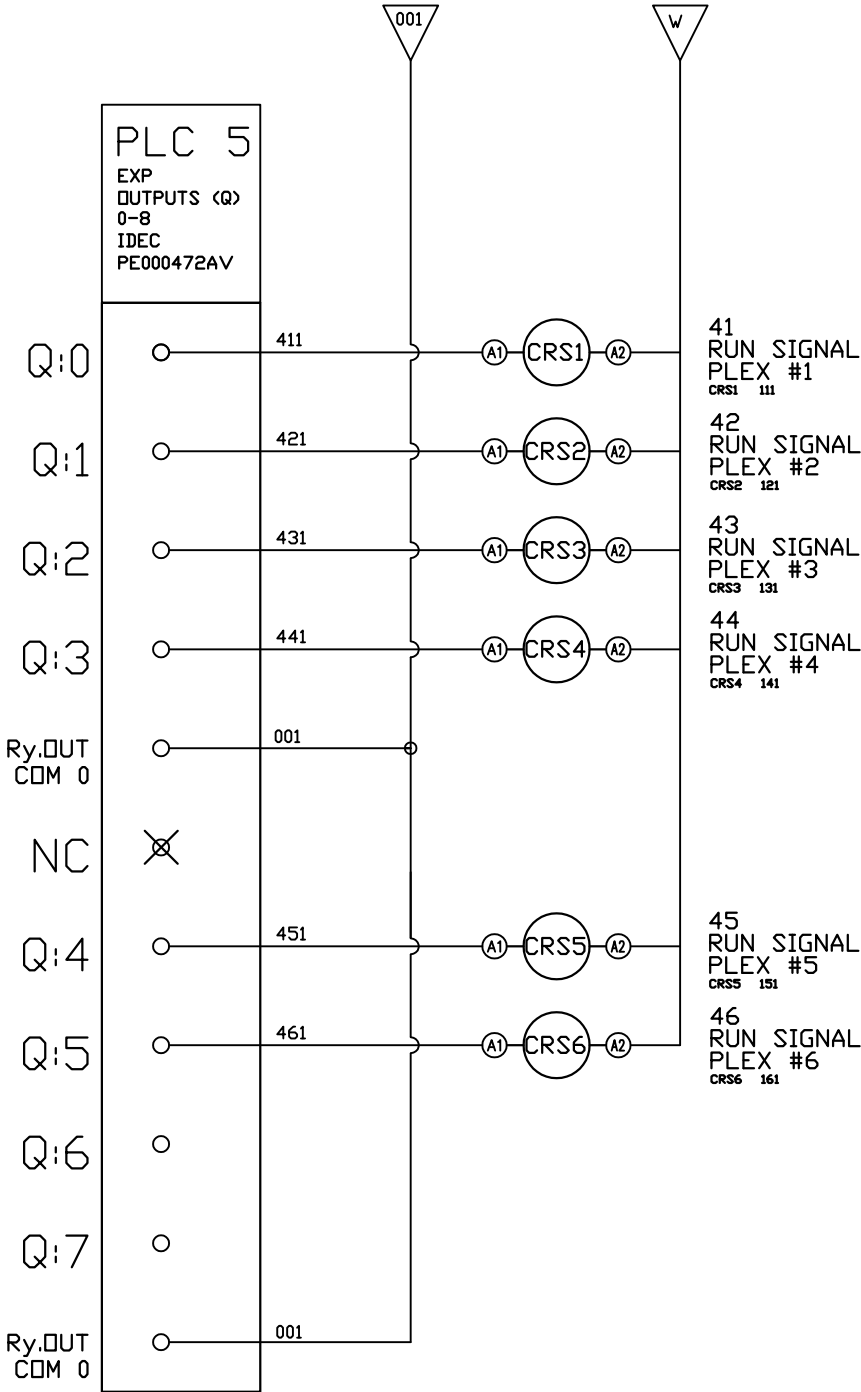
SHEET

W-9

SIZE

B

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

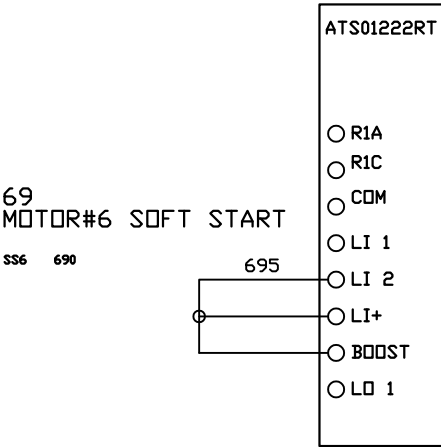
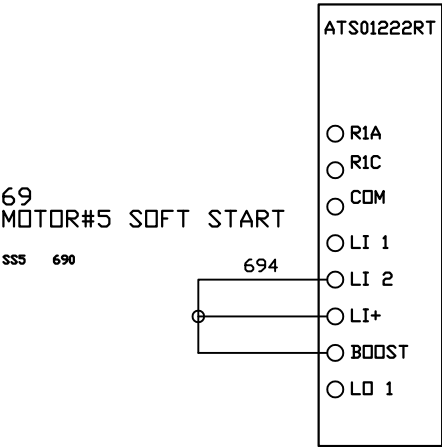
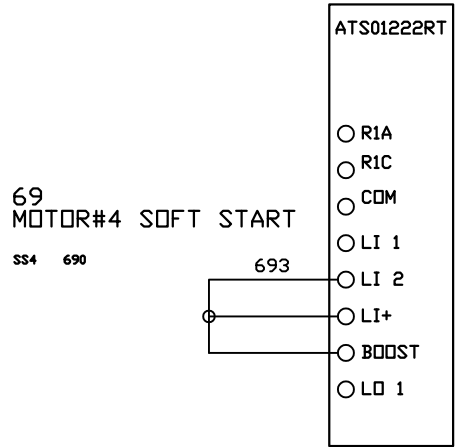
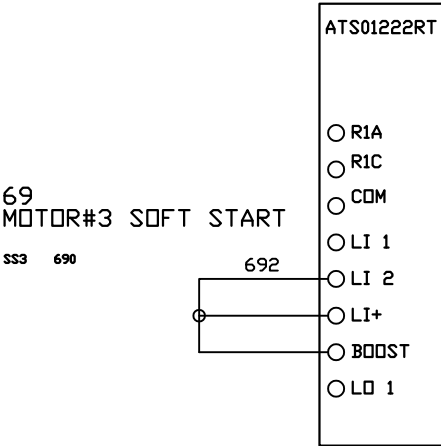
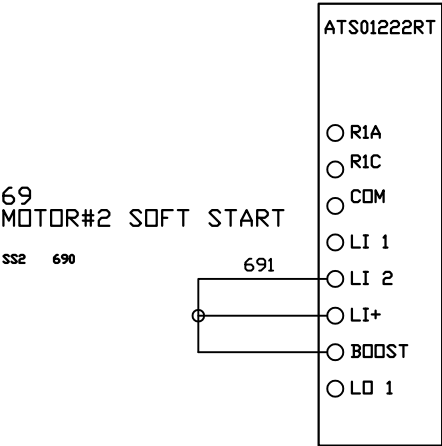
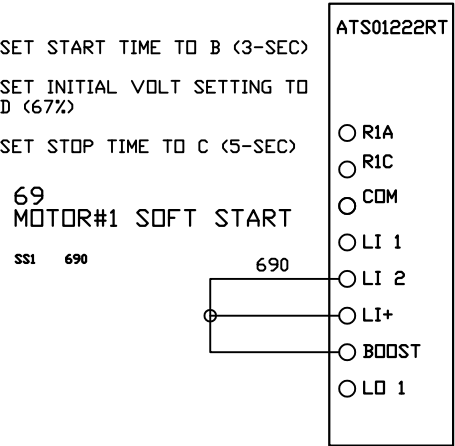
PANEL TYPE  
HEXAPLX MEDICAL COMP  
HMI, BACNET, WEBSVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE WIRING

DWG. NO.  
PXMI-AS616

SHEET	SIZE
W-10	B

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE

HEXAPLX MEDICAL COMP

HMI, BACNET, WEBSVR, NFPA, SOFT START. PLEX ISO

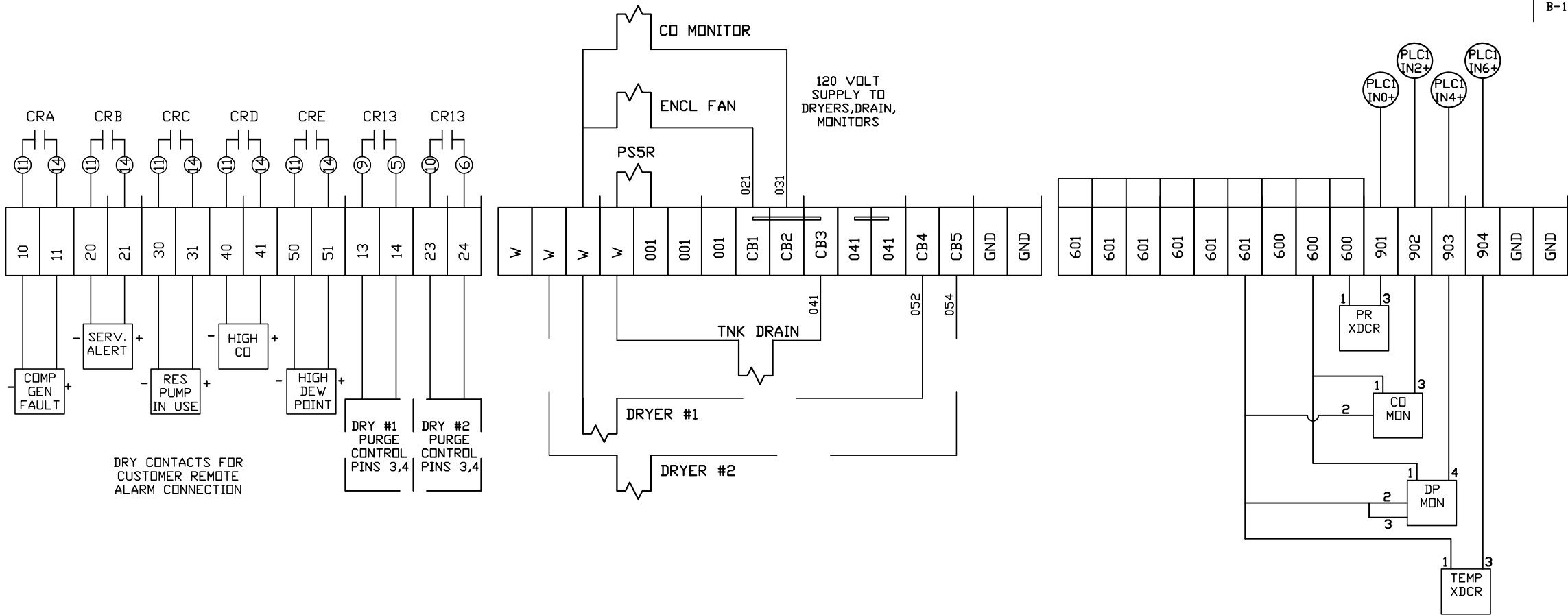
DWG. TYPE WIRING

DWG. NO.

PXMI-AS616

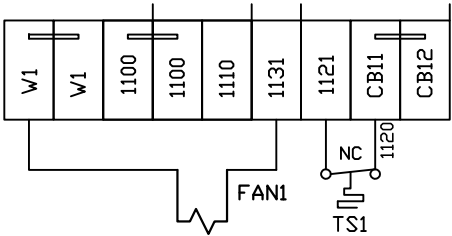
SHEET	SIZE
W-11	B

TERMINAL BLOCKS

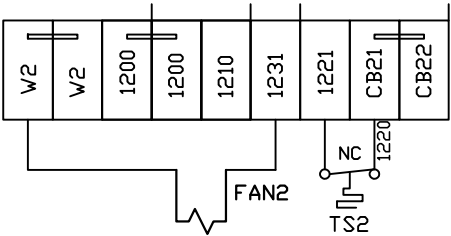


DRY CONTACTS FOR  
CUSTOMER REMOTE  
ALARM CONNECTION

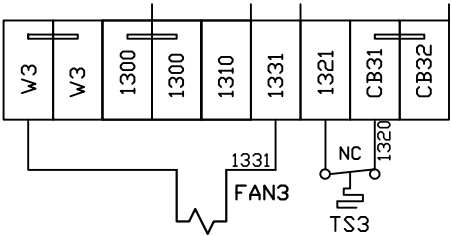
PLEX #1 CONNECTIONS



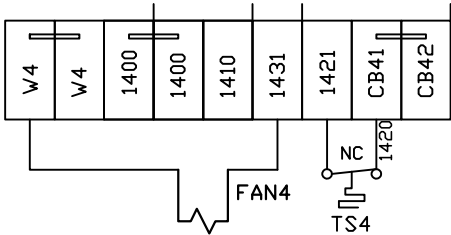
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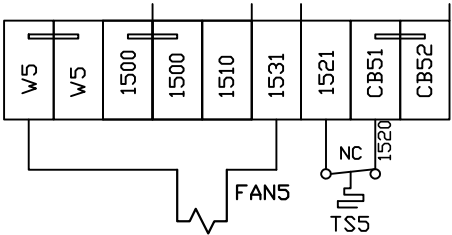
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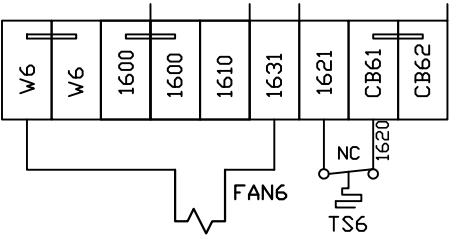
PLEX #4 CONNECTIONS



PLEX #5 CONNECTIONS



PLEX #6 CONNECTIONS



FIELD WIRING NOTES:

- PANEL GROUND MUST BE CONNECTED TO EARTH GROUND
- TRANSFORMER IS SIZED FOR LOADS SHOWN ON DRAWING ONLY.
- FIELD WIRING INDICATED BY -----, WIRE TO BE COPPER RATED AT 75° C.
- ALL ALARM DRY CONTACTS ARE CLOSED FOR NORMAL OPERATION AND OPEN IN ALARM.
- DRY CONTACT RATING: 30V DC/2A (resistive load, inductive load L/R = 7 ms)
- USE CAT-5 CABLE W/RJ45 CONNECTOR FOR ETHERNET CONNECTION TO COMMUNICATION NETWORK OR BAS SYSTEM

REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD

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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE  
HEXAPLX MEDICAL COMP  
HMI, BACNET, WEBSRVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE WIRING

DWG. NO.

PXMI-AS616

SHEET

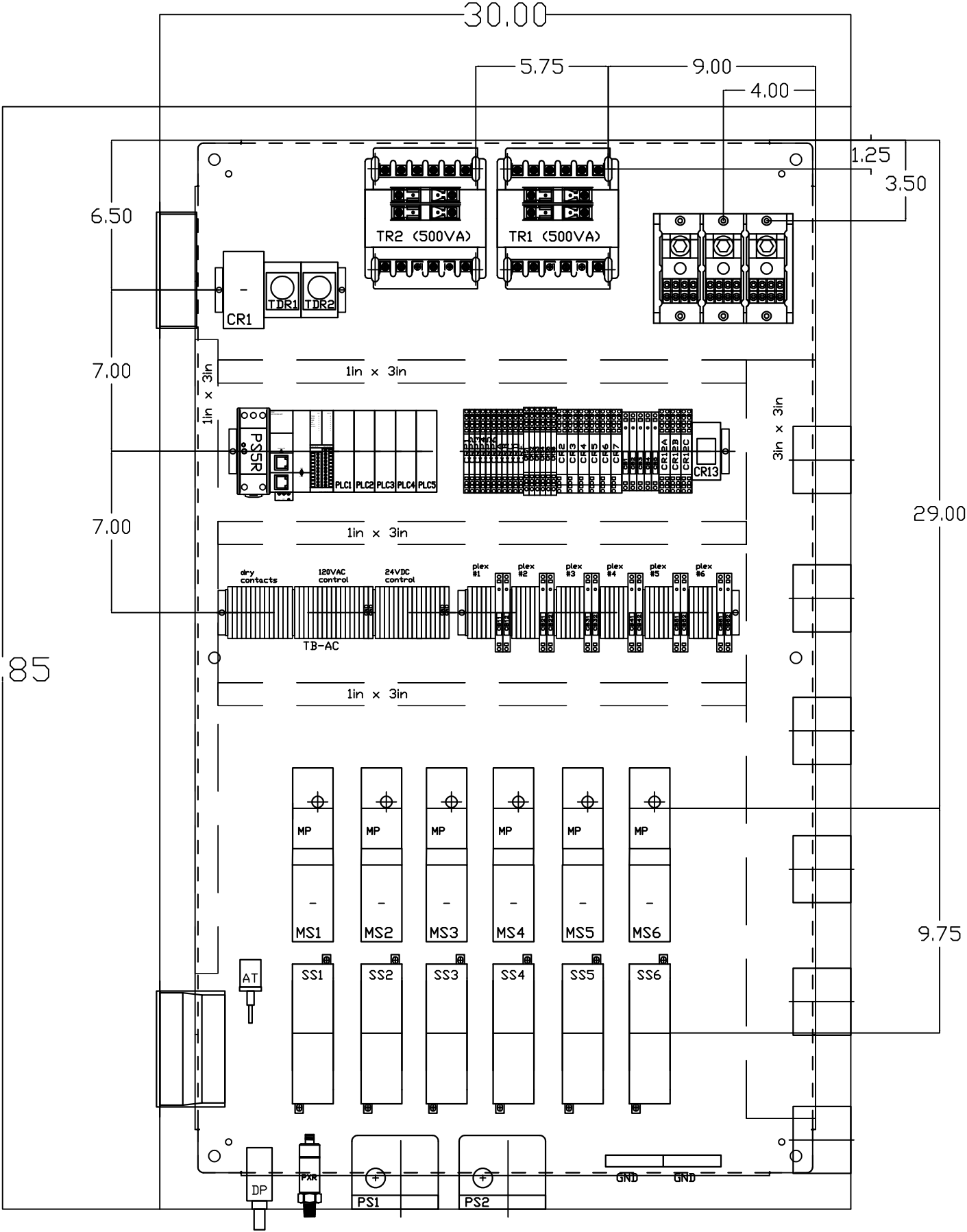
W-12

SIZE

B



REV	REVISION	DATE	ECN	NAME	CHKD
B-1	RELEASE TO PRODUCTION	3/26/25	PXEC0667	SEK	JRD



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SEK	JRD	JRD
3/26/25	3/26/25	3/26/25

PANEL TYPE

HEXAPLX MEDICAL COMP

HMI, BACNET, WEBSRVR, NFPA, SOFT START. PLEX ISO

DWG. TYPE LAYOUT

DWG. NO.

PXMI-AS616

SHEET

LA-2

SIZE

B

PXMI-AS616

TABLE 1	P/N	MOTOR FULL LOAD AMPS	TOTAL FULL LOAD AMPS	NON-TIME DELAY FUSE	TIME DELAY FUSE	INVERSE-TIME CIRCUIT BREAKER	REV	REVISION	DATE	ECN	NAME	CHKD
							B-1	RELEASE TO PRODUCTION	04/28/15	PXEC0057	KMD	DMS
208V (3Ø)	72AJ	21.1	128.6	175	150	175						
	A2AJ	26.5	161	225	200	225						
230V (3Ø)	73AJ	17.9	109.4	150	125	150						
	A3AJ	24	146	200	175	200						
460V (3Ø)	74AJ	8.97	55.82	80	70	70						
	A4AJ	12	74	100	90	100						
380V (3Ø) 50HZ	78AJ	10.7	66.2	90	80	90						
	A8AJ	14.5	89	125	100	125						

NOTES:

1. RECOMMENDED TIGHTENING TORQUES FOR WIRE TERMINALS:  
208-575 VOLT POWER 35 POUND INCHES  
120 VOLT POWER AND CONTROL VOLTAGE 15 POUND INCHES

2. PANEL GROUND MUST BE CONNECTED TO EARTH GROUND

3. INSTALLER TO PROVIDE MAIN DISCONNECTING DEVICE FOR THIS ELECTRICAL ASSEMBLY. SHORT CIRCUIT PROTECTION IS RECOMMENDED, SEE TABLE 1. IF PROVIDING PANEL SHORT CIRCUIT PROTECTION USING TIME DELAY FUSES, PANEL SCCR IS 65kA. OTHERWISE, PANEL SCCR IS 5kA.

4. ALL WIRES MUST BE LABELED ON BOTH ENDS

5. TRANSFORMER IS SIZED FOR LOADS SHOWN ON DRAWING ONLY. DO NOT CONNECT ANY OTHER DEVICES

6. △ -INDICATES A DRAWING WIRE CONNECTION TO ANOTHER PAGE.

7. SERVICE DISCONNECT USAGE - turn HOA switch to OFF position. Turn disconnect OF SAME UNIT to OFF position. Associated PLEX will be isolated for maintenance purposes. After completing maintenance, turn disconnect to ON position and return HOA switch to AUTO. This will return PLEX to normal operation.

WIRE TYPE TABLE

VOLTAGE	WIRE NUMBERS	GAUGE	COLOR
120VAC	001-599,1100+	16-18AWG	RED/BLK
0VAC	W	16-18AWG	WHT/BLK
24VDC	600-1099	16-18AWG	PURPLE
0VDC	601	16-18AWG	PURPLE
GND	-	VARIES	GREEN
CUSTOMER SUPPLY	01-99	16-18AWG	YELLOW

CONTROL TRANSFORMERS - 500VA					
REPLACEMENT		208	230	460	575
FUSE	TYPE	VOLT	VOLT	VOLT	VOLT
FU1,2A	FNQR	6A	5A	5A	4A
FU1,2B	(CC)				
FU3A,B	FNM	7A	7A	7A	7A
SEE XFRMR FOR CONNECTIONS					

SEQUENCE OF OPERATIONS

During normal operation the PBMI controller will signal the Lead compressor to run when pressure drops below lead cut-in set-point and stop when the pressure reaches the lead cut-out set-point. Lead alternation to the next pump, will occur with each lead run signal or every 10-minutes (which ever happens first). If demand cannot be satisfied by the lead pump, the lag pump(s) will start and stop based upon the lag cut-in and cut-out set-points. When more than one pump is running, lead alternation will occur when the lowest cut-out set-point is satisfied, or after 10-minutes (which ever happens first). The HOA switch’s place the pump in the following modes: Hand-turns pump on to run continuous. Off-disables pump from running. Auto-places pump in the “ready mode” and will start and stop based on sequence described above.

All plex configurations include a hardwired Back-up pressure switch circuit should a control failure occur. This circuit will call all pumps on and off based on the reserve pressure switch set-points.

Expandable systems include all control devices, operators, and programming for the maximum number of pumps (or plex) required. To expand the system: navigate to the “service screen” and enter the number of pumps.

Additional information and descriptions can be accessed through the HMI “service info” screen by pressing Sequence of Operations button.

OPTIONAL:

208V/230V/460V/380V

POWEREX

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DRAWN BY	CHECKED BY	ENGINEERING APPROVAL
KMD	DMS	DMS
04/28/15	04/28/15	04/28/15

PANEL TYPE

7. 5/10 SCROLL DATA  
HEXAPLEX PANEL DATA

DWG. TYPE MISC

DWG. NO.

DATA TABLE

SHEET	SIZE
D-1	B

SCROLL 7-10 HEXAPLEX